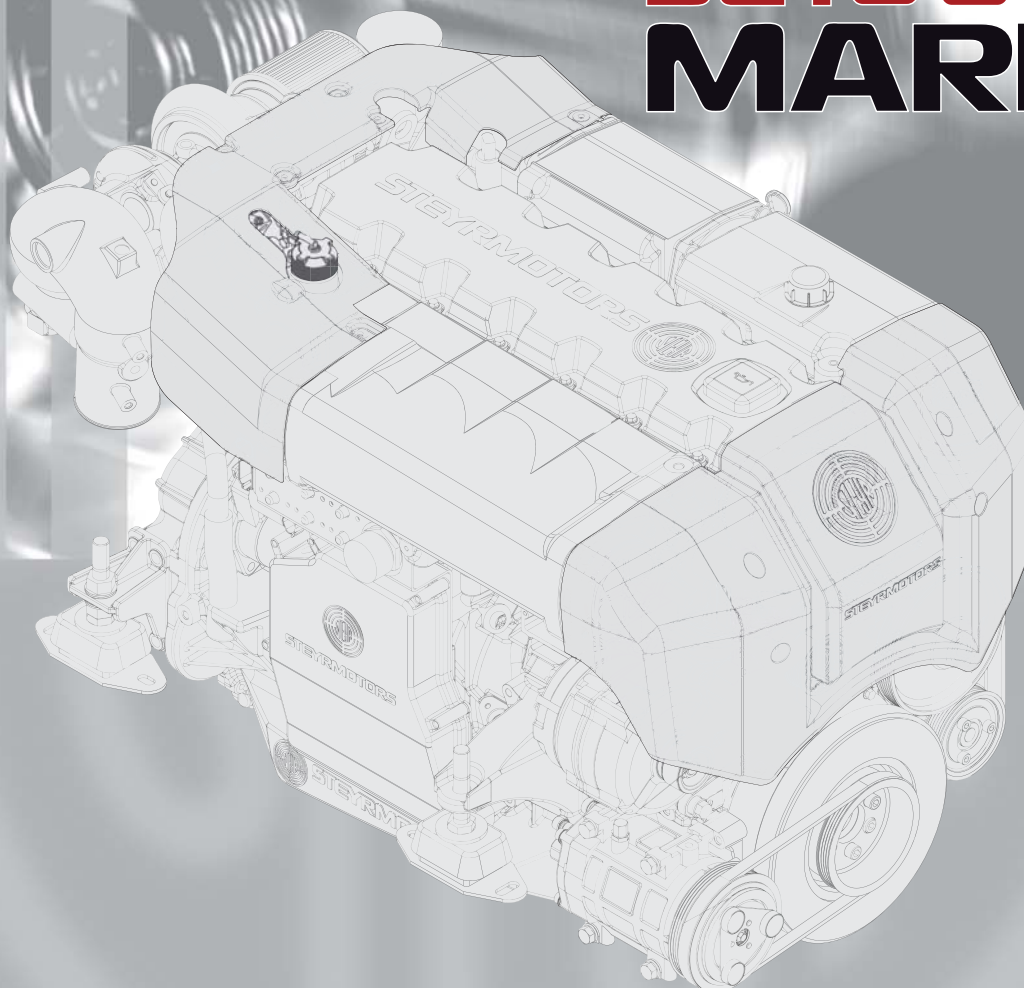




STEYR MARINE ENGINES

SE196E35
MARINE



SE196E35

Serial no.: 682320001-->

SPARE PARTS CATALOGUE

P/N Z011843-0 2nd Edition, February 2015

TEL ++43 / 7252 / 222 / 20

FAX ++43 / 7252 / 222 / 29

@ e.sales@steyr-motors.com



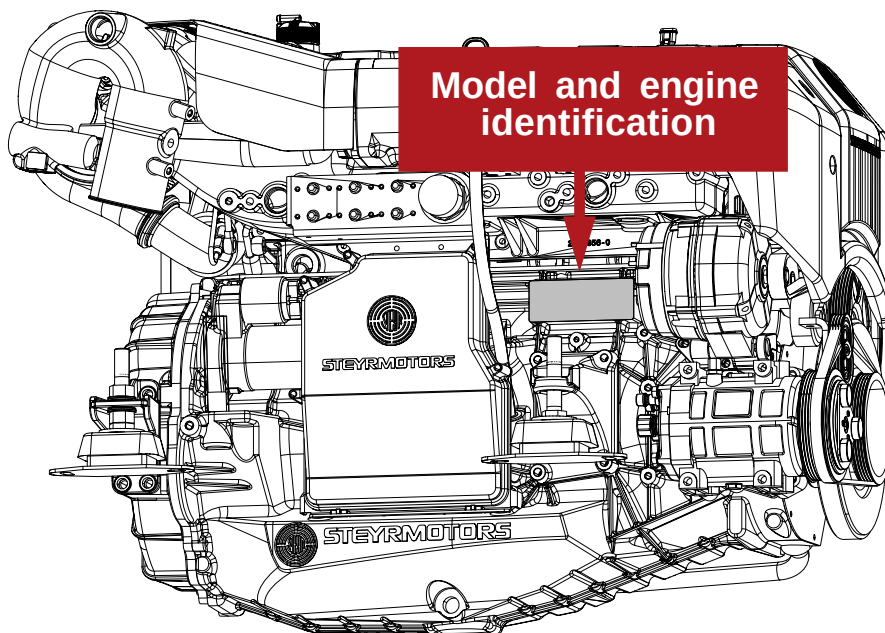
STEYRMOTORS
INNOVATION WITH LIGHTNESS



SE196 E35
MARINE

When ordering spare parts are always indicate model and engine number.
This will speed up delivery and help to avoid mistakes.

The primary model and engine number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.



Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

We reserve the right to make changes in design and execution which incorporate advances in technology!



SIGNS AND SYMBOLS

1



TA 0101

CYLINDERBLOCK

SE196E35
MARINE

2

01016084-0

3	4	5	6	8	9	7
Pos.	Part.-No.	Qty	Designation			Step
10	Z002676-0	1	SPARE PART COVER T-BELT —>68226146			.1
20	2203711-1	1	COVER T-BELT, UPPER PART 68226147—>			.1
30	9000538-0	3	HEX.FLANGE BOLT EN 1665-M6x50 A2-70			.1

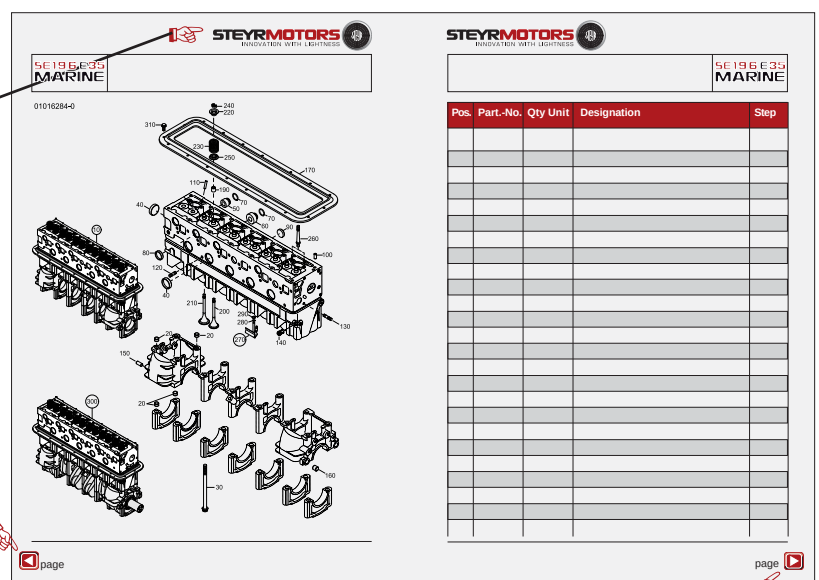
- 1 Table number
- 2 Partlist number for whole table/
functional groups
- 3 Positions number
- 4 Spare part number
- 5 Quantity for one engine respectively
assembly group
- 6 Designation and description of spare part
- 7 Groupparts are marked with a circle around the
position number. Parts in the list below these,
which had an increased step number by one, will
be included at delivery.
- 8 —> 6..... Arrow before engine number:
Spare part UNTIL and LOWER
- 9 6..... —> Arrow past engine number:
Spare part FROM and HIGHER

ACROBAT

... back to "starting point"

... one page back

... one page forward



Z011843-0_02



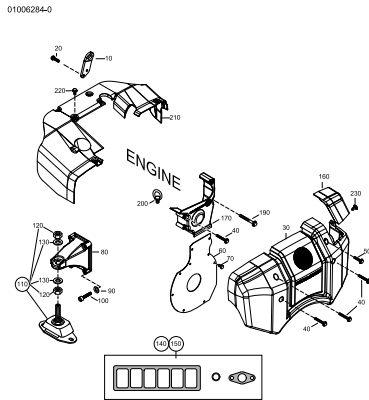


**SE196 E35
MARINE**

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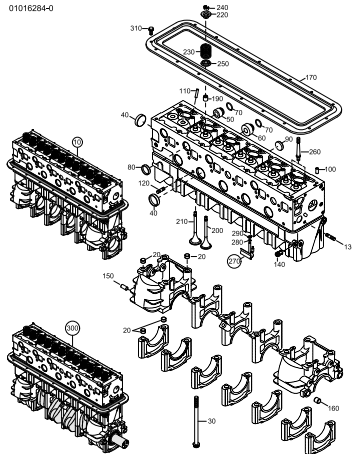
TA 0100 Page 10

MOUNT BRACKET, COVER T-BELT, GASKET SET



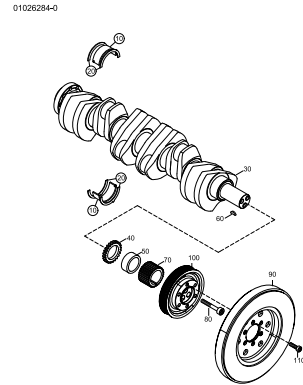
TA 0101 Page 12

CRANKCASE



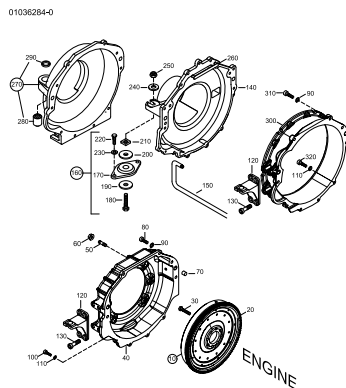
TA 0102 Page 14

CRANKSHAFT, BEARING, DAMPER



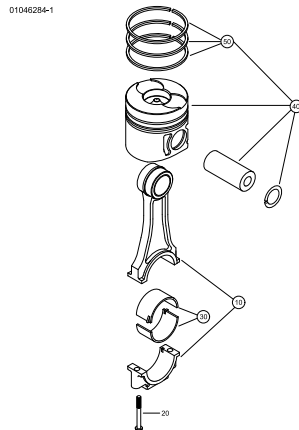
TA 0103 Page 16

FLYWHEEL, FLYWHEELHOUSING



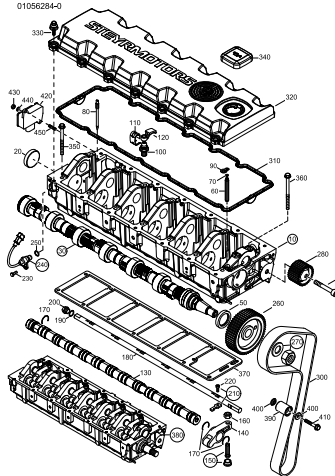
TA 0104 Page 20

PISTON, RINGS AND PIN, CONNECTION ROD



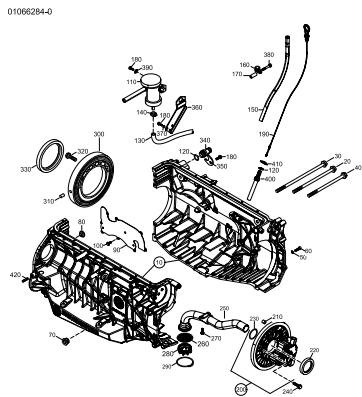
TA 0105 Page 22

CAMSHAFT HOUSING



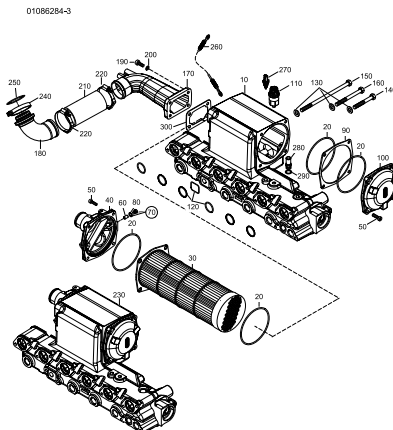
TA 0106 Page 26

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK



TA 0108 Page 30

INTERCOOLER



TA 0109 Page 32

POWER TAKE OFF FRONT

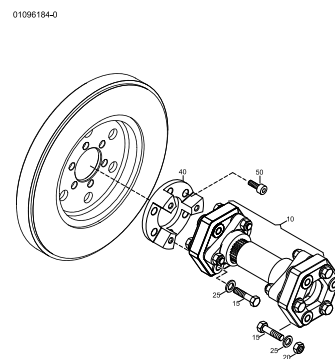




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TA 0200 Page 44 TORSIONAL COUPLING 02006284-0	TA 0210 Page 46 COUPLER 02106284-0	TA 0302 Page 48 FUEL PUMP, UNIT INJECTOR, PIPE 03026284-0
TA 0304 Page 50 AIRFILTER, INVERSIONVALVE SOLAS 03046284-0	TA 0305 Page 52 TURBO 03056284-4	TA 0308 Page 54 CONTR. SOLENOID, INJECTION TIMING DEVICE 03086284-0





**SE196 E35
MARINE**

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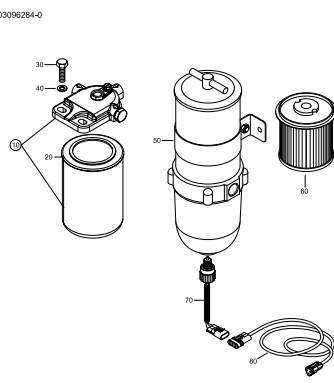
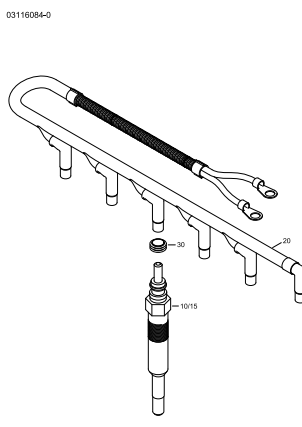
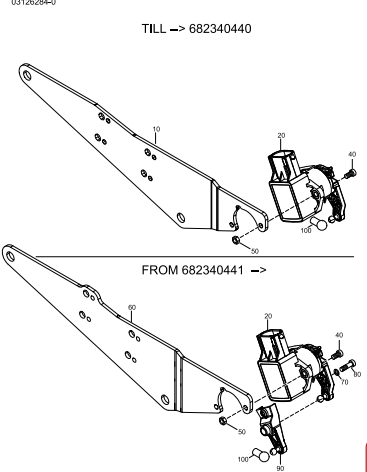
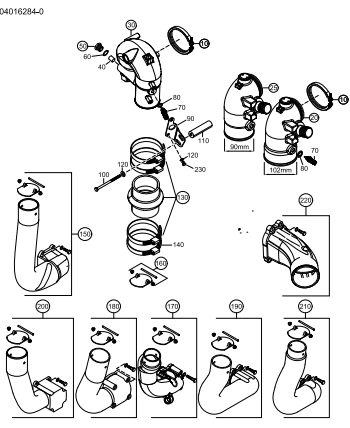
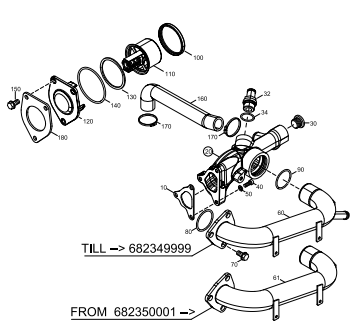
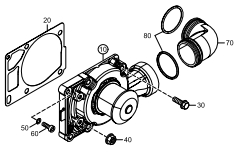
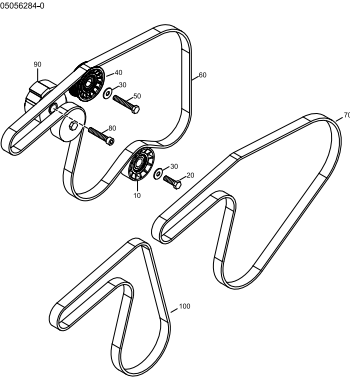
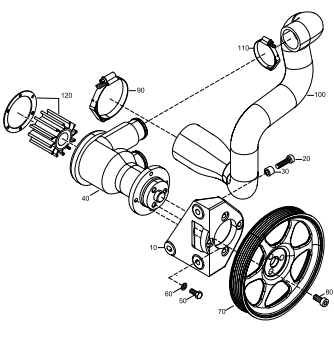
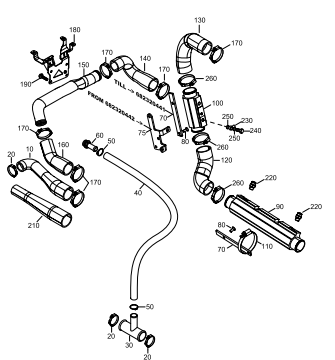
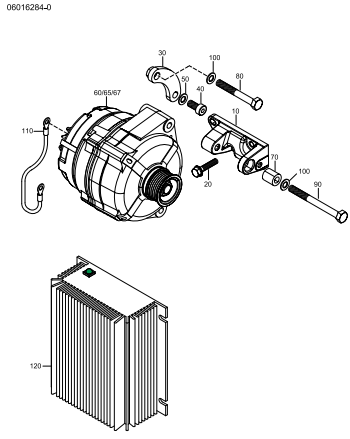
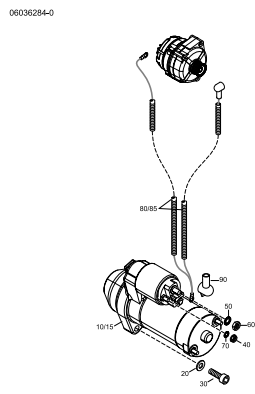
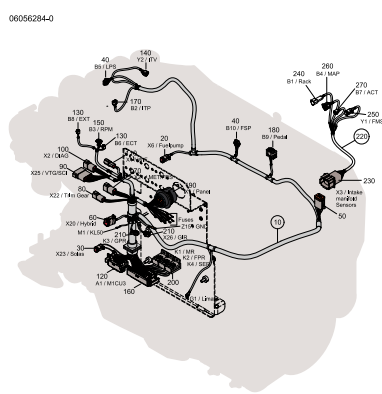
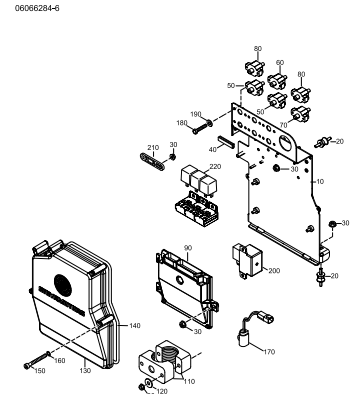
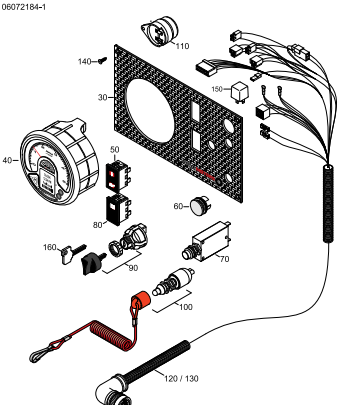
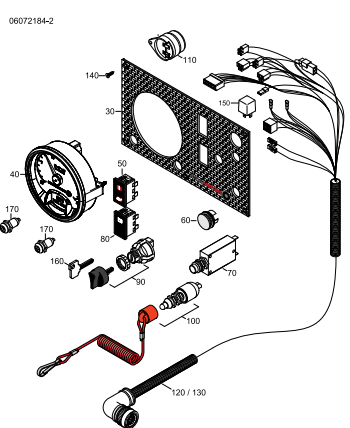
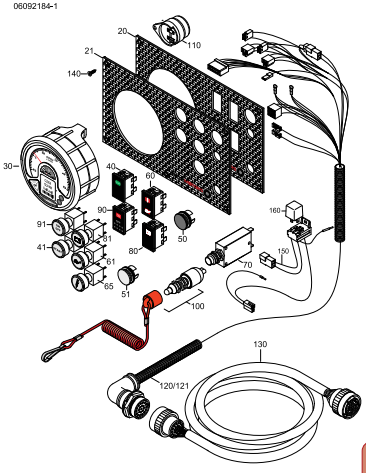
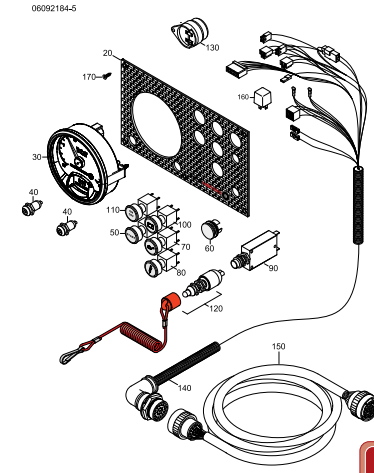
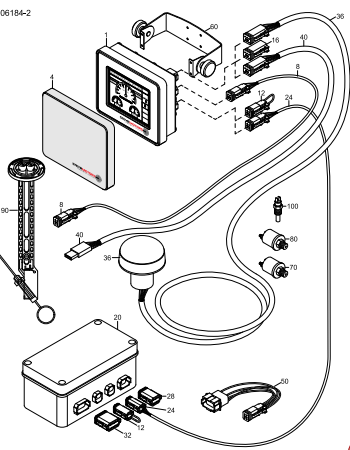
TA 0309 Page 56 FUEL FILTER  	TA 0311 Page 58 GLOW PIN  	TA 0312 Page 60 POTENTIOMETER ACCELERATOR  
TA 0401 Page 62 HIGH RISER, EXHAUSTPIPE  	TA 0503 Page 64 WATERPIPE, THERMOSTAT  	TA 0504 Page 66 WATERPUMP  
TA 0505 Page 68 DRIVE BELTS, PULLEYS, TENSIONER  	TA 0510 Page 70 RAW WATER PUMP  	TA 0512 Page 72 RAW WATER PIPES  





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TA 0606 Page 80 SECURETSYSTEM, FUSES, ECU, E-BOX 	TA 0607 Page 82 INSTRUMENTPANEL (2010 - 2013/08) 	TA 0607 Page 84 INSTRUMENTPANEL (FROM 2013/08 -->) 
TA 0609 Page 86 INSTRUMENTPANEL SOLAS (2010 - 2013/08) 	TA 0609 Page 88 INSTRUMENTPANEL SOLAS (FROM 2013/08-->) 	TA 0610 Page 90 SCC-DISPLAY 





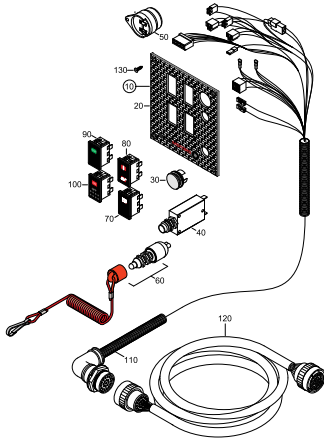
**SE196 E35
MARINE**

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SWITCH PANEL FOR DISPLAY

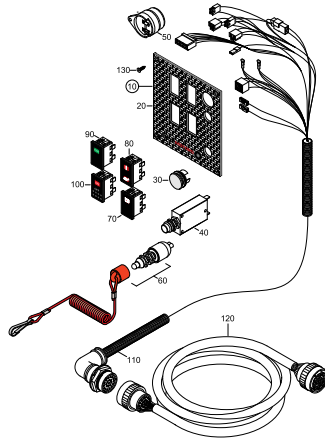
06122184-1



TA 0612 Page 94

PUSH BUTTON PANEL SOLAS FOR DISPLAY

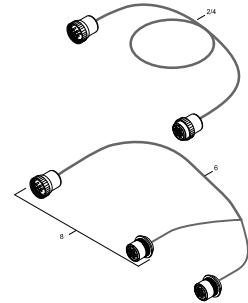
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TA 0613 Page 96

EXTENSION CABLE INSTRUMENTS

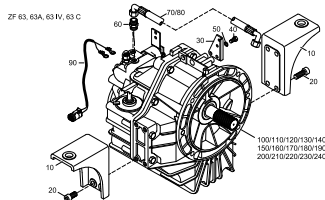
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TA 0700 Page 98

TRANSMISSION

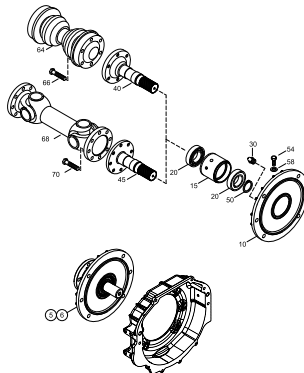
07006284-0



TA 0701 Page 100

TRANSMISSION-SHAFT, PTO-SHAFT

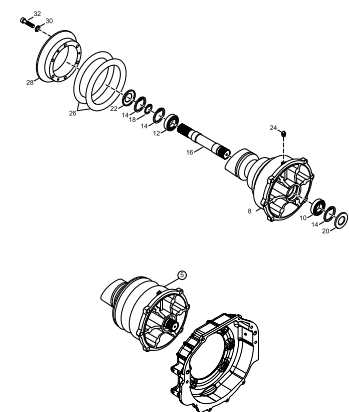
07016184-0



TA 0720 Page 102

DRIVE ADAPTOR VOLVO STERNDRIVE

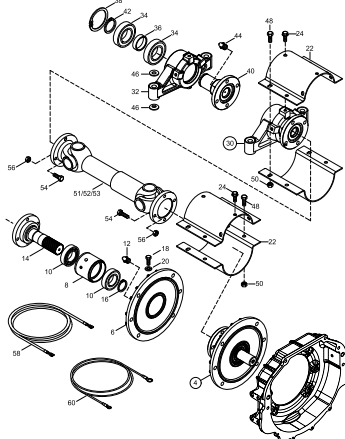
07206084-0



TA 0730 Page 104

DRIVE SHAFT EXT. MERCURY STERNDRIVE

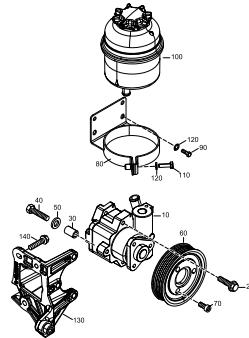
07306184-0



TA 1408 Page 106

HYDRAULIC PUMP

14086284-0



TA 1409 Page 108

HYDRAULIC PIPES

14096284-0

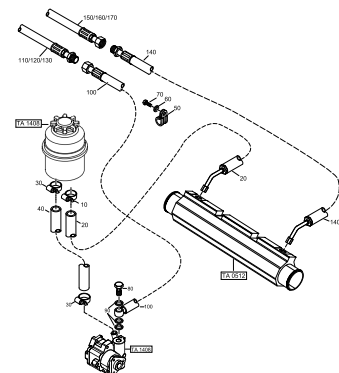




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TA 4009 Page 116 IFG PUSH BUTTON PANEL 40096154-1	TA 4100 Page 118 HYBRID STAGE I 41006284-0	TA 5200 Page 120 AIR CONDITIONING & DRIVE 52006284-0
TA 5520 Page 122 OIL DRAIN PUMP 55206284-0	TA 6012 Page 124 CABIN HEATER, CIRCULATION PUMP 60126284-0	



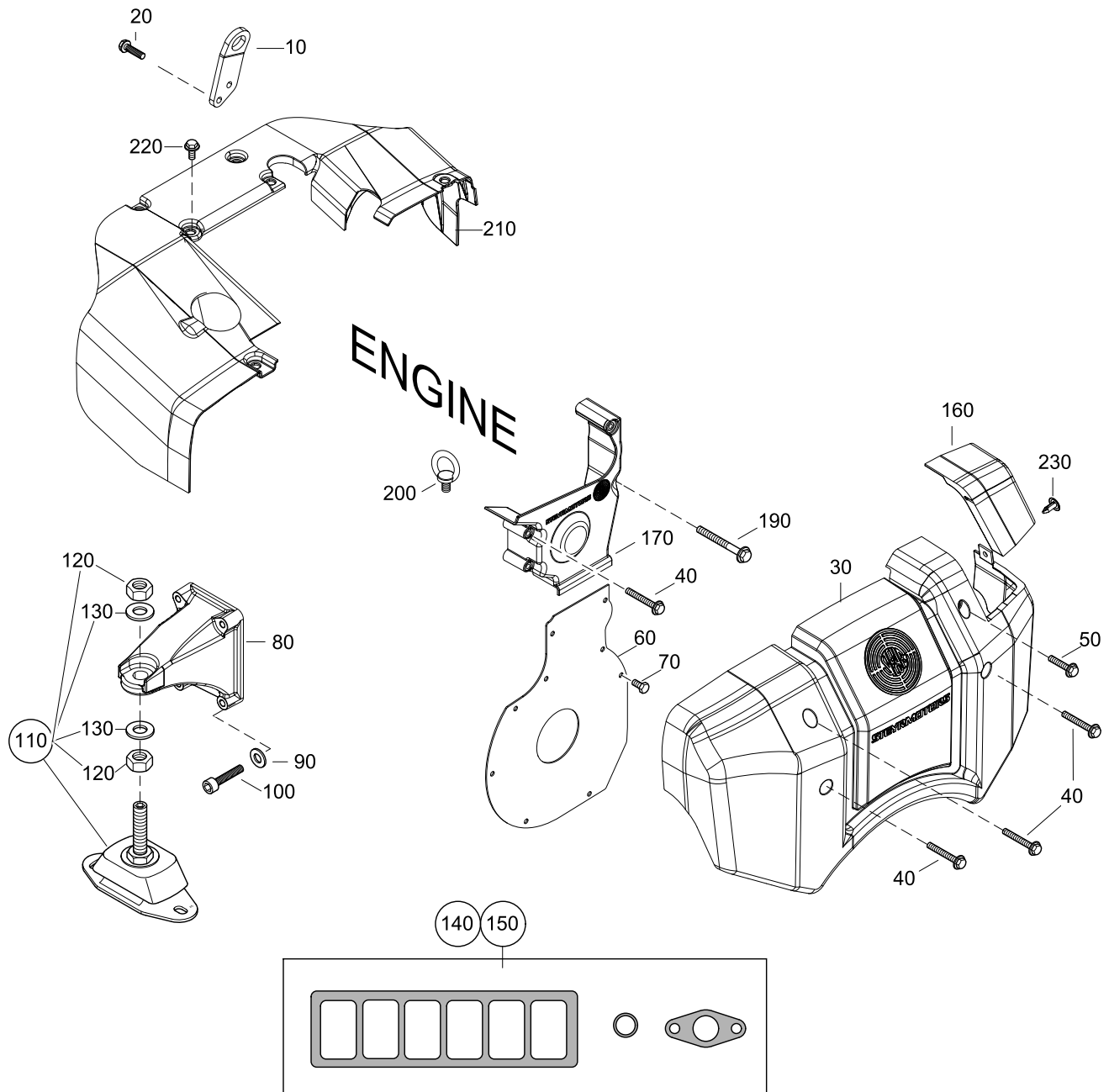


TA 0100

**SE196 E35
MARINE**

MOUNT BRACKET, COVER T-BELT, GASKET SET

01006284-0



SE196 E35
MARINE

01006284-0

[illegible]

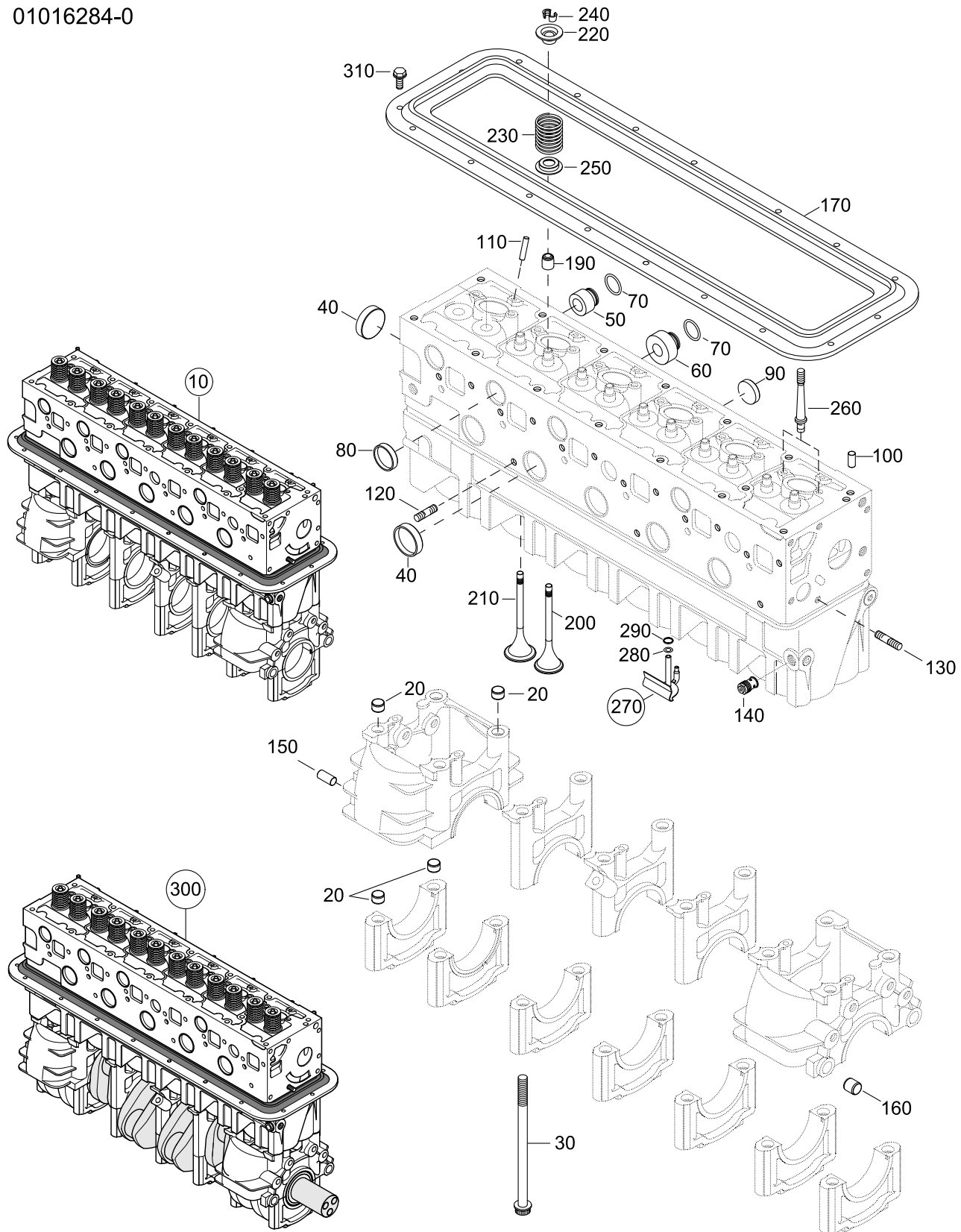


TA 0101

**SE196 E35
MARINE**

CRANKCASE

01016284-0





CRANKCASE

**SE196 E35
MARINE**

01016284-0

Pos.	Part.-No.	Qty	Designation	Step
10	MZ60284-0	1	CYL. BLOCK ASSY. MARINE (INCL. VALVES)	.1
20	2172799-0	24	FITTING SLEEVE	..2
30	2174329-0	14	BOLT, MAIN BEARING	..2
40	2170309-0	6	CORE HOLE PLUG 40-8	..2
50	2180872-0	2	O-RING SLEEVE	..2
60	2180873-0	3	O-RING SLEEVE	..2
70	9001076-0	5	O-RING 19,2x3	..2
80	2172170-0	6	CORE HOLE PLUG 28-7	..2
90	2173768-0	6	CORE HOLE PLUG 22-8	..2
100	3901416-0	2	PARALLEL PIN ISO 2338-8m6x16-ST	..2
110	3901328-0	6	PARALLEL PIN ISO 2338-6m6x30-ST	..2
120	9000327-0	3	STUD DIN 939-M6x20-8.8-A2C	..2
130	3812435-0	1	STUD DIN 938-M8x35-8.8-A3C	..2
140	2178525-1	1	COOLING OIL VALVE ASSY.	..2
150	3901509-0	2	PARALLEL PIN ISO 2338-10m6x20-ST	..2
160	2170298-0	2	FITTING SLEEVE	..2
170	2205379-0	1	FRAME SEAL	..2
190	2172096-1	12	VALVE STEM SEAL	..2
200	2177577-1	6	EXHAUST VALVE	..2
210	2177576-6	6	INTAKE VALVE	..2
220	2177349-0	12	VALVE-SPRING RETAINER	..2
230	2172362-0	12	VALVE SPRING	..2
240	2170171-0	24	VALVE COLLET	..2
250	2177415-0	12	SPRING SUPPORT	..2
260	2174321-1	12	STUD	.1
270	2178478-3	6	SPRAYING NOZZLE ASSY.	.1
280	2179896-0	6	O-RING 5,23 x 2,62 (GREEN)	..2
290	2179658-0	6	BACK-UP RING	.1
300	MT60284-0	1	PARTIAL ENGINE	.1
310	9000287-0	17	HEX. FLANGE BOLT EN 1665-M6x12-8.8-A3C	.1



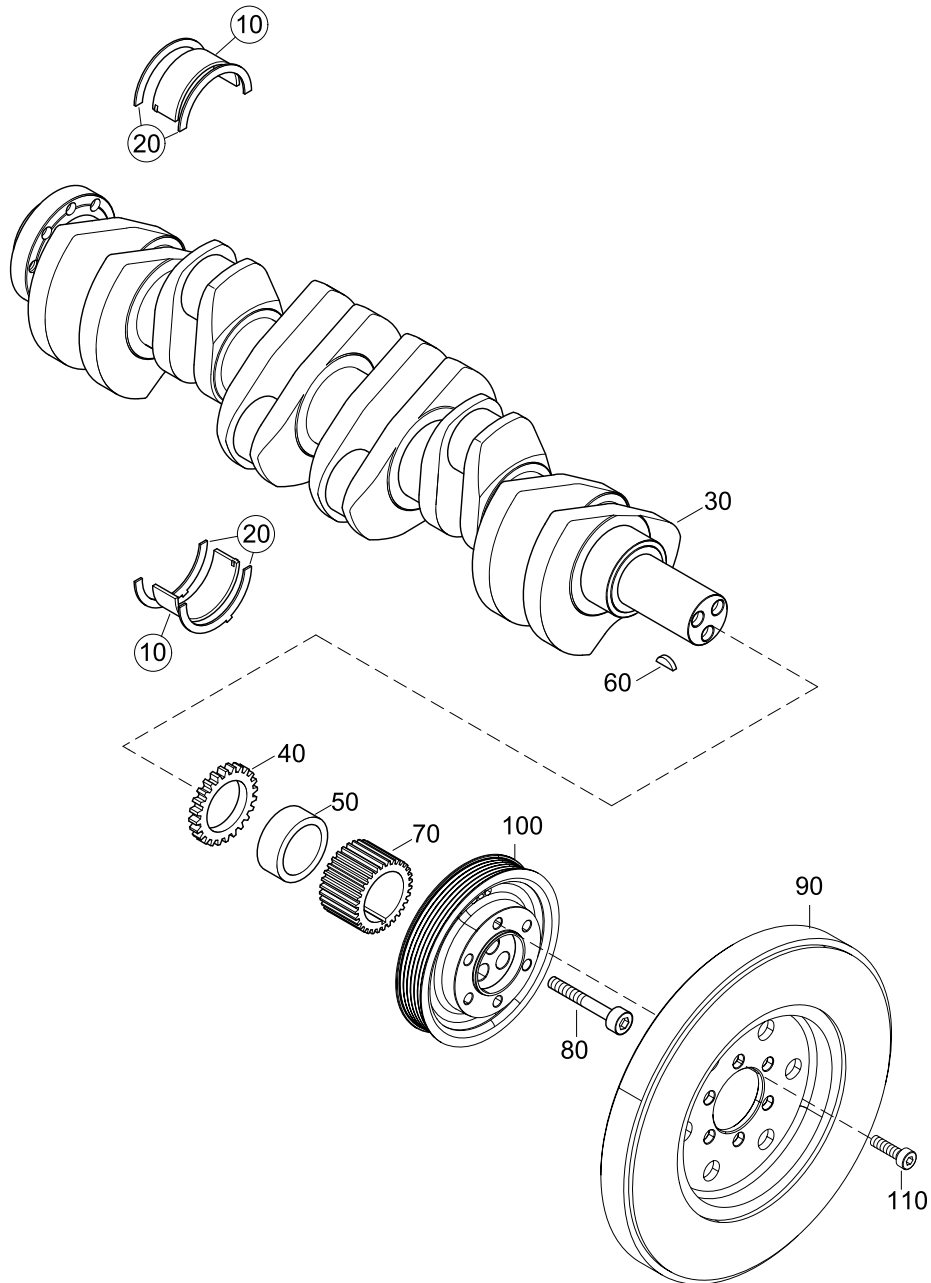


TA 0102

SE196 E35
MARINE

CRANKSHAFT, BEARING, DAMPER

01026284-0



SE196 E35
MARINE

01026284-0

[illegible]

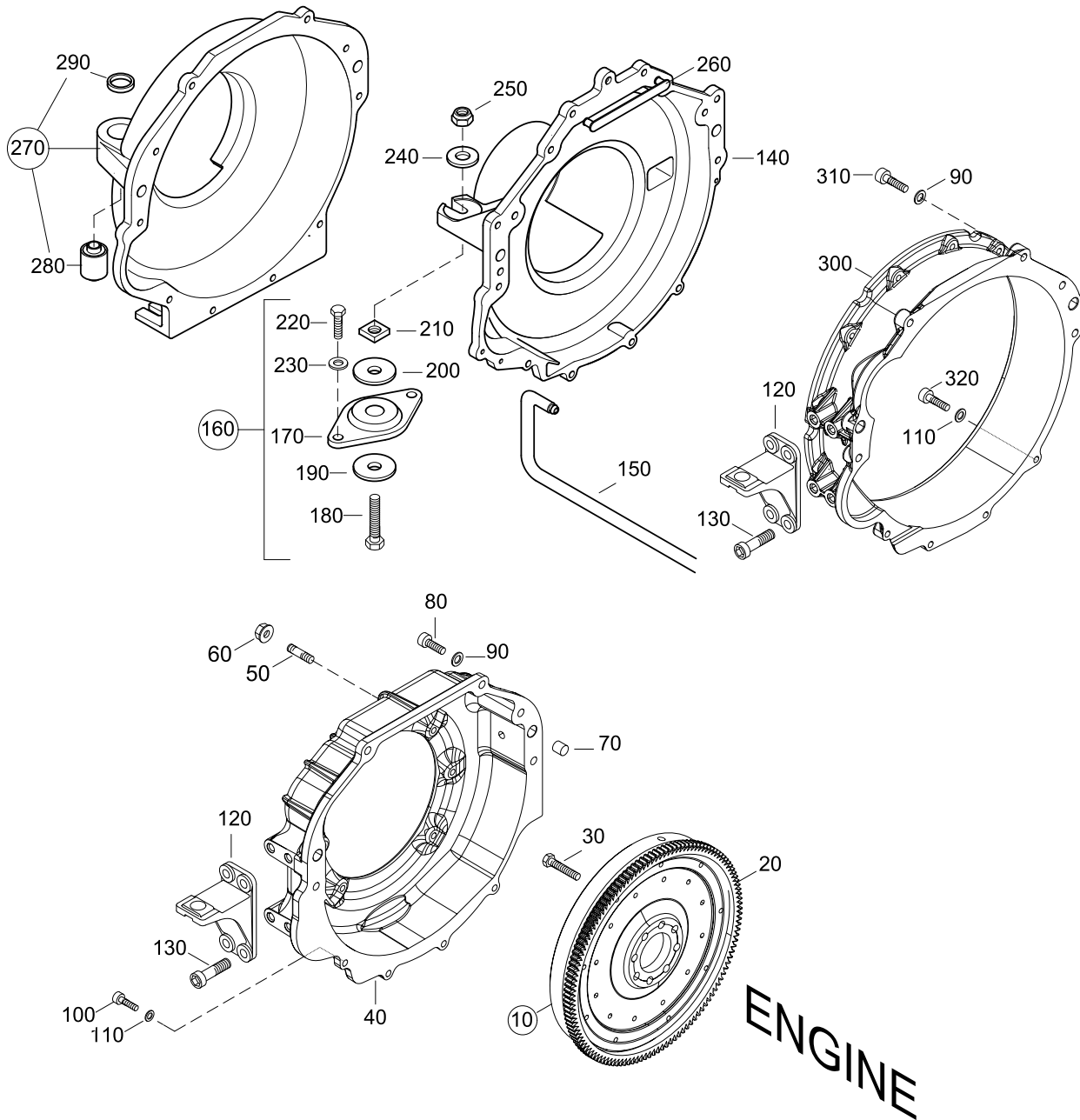


TA 0103

**SE196 E35
MARINE**

FLYWHEEL, FLYWHEELHOUSING

01036284-0





FLYWHEEL, FLYWHEELHOUSING

SE196 E35
MARINE

01036284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2180676-0	1	FLYWHEEL ASSY.	.1
20	2205031-0	1	STARTER RING GEAR, FLYWHEEL	..2
30	2174592-0	8	HEX.HD.SCR. ISO 4017-M10x30-12.9	.1
40	2180981-0	1	HOUSING-FLYWHEEL INBOARD	.1
50	9000371-0	6	STUDDIN 835-M10x25-8.8-A3C	.1
60	9000042-1	6	HEX.FLANGE NUT DIN 6923-M10-8-A3C	.1
70	3900184-0	2	SPRING PIN, SLIGHT TYPE ISO 13337-16x22	.1
80	3862545-0	5	HEX.SOCK. SCR. ISO 4762-M10x35-A2-70	.1
90	3930075-0	5	WASHER ISO 7089-10-140HV-A2	.1
100	3862433-0	4	HEX.SOCK. SCR. ISO 4762-M8x30-A2-70	.1
110	3930103-0	4	WASHER ISO 7089-8-140HV-A2	.1
120	2178722-1	2	BRACKET FLYWHEEL HOUSING	.1
130	9000081-0	8	HEX.SOCK. SCR. ISO 4762-M12x35-8.8-A3C	.1
140	O915157-9	1	HOUSING-FLYWHL. OMC / VOLVO SX - PAINTED	.1
150	O913787-0	1	HOSE-FLYWHEEL HOUSING	.1
160	O986712-0	1	SMALL PARTS REAR MOUNTS	.1
170	O983932-0	2	REAR MOUNT ASSY	..2
180	O318573-0	2	BOLT, REAR MOUNT	..2
190	O911780-0	2	WASHER-REAR MOUNT-LOWER	..2
200	O912889-0	2	WASHER REAR MOUNT	..2
210	O911776-0	2	SQUARE NUT-REAR MOUNT	..2
220	O309484-0	4	HEX. SCREW 3/8-16UNCx1-1/4"	..2
230	O319453-0	4	WASHER	..2
240	O911778-0	2	WASHER, REAR MOUNT	.1
250	O313623-0	2	LOCK NUT, REAR MOUNT	.1
260	2178504-0	1	COVER	.1
270	2178833-M	1	HOUSING FLYWHEEL MERCURY ASSY PAINTED	.1
280	2178876-2	2	SINENT BLOCK F. FLYWHEEL HOUSING	..2
290	2178877-0	2	WASHER-REAR MOUNT-LOWER	..2
300	2181327-0	1	HOUSING FLYWHEEL SAE 4 (PAINTED)	.1
310	3860149-0	5	HEX.SOCK. SCR. ISO 4762-M10x40-8.8-A3C	.1





FLYWHEEL, FLYWHEELHOUSING

SE196 E35
MARINE

01036284-0

[illegible]

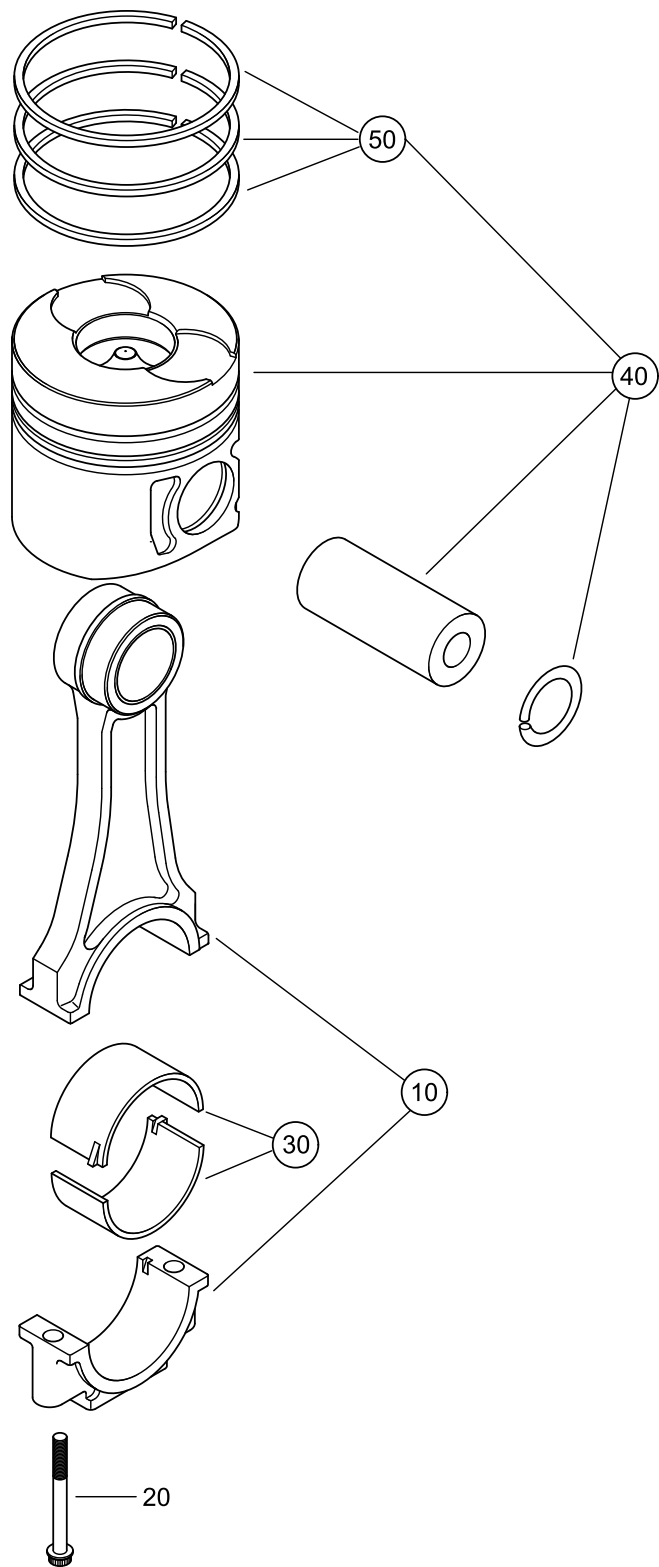


TA 0104

SE196 E35
MARINE

PISTON, RINGS AND PIN, CONNECTION ROD

01046284-1



SE196 E35
MARINE

01046284-1

[illegible]

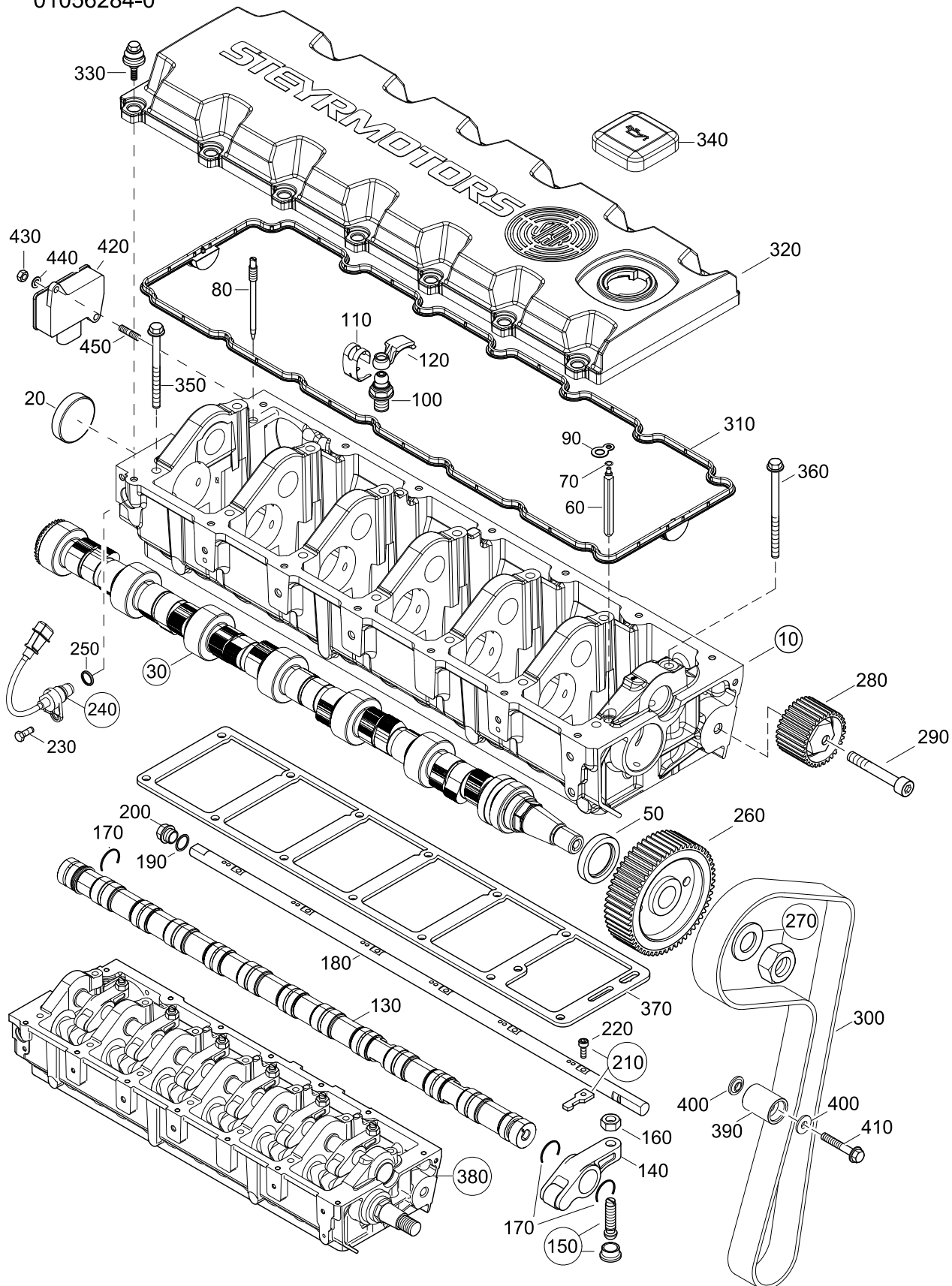


TA 0105

**SE196 E35
MARINE**

CAMSHAFT HOUSING

01056284-0





CAMSHAFT HOUSING

**SE196 E35
MARINE**

01056284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026100-0	1	CAMSHAFT HOUSING ASSY.	.1
20	2178083-0	1	CORE HOLE PLUG 50-7	..2
30	2178084-3	1	CAMSHAFT ASSY.	.1
50	2172086-1	1	ROTARY SHAFT SEAL	.1
60	2178486-2	1	AXLE SUPPORT	.1
70	2179278-0	1	O-RING 4,3x2,4	.1
80	2177513-2	1	GUIDE PIN CONTROL RACK	.1
90	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.1
100	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.1
110	2174552-0	12	RETAINING SPRING	.1
120	2177139-1	12	CAM FOLLOWER ASSY.	.1
130	2180860-0	1	ECCENTRIC SHAFT ASSY.	.1
140	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.1
150	Z002010-0	6	TAPPET ADJUSTER ASSY.	.1
160	3871310-0	6	HEX.NUT DIN934-M10x1-10-G	.1
170	2178796-0	14	CIRCLIP 26x1,2	.1
180	2205115-0	1	CONTROL RACK	.1
190	3098031-0	1	SEALING RING DIN 7603-A26x31x1,5-CU	.1
200	3962043-0	1	SCREW PLUG DIN 7604-C-M26x1.5-ST-A3C	.1
210	Z002009-0	6	CONTROL LINK & BOLT	.1
220	3860140-0	1	HEX.SOCK. SCR. ISO 4762-M5x20-LH-10.9-BR	..2
230	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.1
240	2176734-2	1	REVOLUTION SENSOR	.1
250	2176729-0	1	O-RING 17,17 x 1,78	..2
260	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.1
270	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.1
280	2178548-5	1	IDLER PULLEY ASSY.	.1
290	3860155-0	1	HEX.SOCK. SCR. ISO 4762-M10x70-10.9-DAC	.1
300	2179985-0	1	TIMING BELT	.1
310	2179921-0	1	SEALING, CAMSHAFT HSG-COVER	.1
320	2179920-0	1	CAMSHAFT HOUSING COVER	.1



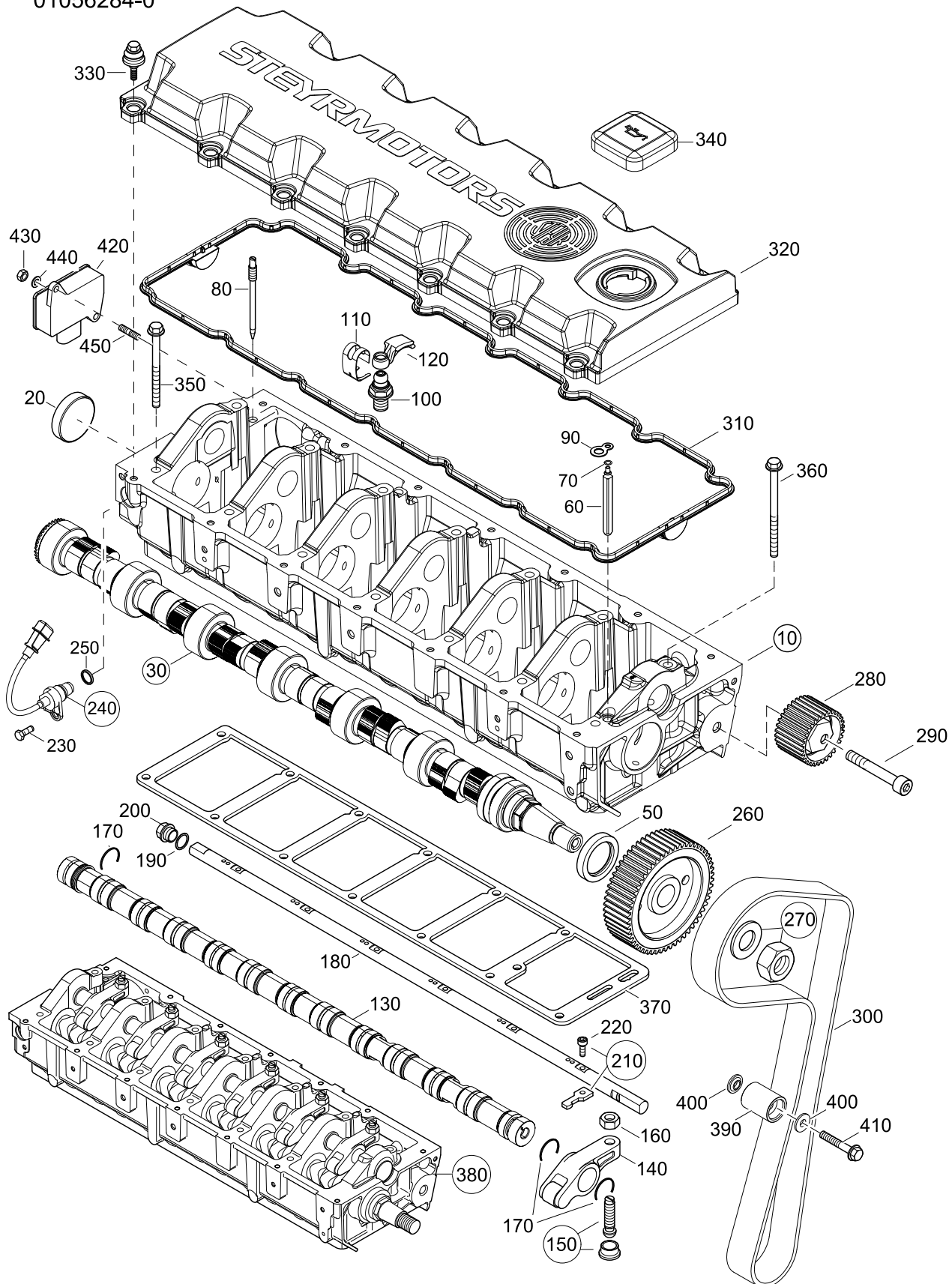


TA 0105

**SE196 E35
MARINE**

CAMSHAFT HOUSING

01056284-0



SE196 E35
MARINE

01056284-0

[illegible]





OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

**SE196E35
MARINE**

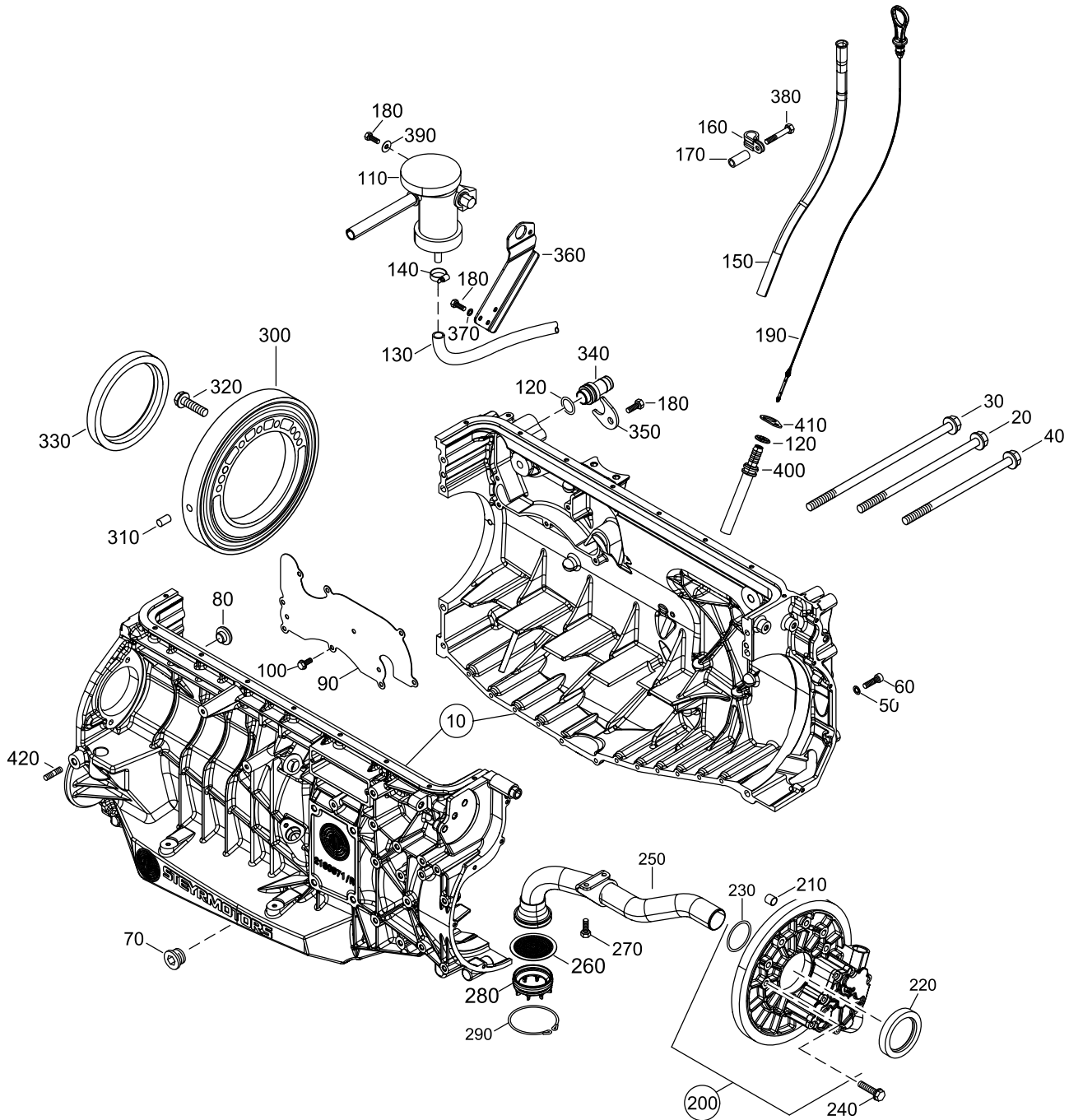
01066284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026103-0	1	ENGINE HOUSING ASSY.	.1
20	9000464-0	2	HEX.FLANGE BOLT EN 1665-M10x200-8.8-A3C	..2
30	9000463-0	2	HEX.FLANGE BOLT EN 1665-M10x250-8.8-A3C	..2
40	9000465-0	3	HEX.FLANGE BOLT EN 1665-M8x180-8.8-A2C	..2
50	3932008-0	12	SPRING WASHER DIN 137-B6-FST-A3C	..2
60	3862327-0	12	HEX.SOCK. SCR. ISO 4762-M6x25-8.8-A2C	..2
70	9000590-0	2	SCR.PLUG WITH RUBBER SEAL M22x1,5	..2
80	2174072-0	4	RUBBER PAD	..2
90	2180815-0	1	COVER PRE OIL SEPARATOR	..2
100	9000287-0	9	HEX.FLANGE BOLT EN 1665-M6x12-8.8-A3C	..2
110	Z002051-1	1	OIL SEPARATOR WITH PIPE	.1
120	2178310-1	2	O-RING 17x3,53	.1
130	2178287-2	1	HOSE, OIL DRAIN L=560	.1
140	2174405-0	4	HOSE CLAMP 10-16/7,5	.1
150	2180818-0	1	TUBE OIL-DIPSTICK	.1
160	2178566-0	1	PIPE CLAMP RSGU1.15/15-W5	.1
170	2180895-0	1	DISTANCE SLEEVE	.1
180	3800233-0	6	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.1
190	2180819-0	1	OIL DIP STICK ASSY.	.1
200	Z026102-0	1	OIL PUMP ASSY.	.1
210	2170298-0	2	FITTING SLEEVE	..2
220	2170276-1	1	ROTARY SHAFT SEAL	..2
230	2179991-0	1	O-RING 33x3,5	..2
240	9000278-0	6	HEX.FLANGE BOLT EN 1665-M8x35-8.8-A2C	.1
250	2180822-0	1	OILSUCTION PIPE ASSY.	.1
260	2200449-0	1	OIL STRAINER	.1
270	9000287-0	2	HEX.FLANGE BOLT EN 1665-M6x12-8.8-A3C	.1
280	2200450-0	1	SUCTION CAGE	.1
290	9000628-0	1	SNAP RING DIN 7993-A60	.1
300	2174992-1	1	SUPPORT RING REAR	.1
310	3901409-0	1	PARALLEL PIN ISO 2338-8m6x14-ST	.1





OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK



SE196 E35
MARINE

01066284-0

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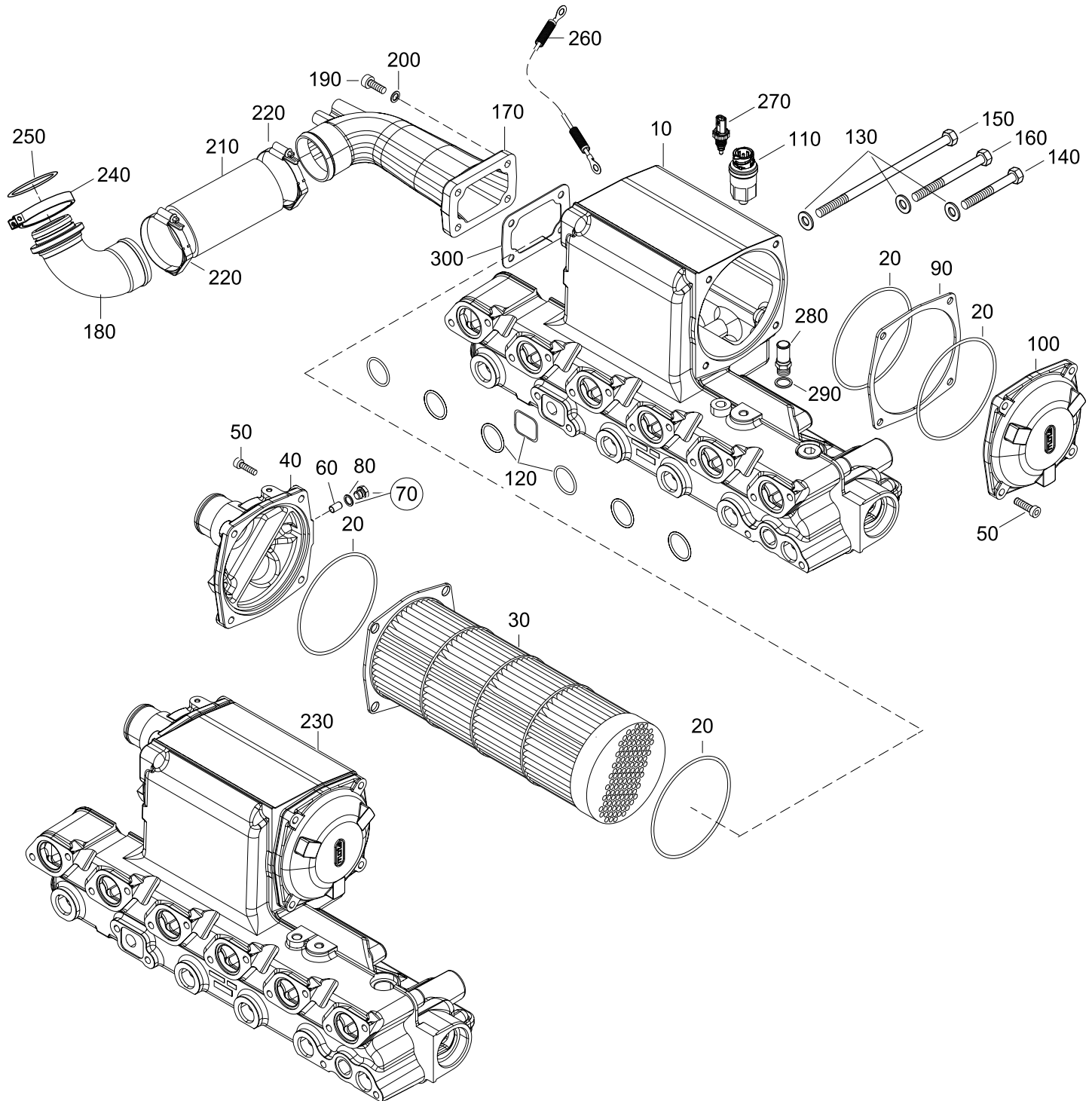


TA 0108

**SE196 E35
MARINE**

INTERCOOLER

01086284-3





INTERCOOLER

**SE196 E35
MARINE**

01086284-3

Pos.	Part.-No.	Qty	Designation	Step
10	Z026105-0	1	INTERCOOLER HOUSING, (PAINTED)	.2
20	2180010-0	4	O-RING 135x4	.2
30	2180877-0	1	INTERCOOLER	.2
40	Z026106-0	1	COVER INTERCOOLER REAR, PAINTED	.2
50	9000064-0	8	HEX.SOCK. HD.CAP SCR. DIN 912-M8x35-8.8-A3C	.2
60	2178413-1	1	ZINC ANODE	.2
70	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	.2
80	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..3
90	2180012-0	1	SPACER, INTERCOOLER	.2
100	Z026107-0	1	COVER INTERCOOLER FRONT, PAINTED	.2
110	2180803-0	1	PRESSURE SENSOR 1-8 27 NPT	.2
120	Z026108-0	1	SEAL KIT, INTAKE MANIFOLD	.2
130	3930103-0	12	WASHER DIN 125-8.4-140HV-A2	.2
140	3800471-0	3	HEX.HD.BOLT ISO 4014-M8x90-8.8-A2C	.2
150	9000295-0	7	HEX.HD.BOLT ISO 4014-M8x220-8.8-A2C	.2
160	9000288-0	4	HEX.HD.BOLT ISO 4014-M8x140-8.8-A2C	.2
170	Z026109-0	1	PRESSURE PIPE (PAINTED)	.2
180	Z026152-0	1	PRESSURE PIPE (PAINTED)	.2
190	3862433-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
200	3930103-0	4	WASHER DIN 125-8.4-140HV-A2	.2
210	2181010-0	1	MOULDED HOSE	.2
220	2181189-0	2	HOSE CLAMP WITH SPRING 50-70-12	.2
230	Z026104-0	1	INTERCOOLER ASSY. (PAINTED)	.2
240	2179107-0	1	CLAMP TURBO CHARGER - ELBOW	.2
250	2179099-0	1	O-RING 46x3	.2
260	2178968-0	1	GROUND WIRE	.2
270	2180962-0	1	CHARGE AIR TEMPERATURE SENSOR	.2
280	9000648-4	1	SCREW-IN SOCKET M22x1,5-22	.2
290	9000815-0	1	PROFILED GASKET DIN 3869-22-NBR	.2
300	2201914-0	1	GASKET	.2





SE196 E35
MARINE

01096184-0

[illegible]

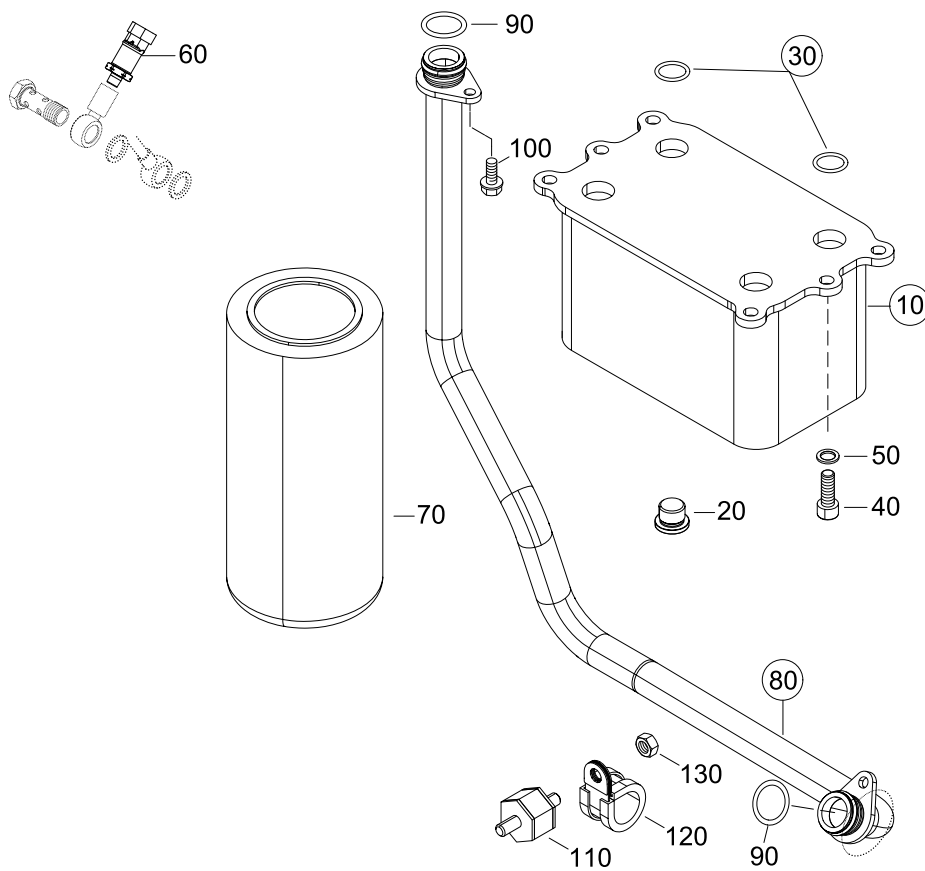


TA 0113

SE196 E35
MARINE

OILCOOLER, OILFILTER

01136284-0



SE196 E35
MARINE

01136284-0

[illegible]

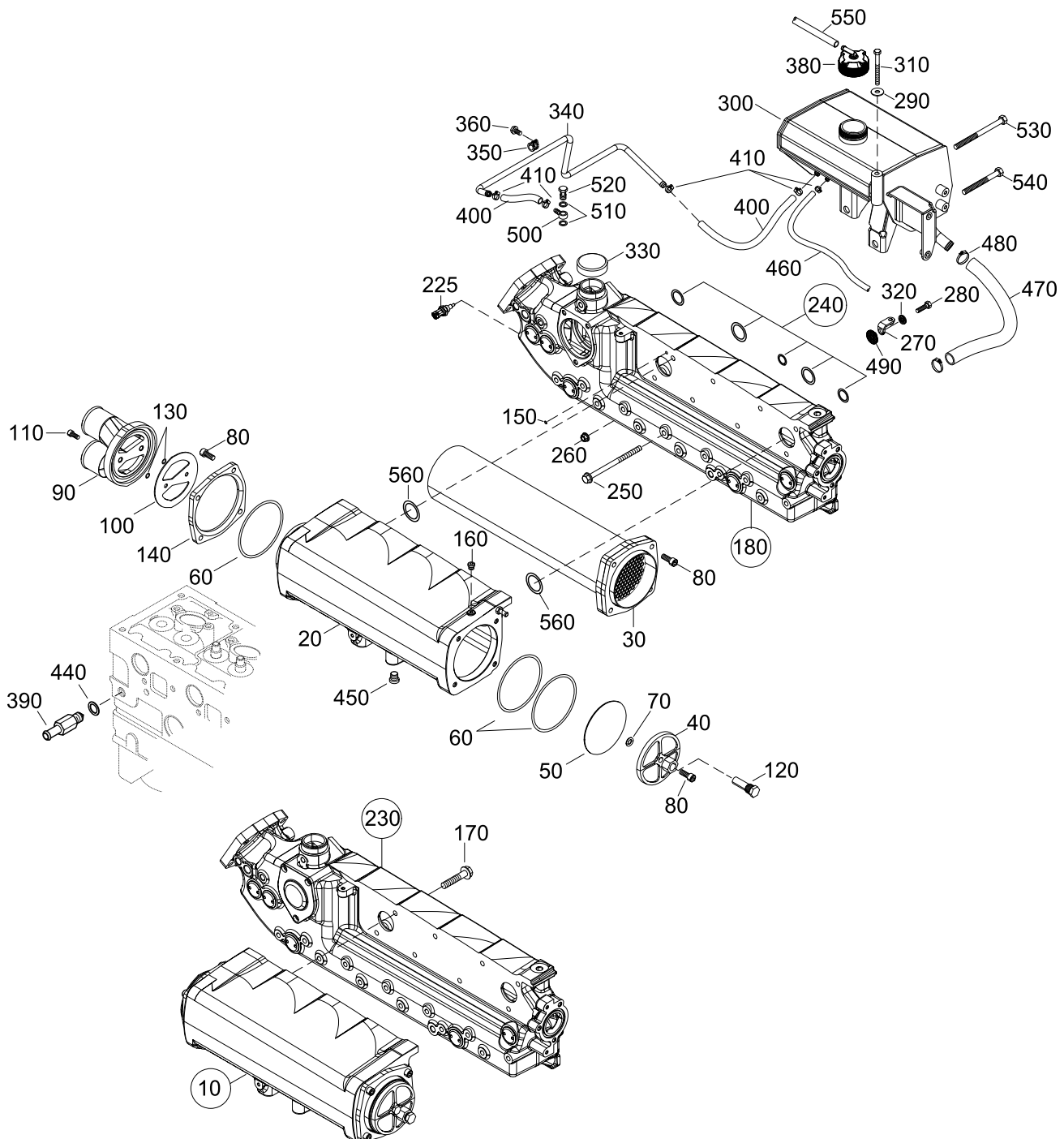


TA 0114

**SE196 E35
MARINE**

EXHAUST, HEAT EXCHANGER, GASKETS
-->682340974

01146284-0





EXHAUST, HEAT EXCHANGER, GASKETS
-->682340974

SE196 E35
MARINE

01146284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026115-0	1	HEAT EXCHANGER ASSY. (PAINTED)	.1
20	Z026116-0	1	HEAT EXCHANGER HOUSING (PAINTED)	..2
30	2180883-0	1	HEAT EXCHANGER	..2
40	Z026117-0	1	COVER HEAT EXCHANGER FRONT (PAINTED)	..2
50	2180885-0	1	GASKET, HEAT EXCHANGER COVER	..2
60	9001129-0	3	O-RING	..2
70	9001130-0	1	O-RING	..2
80	9001128-0	9	HEX.SOCK. SCR. ISO 4762-M8x25-A2-70	..2
90	2181092-0	1	COVER, HEAT EXCHANGER	..2
100	2181093-0	1	GASKET, HEAT EXCHANGER COVER	..2
110	9001088-0	2	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	..2
120	2181091-0	1	ZINC ANODE	..2
130	9001181-0	2	O-RING	..2
140	2181090-0	1	FLANGE PLATE, HEAT EXCHANGER	..2
150	2203689-0	1	SEAL RING 9,0 X 2,0	.1
160	9000585-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M10x1	.1
170	9000304-0	8	HEX.FLANGE BOLT EN 1665-M8x60-8.8-A2C	.1
180	Z026114-0	1	EXHAUST MANIFOLD ASSY. (PAINTED)	.1
225	2180773-0	1	TEMPERATURE SENSOR	.1
230	Z026118-0	1	EXHAUST MANIFOLD ASSY. (PAINTED)	.1
240	Z002652-0	1	SEAL KIT, EXH.MANIF.-BLOCK (O-RINGS)	.1
250	9000785-0	12	HEX.FLANGE BOLT EN 1665-M8x135-12.9-A2C	.1
260	3880049-0	3	HEX.FLANGE NUT EN 1661-M6-A2-70	.1
270	2181222-0	1	BRACKET EXPANSION TANK	.1
280	9001088-0	1	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	.1
290	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
300	Z026156-0	1	EXPANSION TANK (PAINTED)	.1
310	3800223-0	1	HEX.HD.SCR. ISO 4017-M6x60-A2-70	.1
320	2201540-0	3	WASHER, W. KNITTED WIRE MESH	.1
330	Z021020-0	1	SEALING CAP COOLER	.1
340	2180828-0	1	PIPE WATER EXPANSION TANK	.1



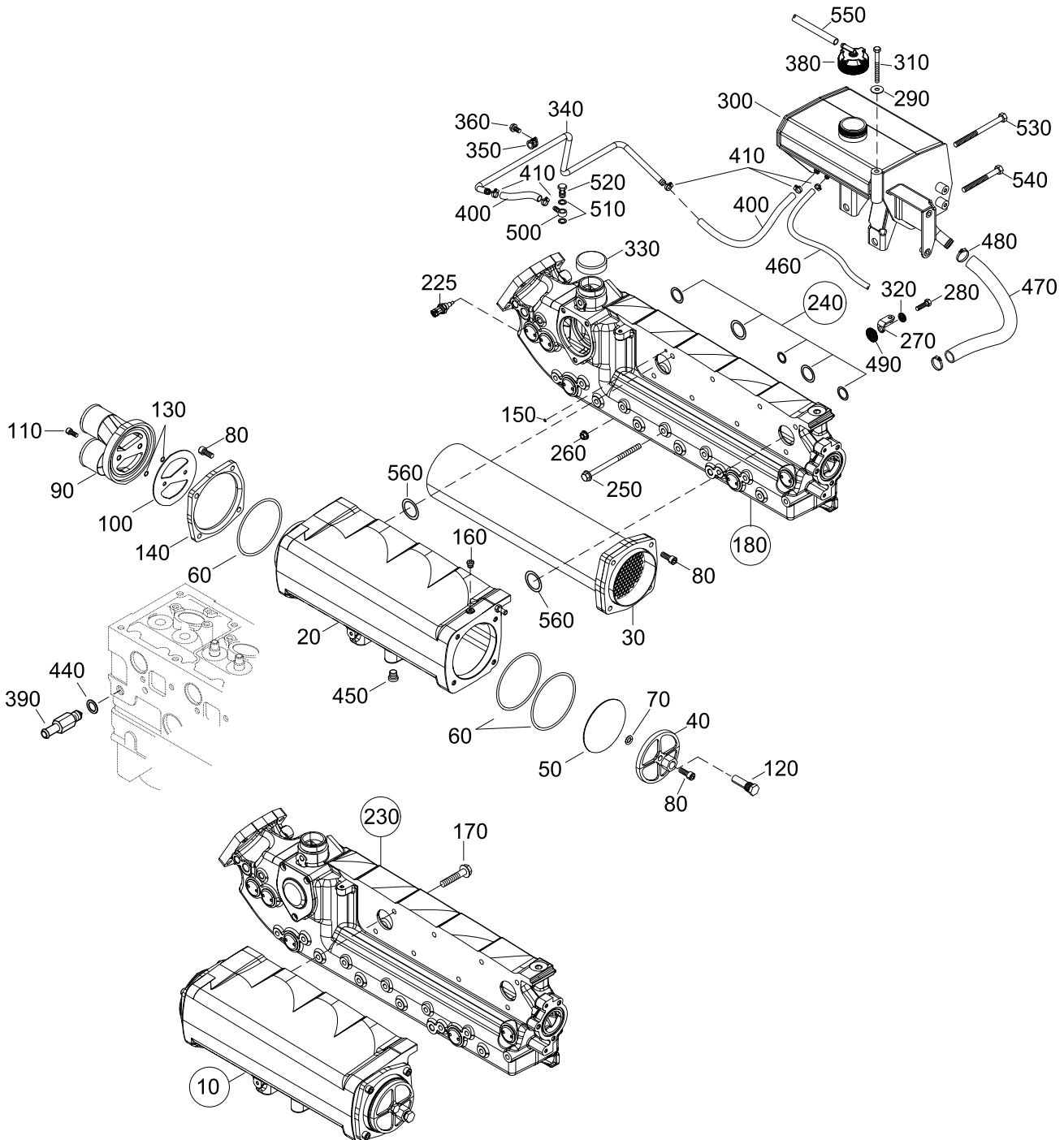


TA 0114

**SE196 E35
MARINE**

EXHAUST, HEAT EXCHANGER, GASKETS
-->682340974

01146284-0



SE196 E35
MARINE

01146284-0

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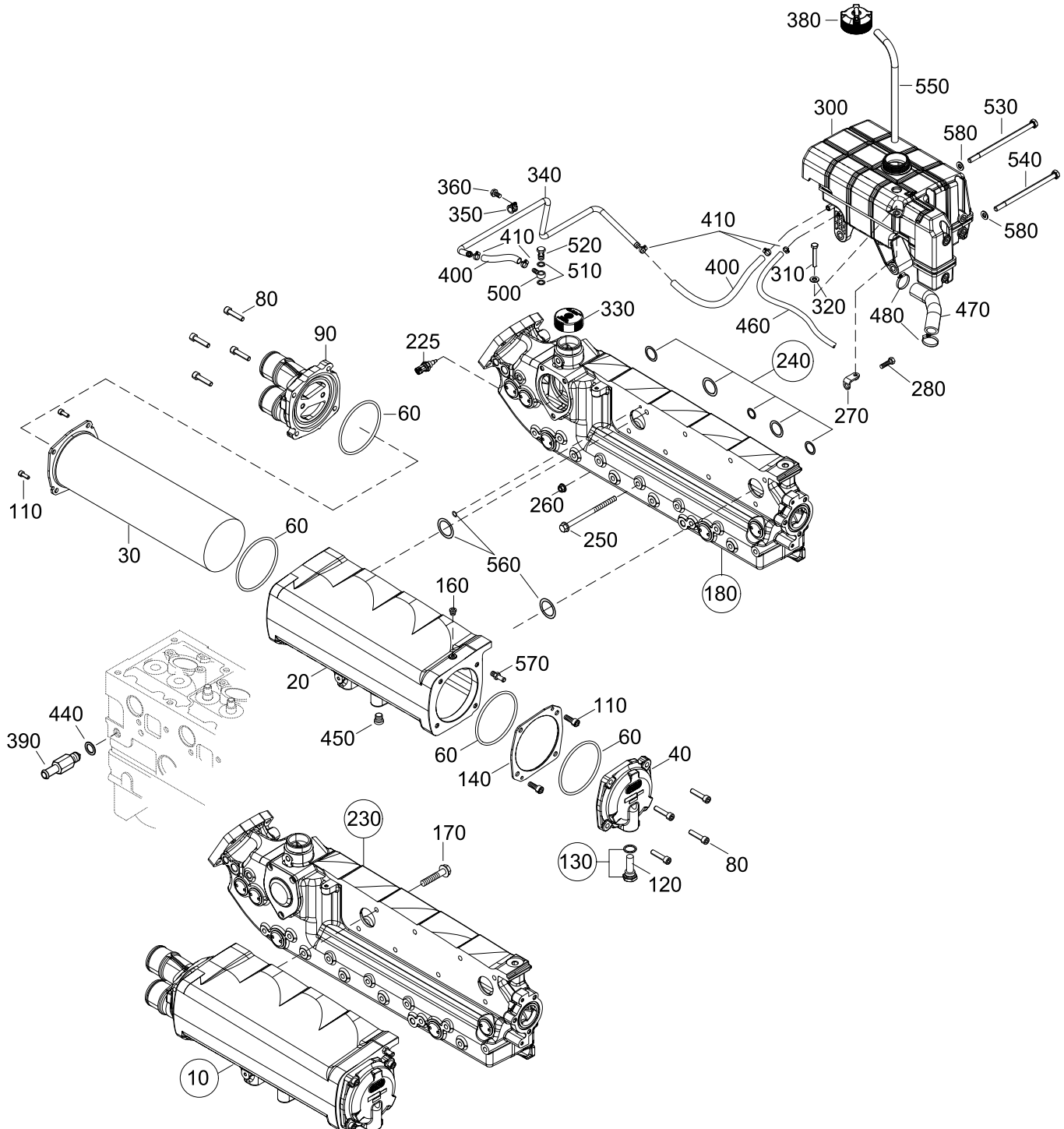


TA 0114

**SE196 E35
MARINE**

**EXHAUST, HEAT EXCHANGER, GASKETS
682340975-->**

01146284-1





**EXHAUST, HEAT EXCHANGER, GASKETS
682340975-->**

**SE196E35
MARINE**

01146284-1

Pos.	Part.-No.	Qty	Designation	Step
10	Z026115-0	1	HEAT EXCHANGER ASSY. (PAINTED)	.1
20	500091	1	HEAT EXCHANGER HOUSING (PAINTED)	.1
30	700974	1	HEAT EXCHANGER	.1
40	500092	1	COVER HEAT EXCHANGER (PAINTED)	.1
60	900090	4	O-RING 106,2x3,53	.1
80	9000064-0	8	HEX.SOCK. SCR. ISO 4762-M8x35-8.8-A3C	.1
90	500093	1	COVER HEAT EXCHANGER (PAINTED)	.1
110	3862316-0	4	HEX.SOCK. SCR. ISO 4762-M6x16-8.8-A2C	.1
120	2178413-1	1	ZINC ANODE	.1
130	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	.1
140	700975	1	SPACER	.1
160	9000585-0	1	HEX.SOCK. SCR. PLUG WITH RUBBER SEAL M10x1	.1
170	9000304-0	8	HEX.FLANGE BOLT EN 1665-M8x60-8.8-A2C	.1
180	Z026114-0	1	EXHAUST MANIFOLD ASSY. (PAINTED)	.1
225	2180773-0	1	TEMPERATURE SENSOR	.1
230	Z026118-0	1	EXHAUST MANIFOLD COMPL. ASSY. (PAINTED)	.1
240	Z002652-0	1	SEAL KIT, EXH.MANIF.-BLOCK (O-RINGS)	.1
250	9000785-0	12	HEX.FLANGE BOLT EN 1665-M8x135-12.9-A2C	.1
260	3880049-0	3	HEX.FLANGE NUT EN 1661-M6-A2-70	.1
270	2180918-0	1	FASTENING TAB, EXPANSION TANK	.1
280	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.1
300	2179855-0	1	EXPANSION TANK	.1
310	9000539-0	1	HEX.HD.SCR. ISO 4017-M6x40-A2-70	.1
320	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
330	Z021020-0	1	SEALING CAP COOLER	.1
340	2180828-0	1	PIPE WATER EXPANSION TANK	.1
350	2205232-1	2	CLAMP RS1.8/15-W1	.1
360	9001001-0	2	HEX.FLANGE BOLT EN 1665-M6x16-A2-70	.1
380	2181153-0	1	RADIATOR CAP	.1
390	2180843-0	1	DRAIN COCK ASSY.	.1
400	2178621-1	0.5	HOSE	.1



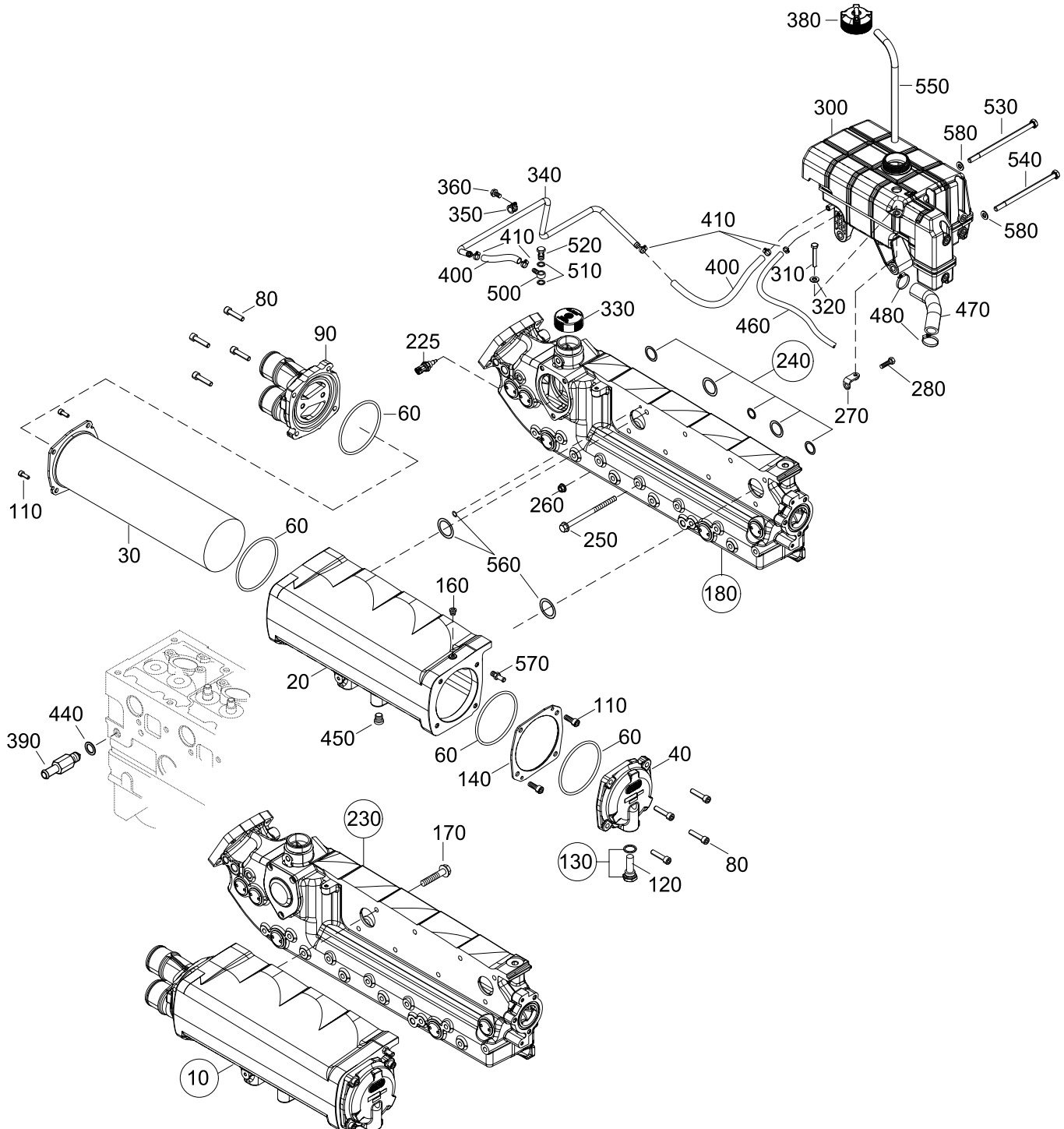


TA 0114

**SE196 E35
MARINE**

**EXHAUST, HEAT EXCHANGER, GASKETS
682340975-->**

01146284-1



SE196 E35
MARINE

01146284-1

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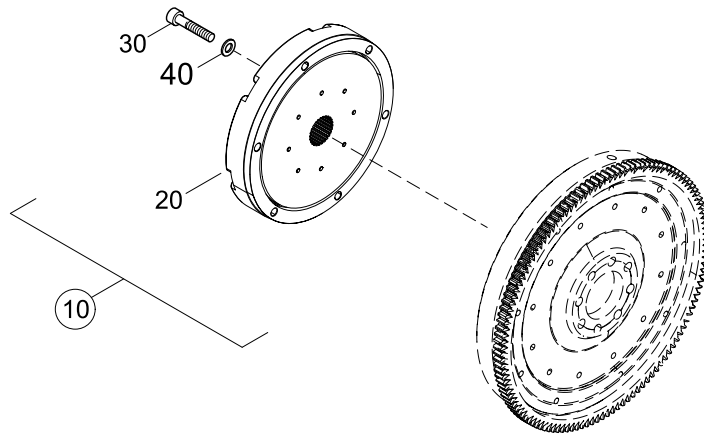


TA 0200

SE196 E35
MARINE

TORSIONAL COUPLING

02006284-0



TORSIONAL COUPLING

SE196 E35
MARINE

02006284-0

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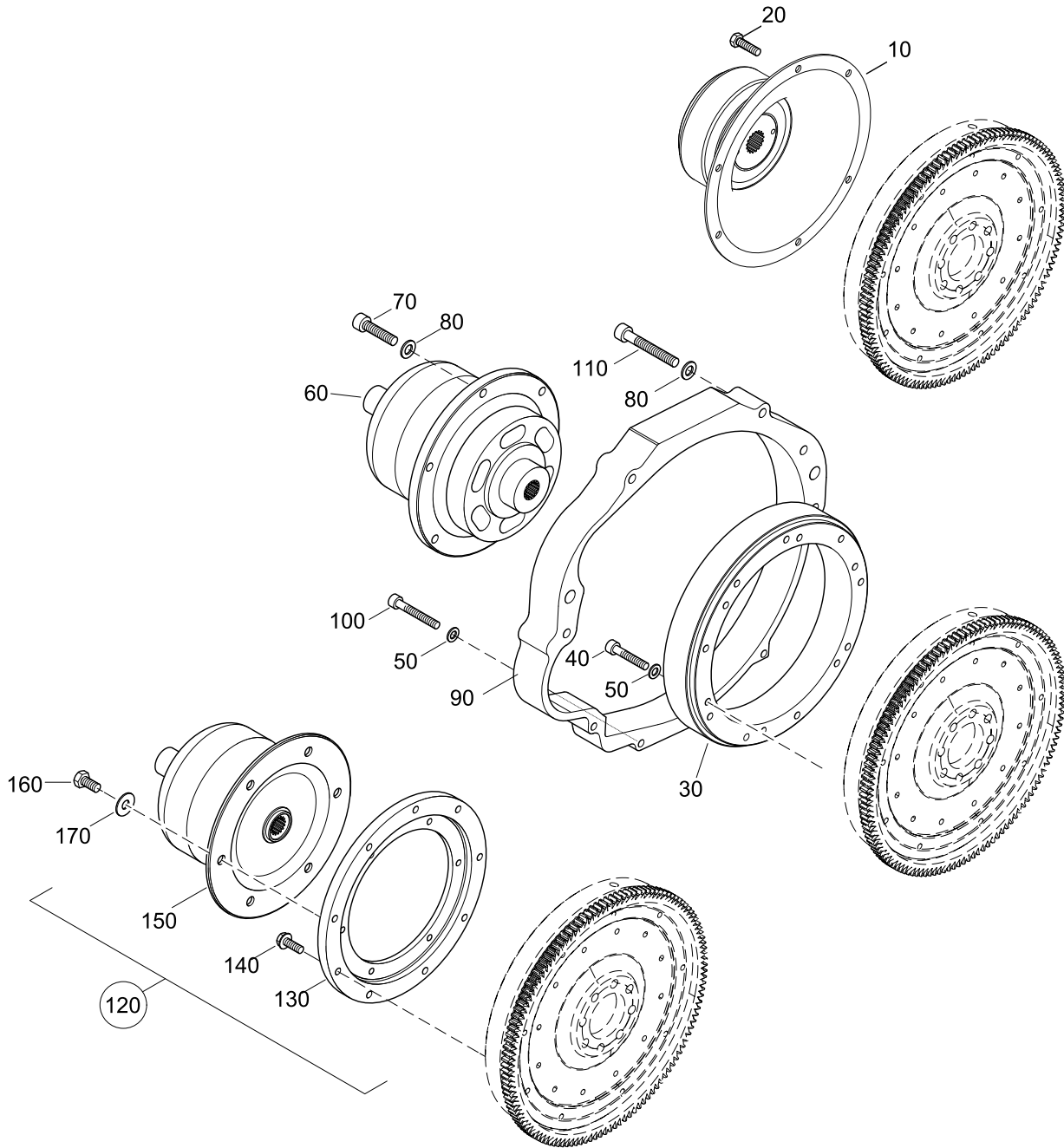


TA 0210

SE196 E35
MARINE

COUPLER

02106284-0



SE196 E35
MARINE

02106284-0

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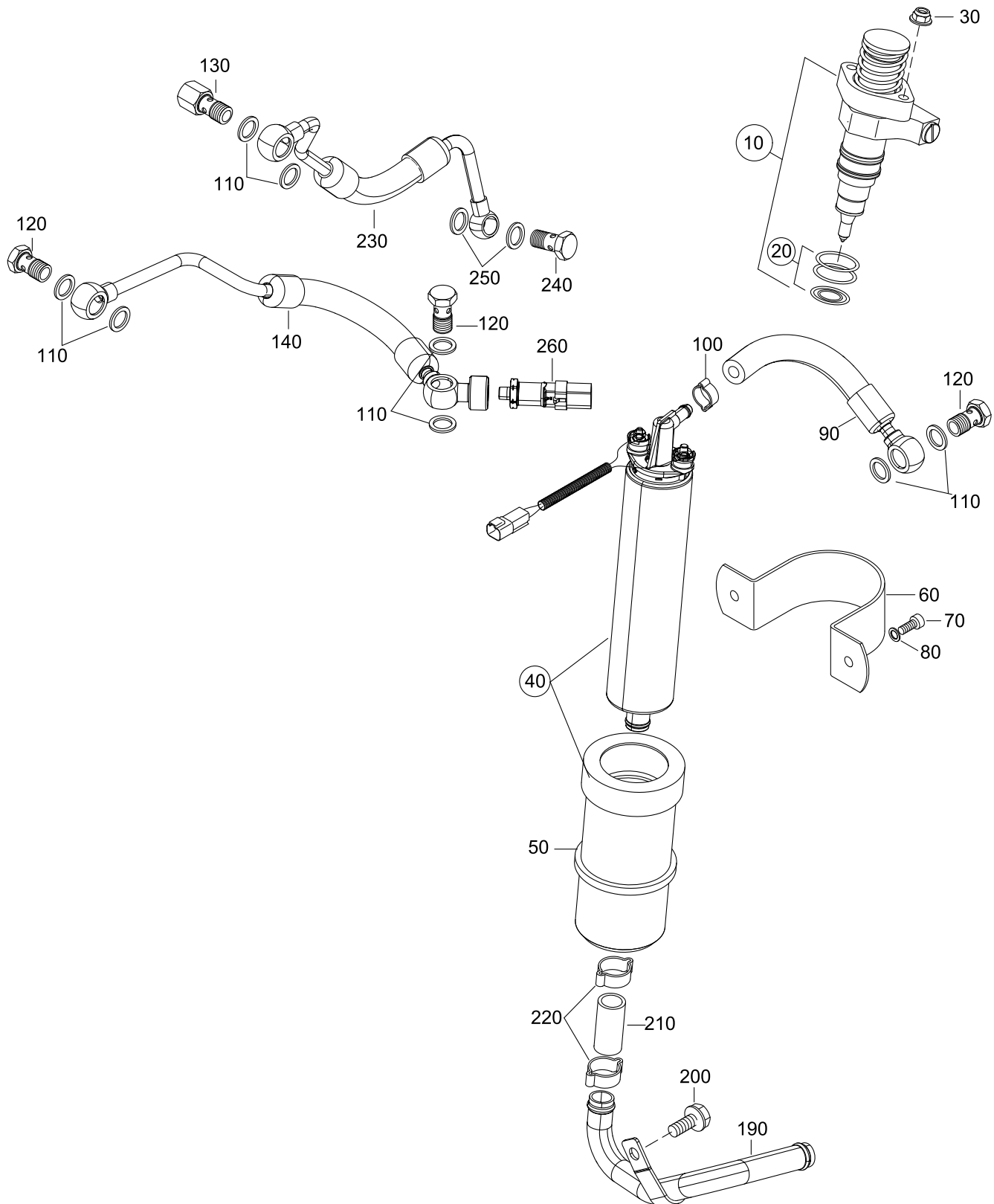


TA 0302

SE196 E35
MARINE

FUEL PUMP, UNIT INJECTOR, PIPE

03026284-0



SE196 E35
MARINE

03026284-0

[illegible]



SE196 E35
MARINE

03046284-0

[illegible]

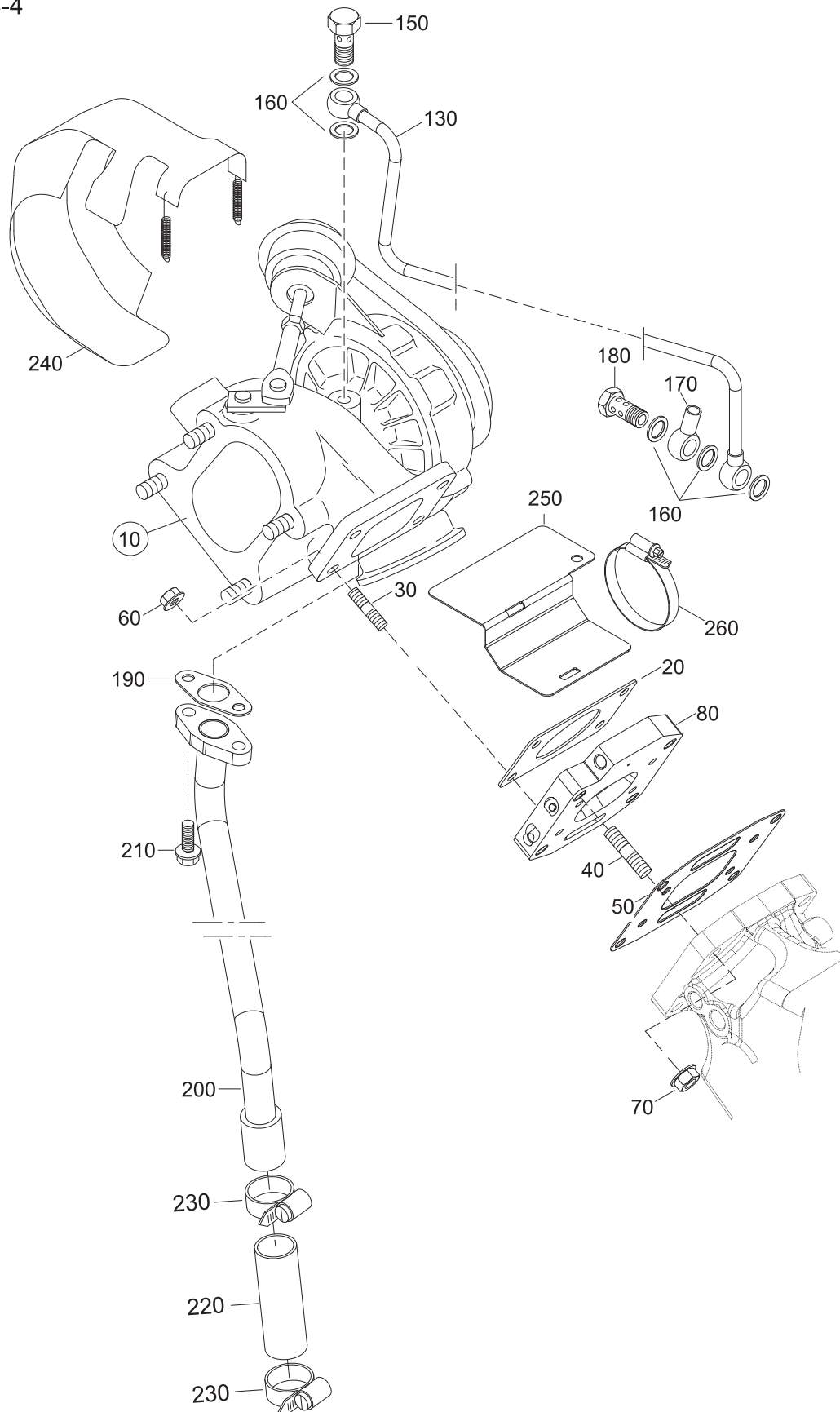


TA 0305

**SE196 E35
MARINE**

TURBO

03056284-4



SE196 E35
MARINE

03056284-4

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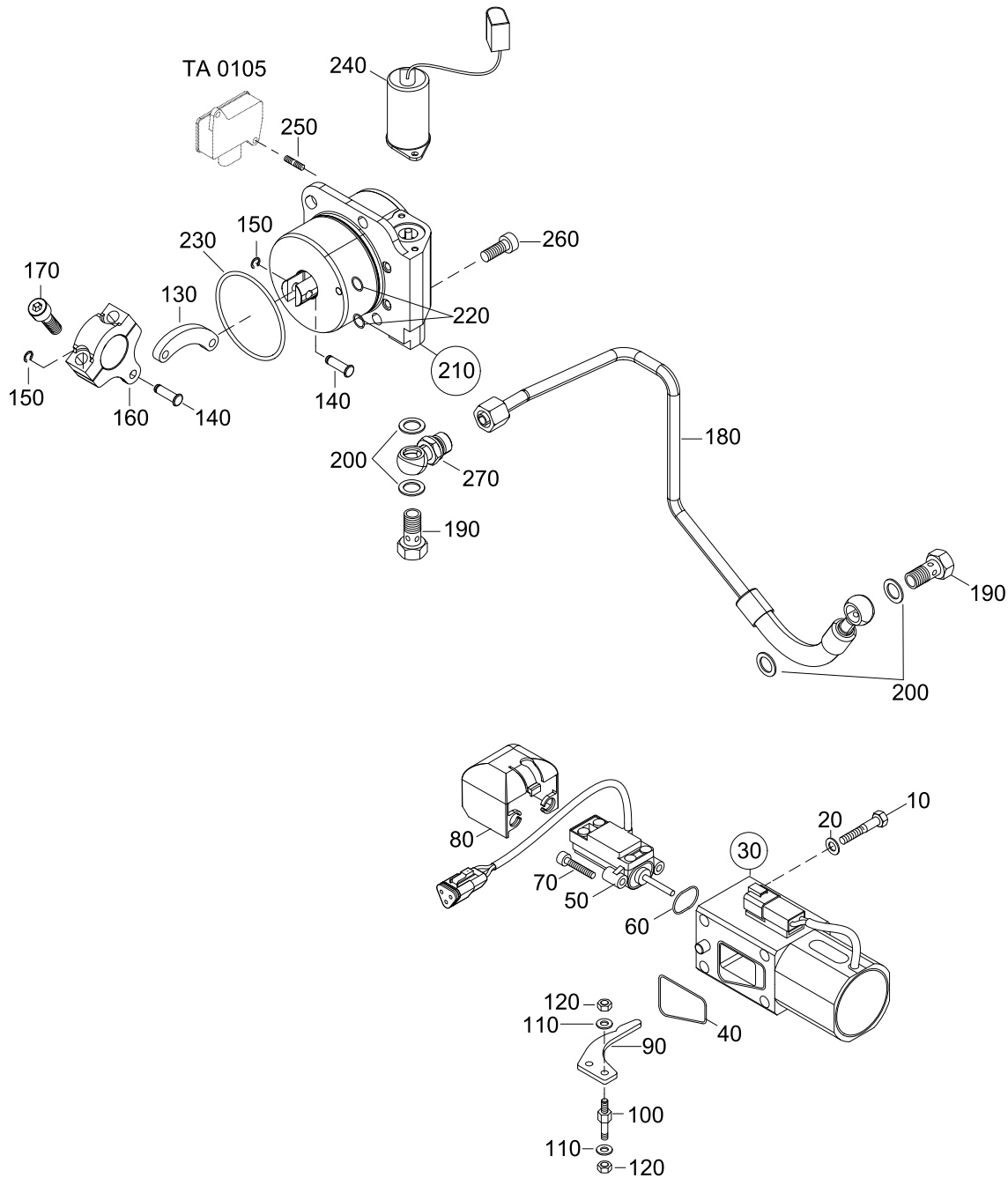


TA 0308

**SE196 E35
MARINE**

CONTR. SOLENOID, INJEC. TIMING DEVICE

03086284-0





CONTR. SOLENOID, INJEC. TIMING DEVICE

SE196E35
MARINE

03086284-0

Pos.	Part.-No.	Qty	Designation	Step
10	9000446-1	4	HEX.HD.BOLT ISO 4014-M8x70-A4-70	.1
20	3930103-0	4	WASHER ISO 7089-8-140HV-A2	.1
30	Z002153-0	1	CONTROL SOLENOID	.1
40	2179707-0	1	O-RING 43x3,5	..2
50	Z002160-0	1	SENSOR, CONTROL RACK POSITION	..2
60	2179708-0	1	O-RING 18x1,5	..2
70	9000116-1	2	HEX.SOCK. SCR. ISO 4762-M5x20-A2-70	..2
80	2179766-0	1	PROTECTING CAP, RACK-SENSOR	..2
90	2176745-2	1	CONTROL-LEVER	.1
100	2176746-1	2	DISTANCE-SHAFT	.1
110	3931062-0	4	SPRING LOCK WASHER DIN 127-B5-FST-A3C	.1
120	3871222-0	4	HEX.NUT ISO 4032-M5-8-A2C	.1
130	2205591-0	1	CONNECTING ROD	.1
140	2205593-0	2	PARALLEL PIN	.1
150	9000483-0	2	RETAINING WASHER F.SHAFT DIN 6799-5	.1
160	2020574-0	1	TORSION ARM ASSY.	.1
170	9000737-0	2	HEX.SOCK. SCR. ISO 4762-M8x25-10.9	.1
180	2180821-0	1	OIL SUPPLY PIPE ASSY. ITD	.1
190	11868	2	HOLLOW SCREW M12x1,5 DIN 7643-8-3-A3C	.1
200	9001170-0	4	BOUNDED SEAL 12,7x19x1,5	.1
210	Z026135-0	1	INJEC. TIMING DEVICE ASSY. (SPARE PART)	.1
220	2179365-0	2	O-RING 5x1,5	..2
230	2179369-0	1	O-RING 66,4x1,78	..2
240	2181491-0	1	MAGNETIC VALVE - ITD	..2
250	9000499-0	2	SET SCREW ISO 4029-M4x16-A2	..2
260	9000063-0	3	HEX.SOCK. SCR. ISO 4762-M8x20-A2-70	.1
270	2180866-0	1	BANJO	.1



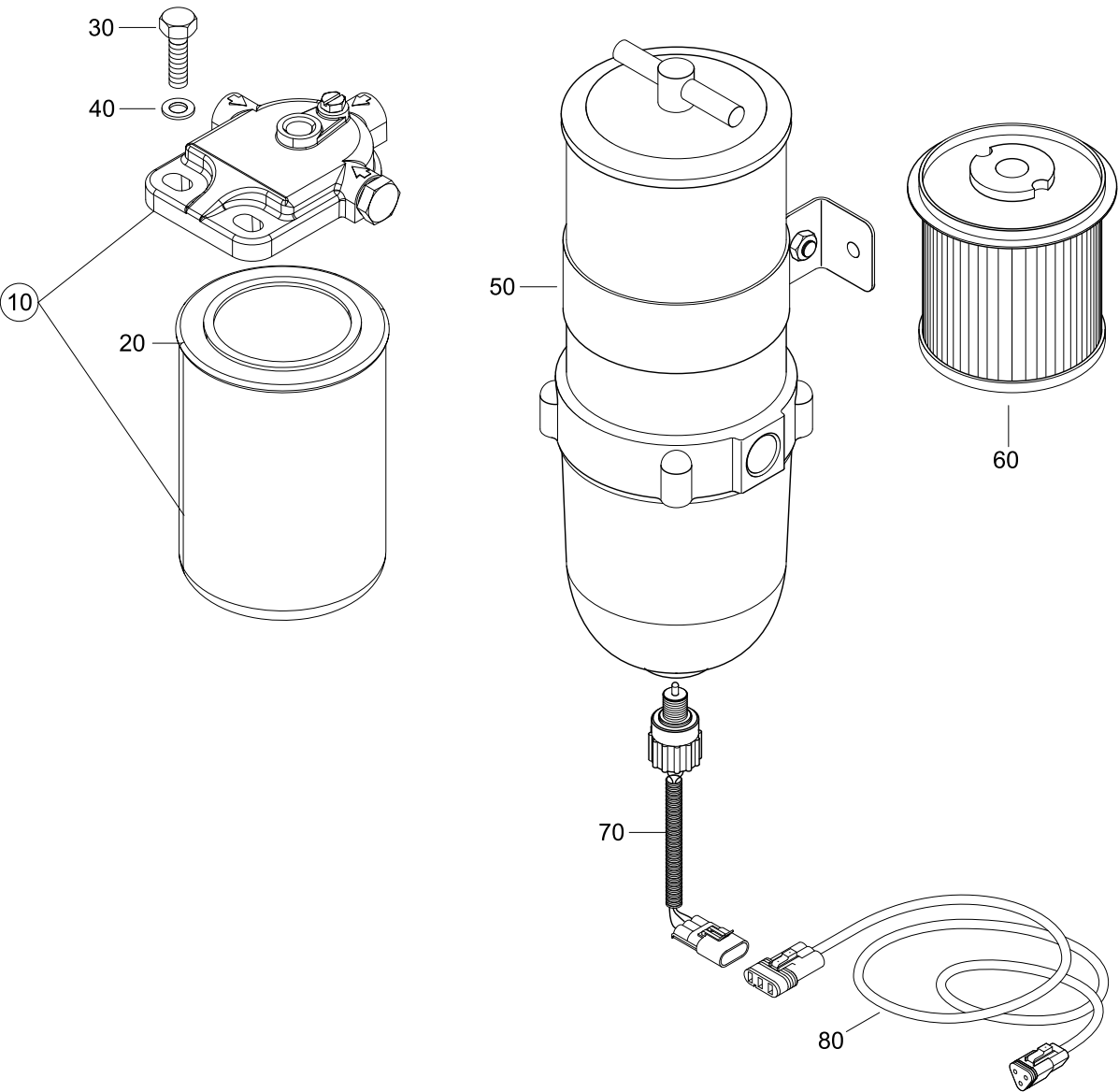


TA 0309

SE196 E35
MARINE

FUEL FILTER

03096284-0



SE196 E35
MARINE

03096284-0

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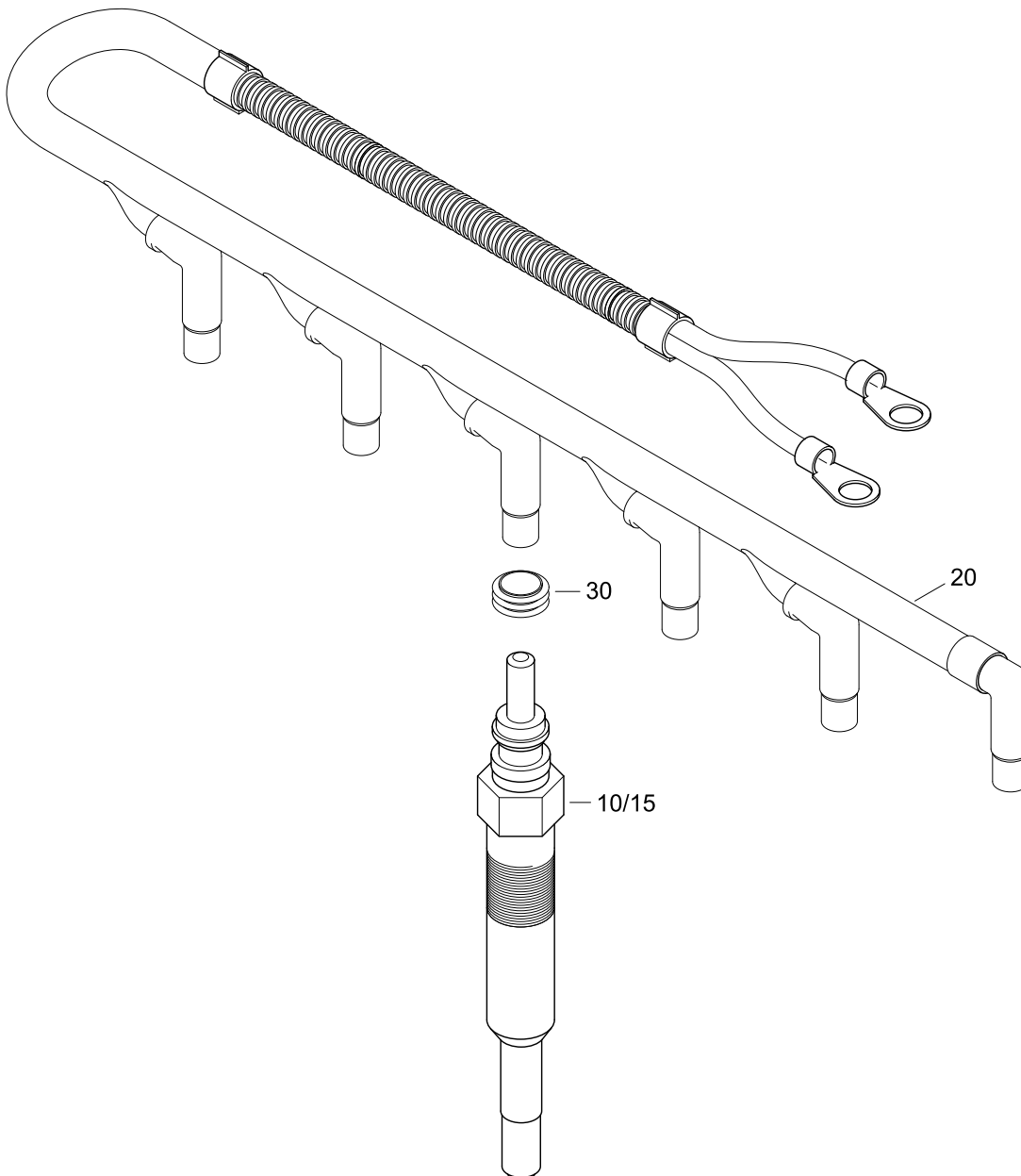


TA 0311

SE196 E35
MARINE

GLOW PIN

03116084-0



GLOW PIN

SE196 E35
MARINE

03116084-0

[illegible]



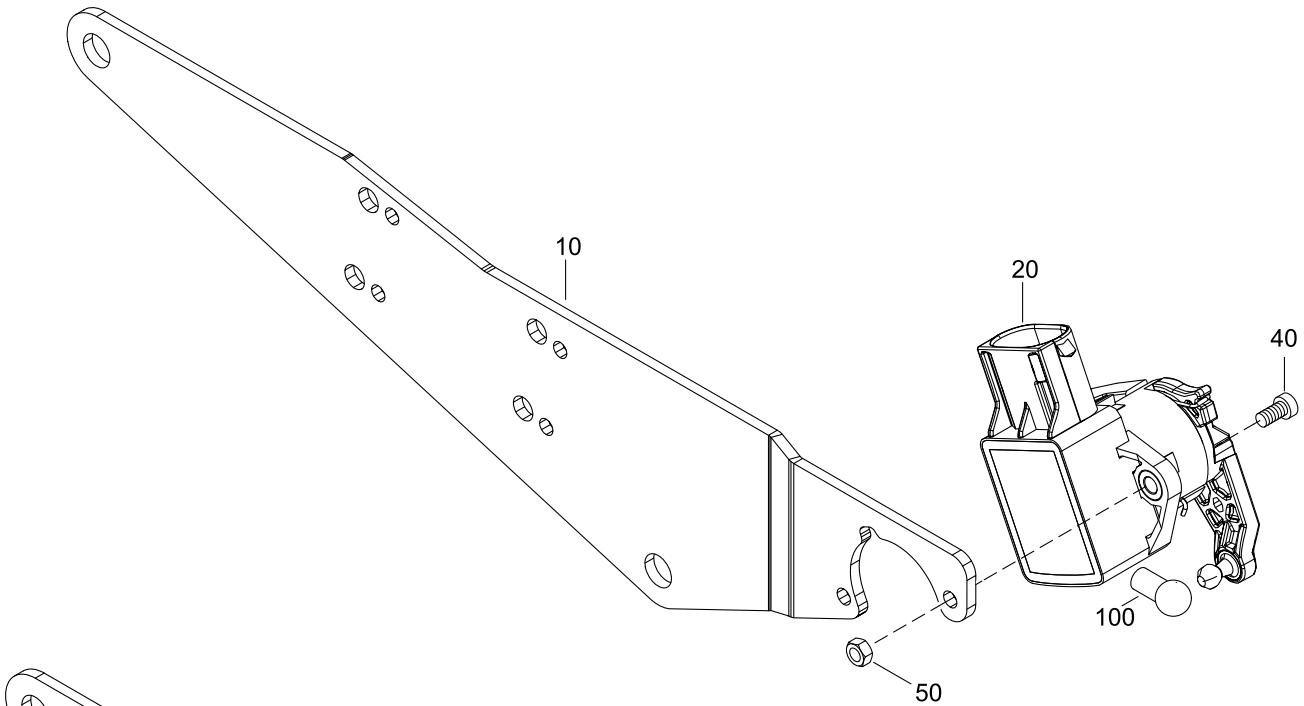
TA 0312

**SE196 E35
MARINE**

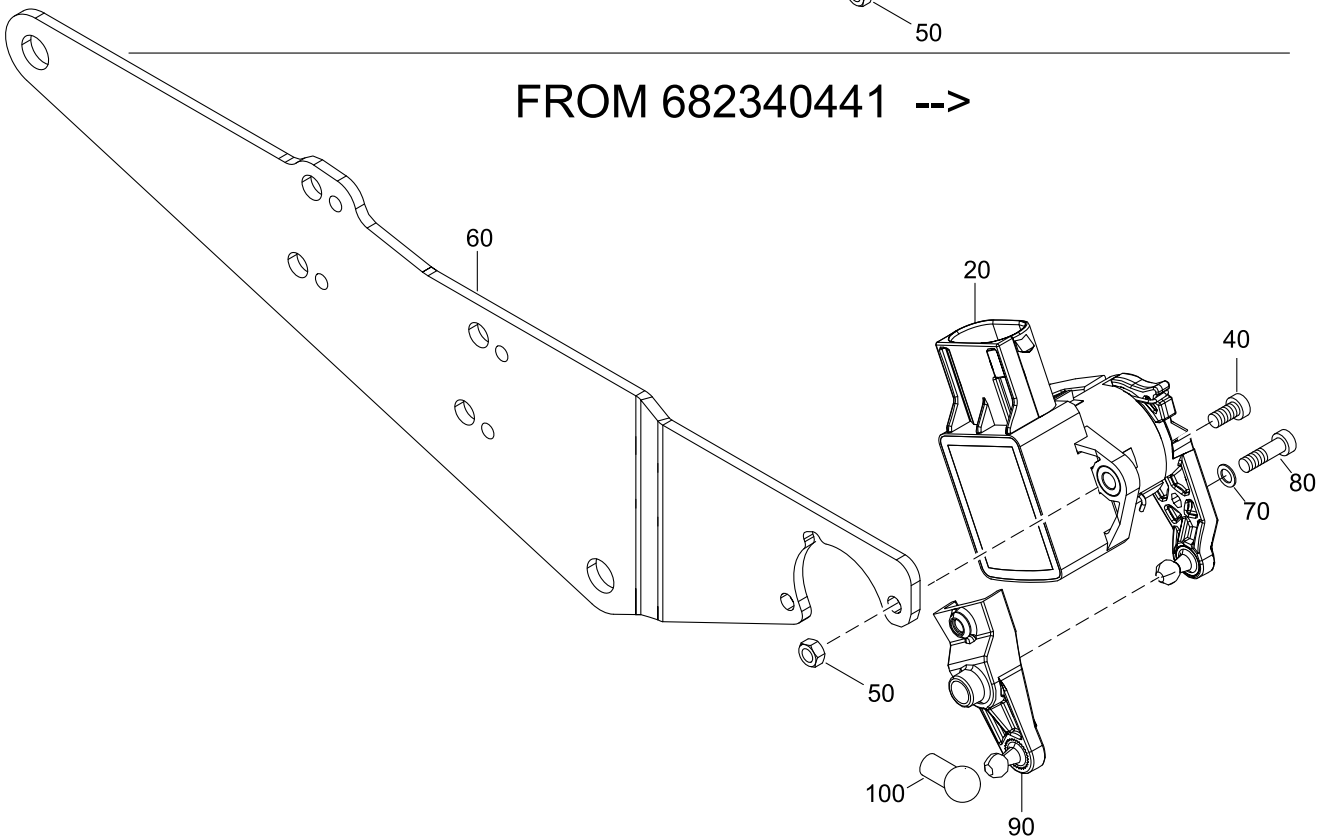
POTENTIOMETER ACCELERATOR

03126284-0

TILL --> 682340440



FROM 682340441 -->



SE196 E35
MARINE

03126284-0

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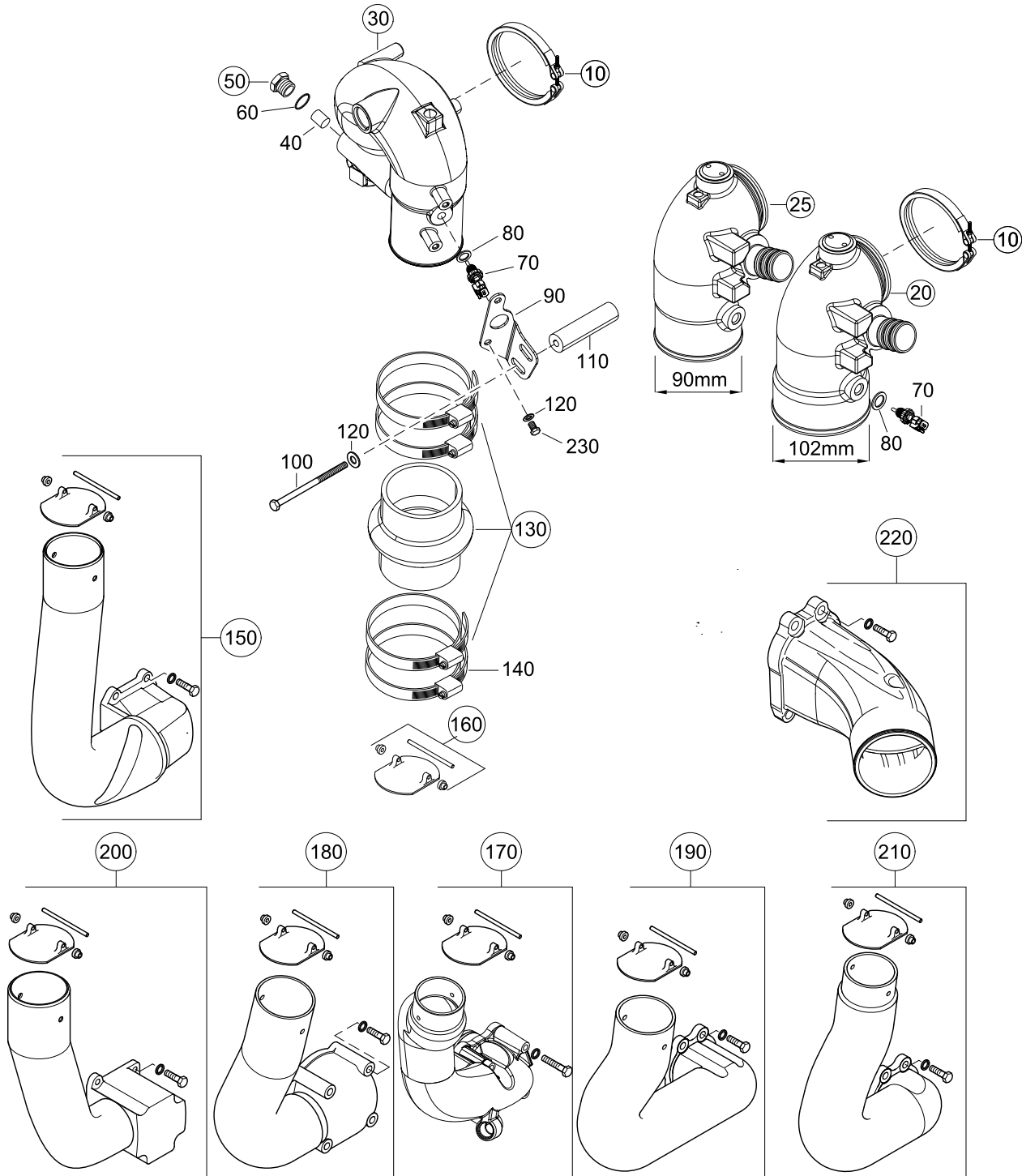


TA 0401

**SE196 E35
MARINE**

HIGH RISER, EXHAUSTPIPE

04016284-0





HIGH RISER, EXHAUSTPIPE

SE196 E35
MARINE

04016284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2179198-0	1	V-CLAMP	.1
20	Z026133-0	1	ELBOW ASSY. EXHAUST (PAINTED)	.1
25	2179008-8	1	ELBOW ASSY, EXHAUST 256 (PAINTED)	.1
30	Z002626-5	1	ELBOW EXHAUST ASSY. PAINTED	.1
40	2178413-1	1	ZINC ANODE	..2
50	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	..2
60	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..2
70	2180773-0	1	TEMPERATURE SENSOR	.1
80	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	.1
90	2181087-0	1	BRACKET SUPPORT, ELBOW (PAINTED)	.1
100	9000288-2	1	HEX.HD.BOLT ISO 4014-M8x120-A2-70	.1
110	2181129-0	1	DISTANCE PIPE	.1
120	3930103-0	3	WASHER ISO 7089-8-140HV-A2	.1
130	Z002072-0	1	KIT, HOSE-EXHAUST PIPE	.1
140	2178943-0	4	HOSE CLAMP 90-110-12	..2
150	2178896-0	1	EXHAUST PIPE ASSY. VOLVO SX/OMC COBRA	.1
160	Z002063-0	1	FLAP KIT, EXHAUST PIPE	..2
170	2178885-0	1	EXHAUST PIPE ASSY. VOLVO DP290 R4, R6	.1
180	2178885-1	1	EXHAUST PIPE AY. (PAIN.) VOLVO DP290 V8	.1
190	2178886-1	1	EXHAUST PIPE AY. (PAIN.) MERCURY	.1
200	2178925-0	1	EXHAUST PIPE AY. (PAIN.) STERNPOWER	.1
210	2178886-2	1	EXHAUST PIPE ASSY. DUAL STAGE COUPLER	.1
220	Z002121-0	1	EXHAUST FLANGE MERCURY-TRANSOM (PAINTED)	.1
230	3800224-0	2	HEX.HD.SCR. ISO 4017-M8x20-A2-70	.1





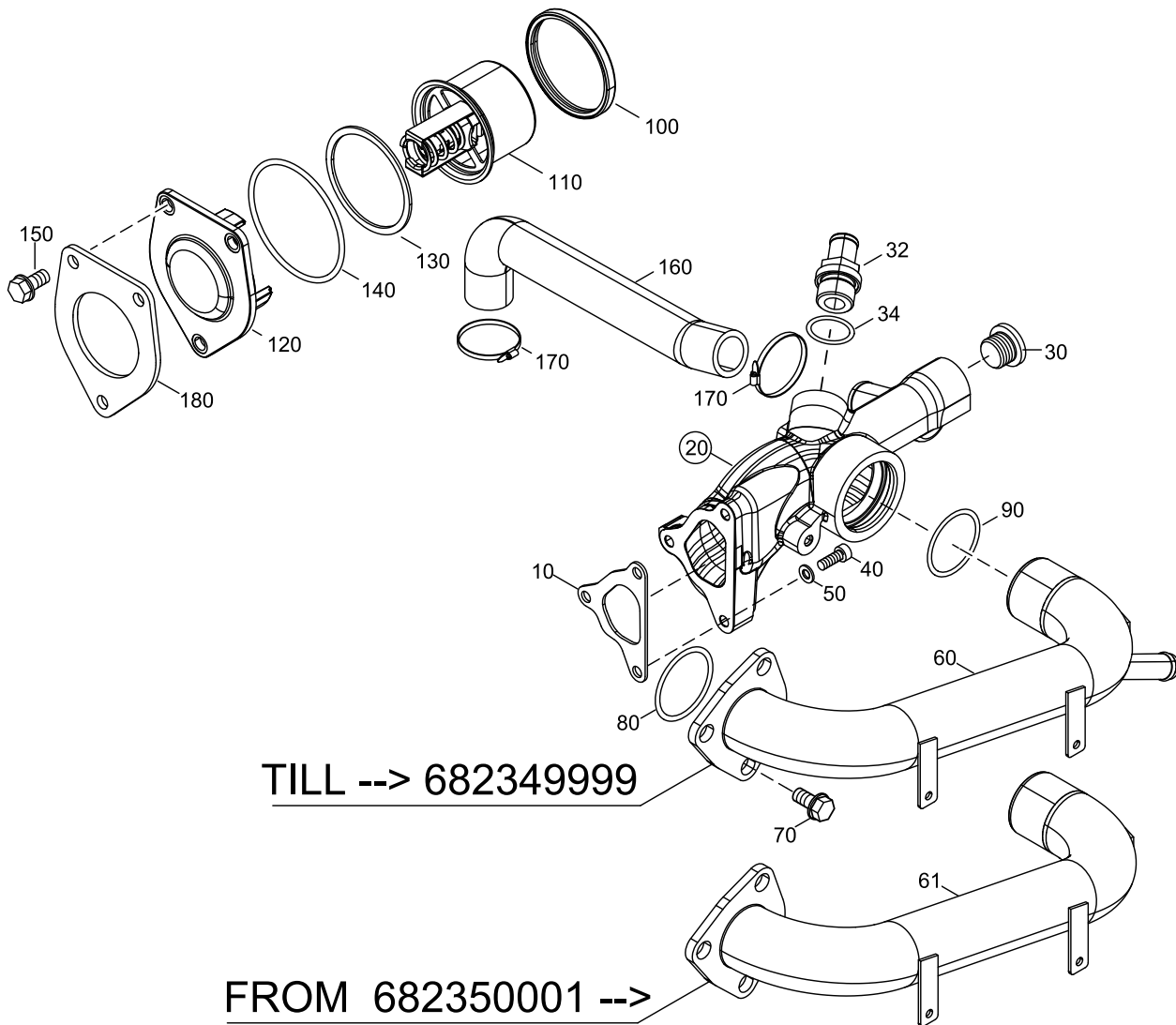
TA 0503



**SE196 E35
MARINE**

WATERPIPE, THERMOSTAT

05036284-0



SE196 E35
MARINE

05036284-0

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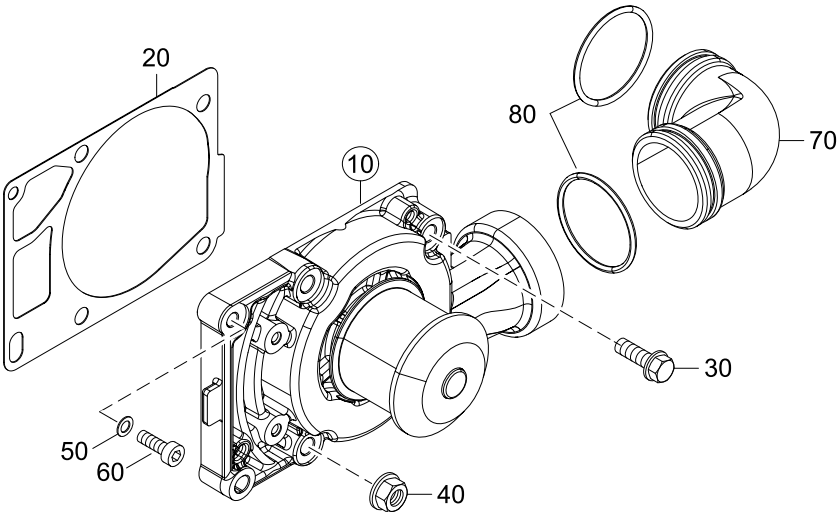


TA 0504

SE196 E35
MARINE

WATERPUMP

05046284-0



SE196 E35
MARINE

05046284-0

[illegible]

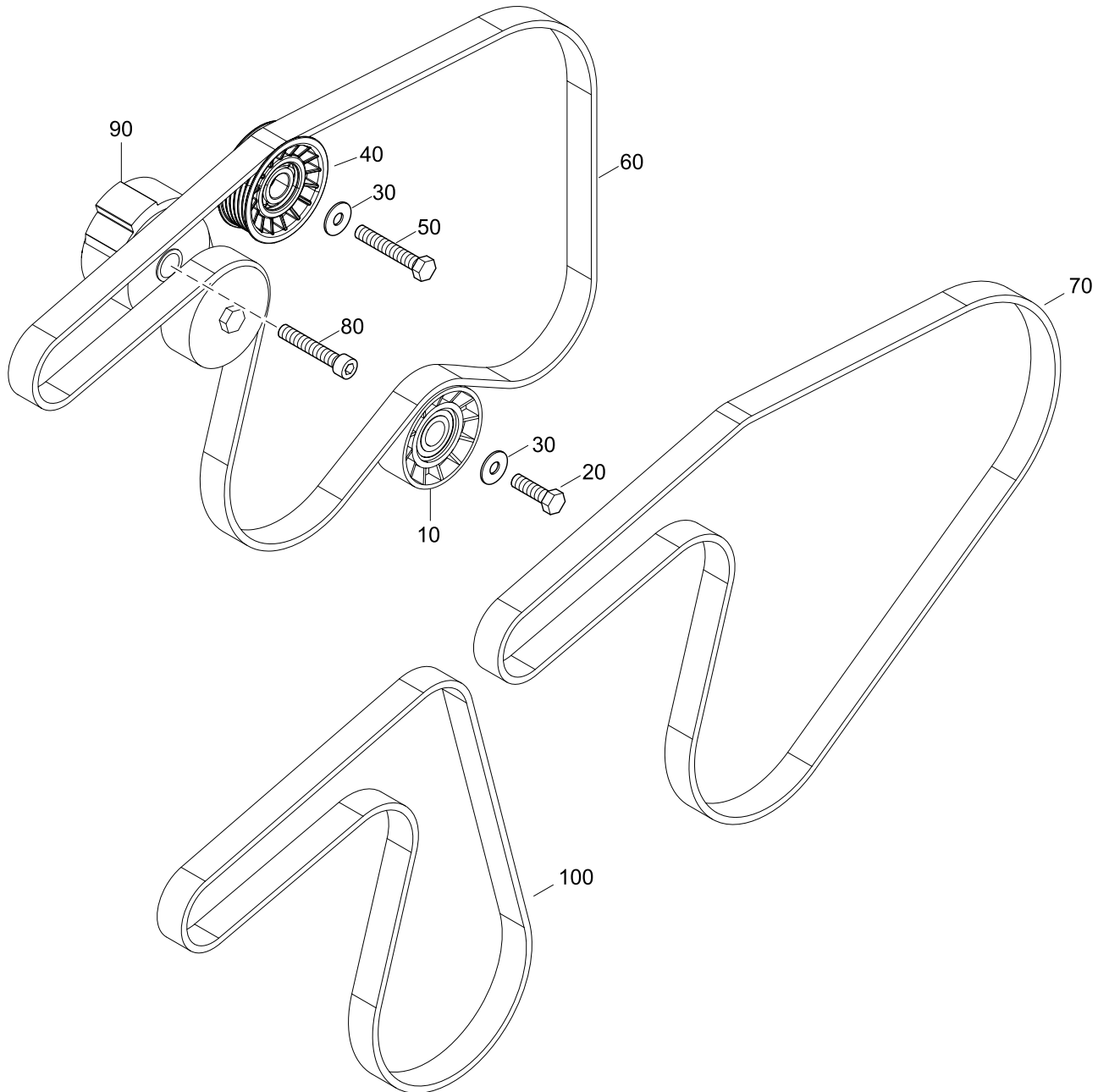


TA 0505

SE196 E35
MARINE

DRIVE BELTS, PULLEYS, TENSIONER

05056284-0



SE196 E35
MARINE

05056284-0

[illegible]



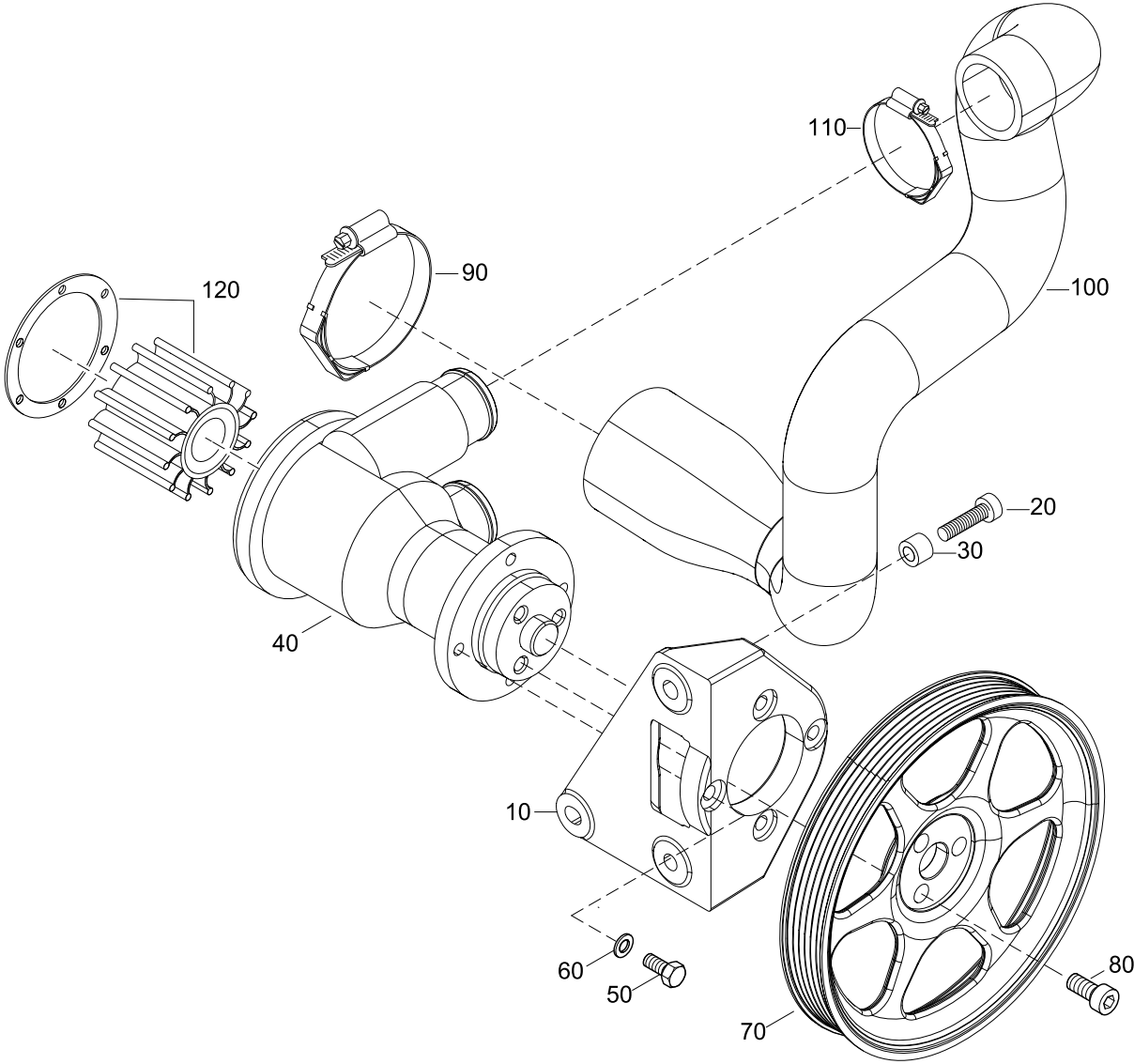
TA 0510



SE196 E35
MARINE

RAW WATER PUMP

05106284-0



SE196 E35
MARINE

05106284-0

[illegible]

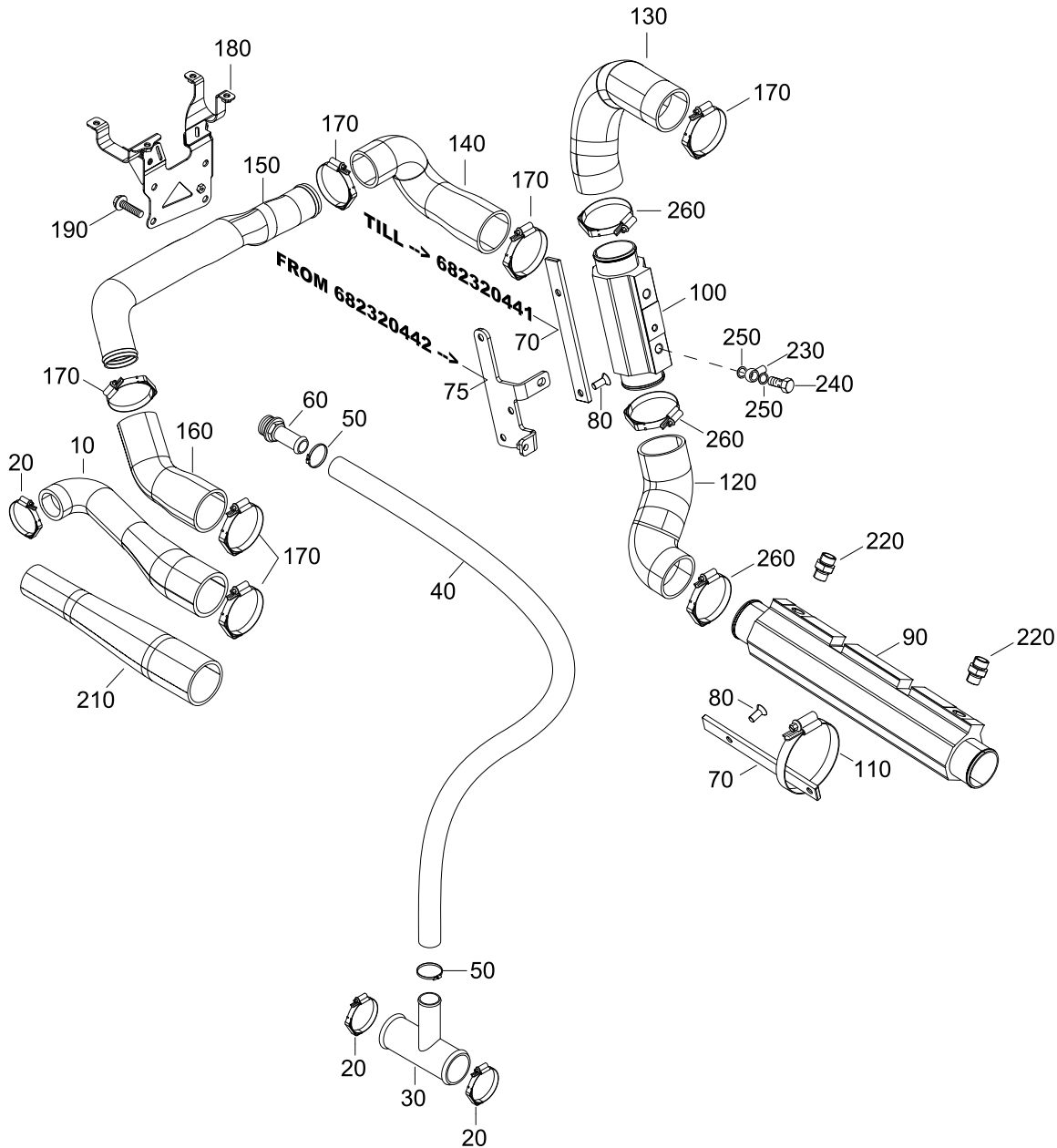


TA 0512

SE196 E35
MARINE

RAW WATER PIPES

05126284-0





RAW WATER PIPES

SE196 E35
MARINE

05126284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026170-0	1	MOULDED HOSE, HEAT EXCHA. - ELBOW EXH.	.1
20	2181430-0	3	HOSE CLAMP WITH SPRING 30-45/9	.1
30	2040095-2	1	PIPE ENGINE-COOLANT 32/19	.1
40	2179330-1	1	HOSE RAW WATER 20x2000	.1
50	2177464-0	2	CLAMP 20-32/12	.1
60	9000468-1	1	SCREW IN SOCKET	.1
70	2180814-0	1	MOUNTING PLATE	.1
75	2181195-0	1	BRACKET, FUEL COOLER	.1
80	9000456-0	3	COUNTERS. SCR. DIN 7991-M8x20-10.9-A2C	.1
90	Z026124-0	1	GEAR OIL COOLER (PAINTED)	.1
100	Z026125-0	1	FUEL COOLER (PAINTED)	.1
110	2179929-0	3	HOSE CLAMP 60-80/12	.1
120	2180645-0	1	MOLDED HOSE	.1
130	2180646-0	1	MOLDED HOSE	.1
140	2180995-0	1	MOULDED HOSE	.1
150	2180841-0	1	TUBE AIR COOLER-HEAT EXCHANGER	.1
160	2180994-0	1	MOULDED HOSE	.1
170	2179050-0	7	HOSE CLAMP WITH SPRING 40-60/9	.1
180	2180923-0	1	BRACKET, RAW WATER PIPE	.1
190	9000305-0	3	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.1
210	Z026169-0	1	MOULDED HOSE, HEAT EXCHA. - ELBOW EXH.	.1
220	9000832-0	2	PIPE UNION ADAP. DIN 3901-L12A-M-ST	.1
230	9001148-0	1	BANJO DM12	.1
240	11868	1	HOLLOW SCREW M12x1,5 DIN 7643-8-3-A3C	.1
250	3098013-0	2	SEALING RING DIN 7603-A12x18-CU	.1
260	2179022-0	3	HOSE CLAMP WITH SPRING 50-70/9	.1



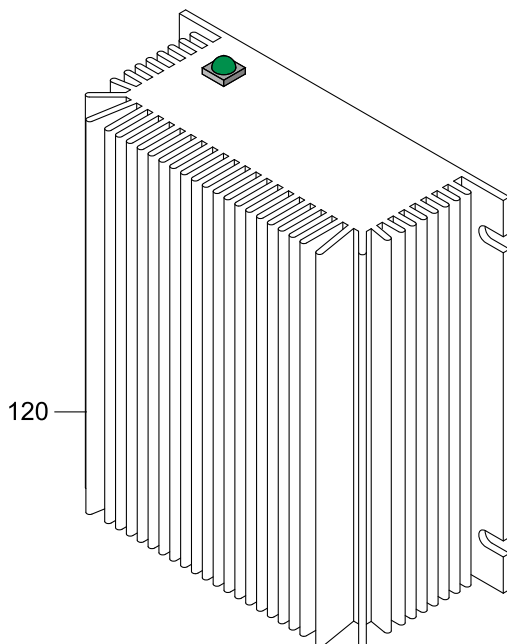
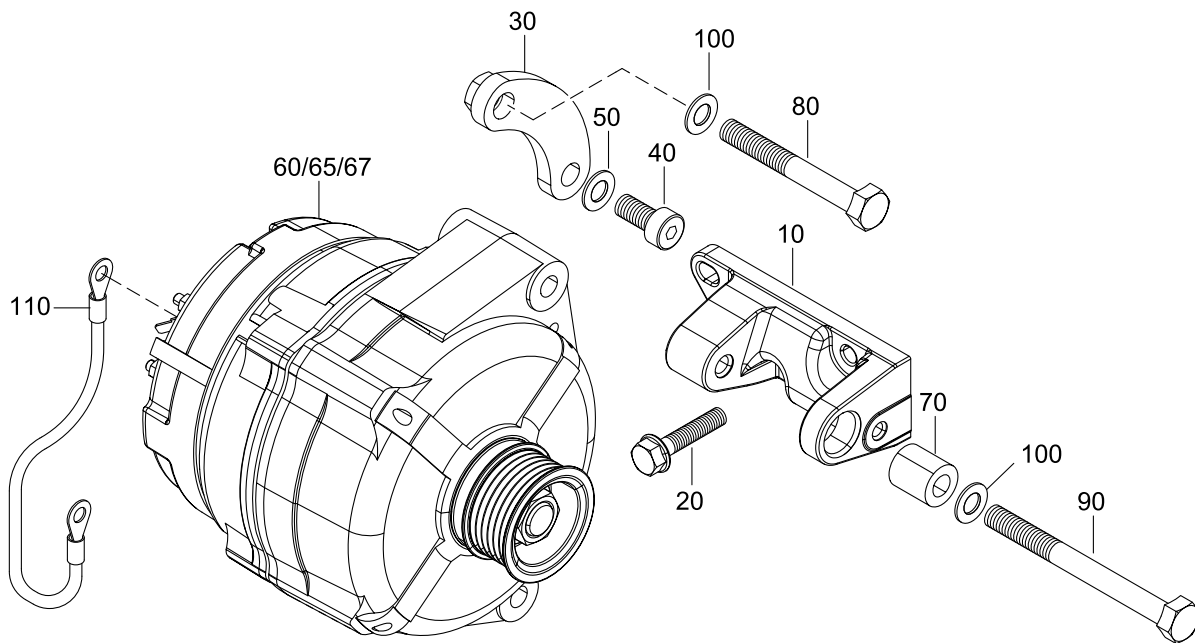


TA 0601

SE196 E35
MARINE

ALTERNATOR 14V / 120A

06016284-0



SE196 E35
MARINE

06016284-0

[illegible]



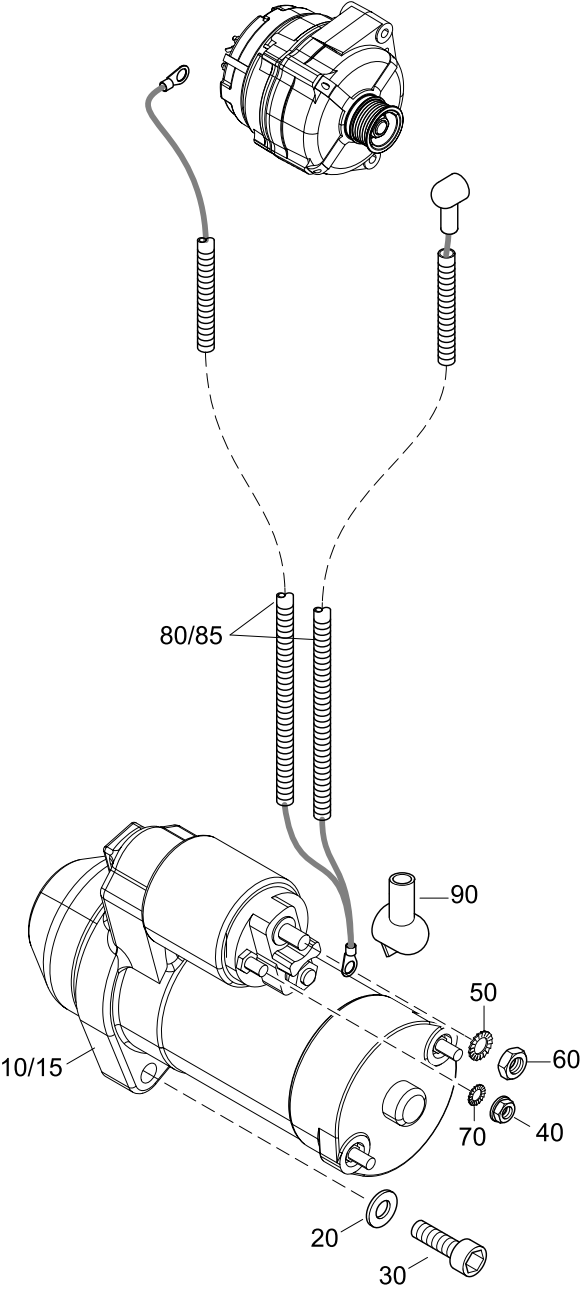
TA 0603



SE196 E35
MARINE

STARTER

06036284-0



SE196 E35
MARINE

06036284-0

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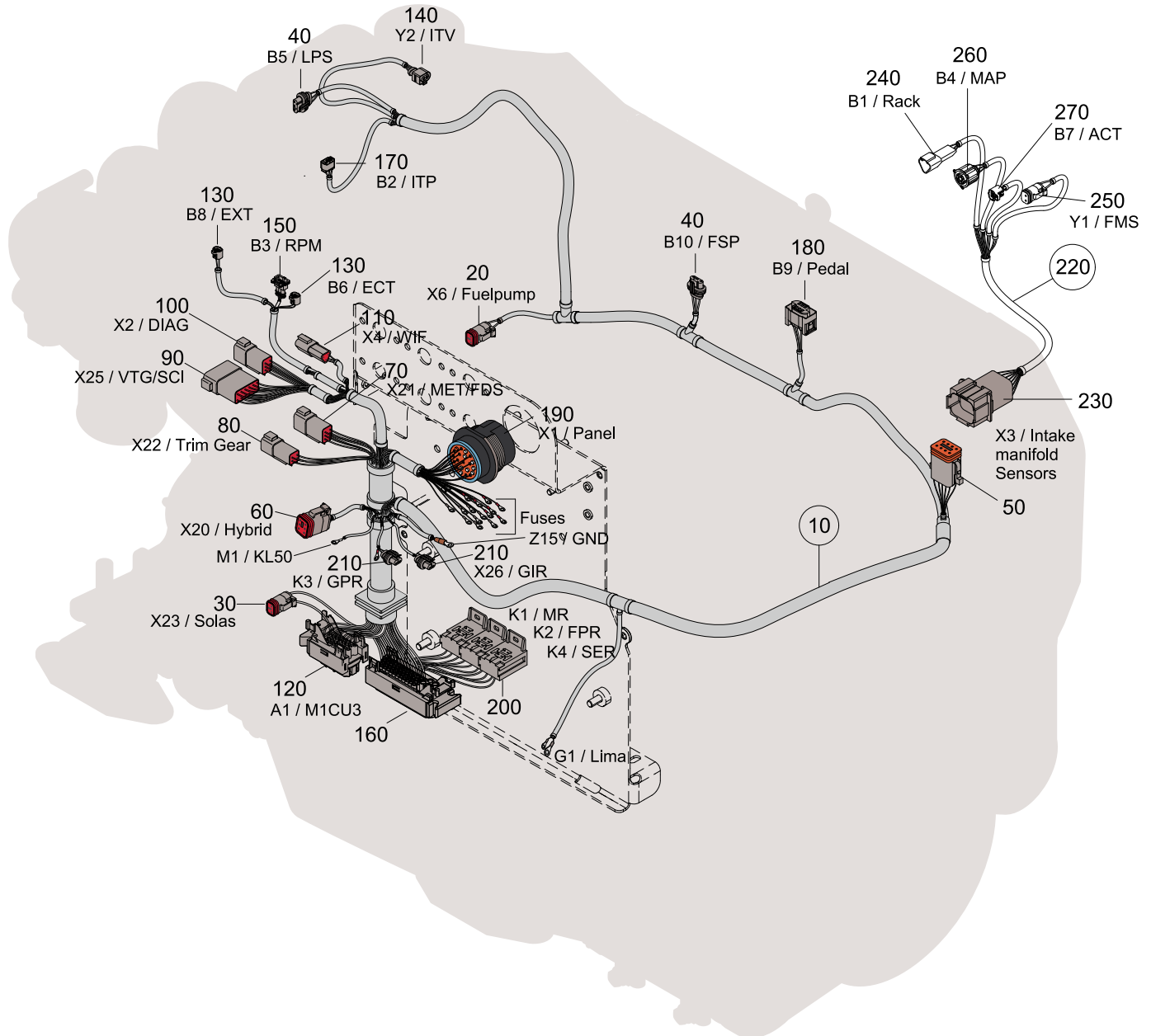


TA 0605

**SE196 E35
MARINE**

ENGINE HARNESS

06056284-0





ENGINE HARNESS

SE196 E35
MARINE

06056284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026128-0	1	ENGINE HARNESS ASSY. INCL. BASE PLATE	.1
20	Z002417-1	1	PLUG COMPLETE 2-POLE	.1
30	Z002417-0	1	PLUG COMPLETE 2-POLE	.1
40	Z002203-0	2	PLUG COMPLETE 3-POLE	.1
50	Z002204-0	1	PLUG COMPLETE 8-POLE	.1
60	Z002649-0	1	PLUG COMPLETE 6-POLE	.1
70	Z002415-0	1	PLUG COMPLETE 6-POLE	.1
80	Z002205-0	1	PLUG COMPLETE 4-POLE	.1
90	Z002206-0	1	PLUG COMPLETE 12-POLE	.1
100	Z002211-0	1	PLUG COMPLETE 6-POLE	.1
110	Z002416-0	1	PLUG COMPLETE 3-POLE	.1
120	Z002207-0	1	PLUG COMPLETE 28-POLE	.1
130	Z002208-0	2	PLUG COMPLETE 2-POLE	.1
140	Z002645-0	1	PLUG COMPLETE 2-POLE	.1
150	Z002412-0	1	PLUG COMPLETE 3-POLE	.1
160	Z002209-0	1	PLUG COMPLETE 52-POLE	.1
170	Z002643-0	1	PLUG COMPLETE 4-POLE	.1
180	Z002414-2	1	PLUG COMPLETE 6-POLE	.1
190	Z002410-A	1	PLUG COMPLETE 23-POLE	.1
200	9000421-0	3	RELAY SOCKET	.1
210	Z002210-0	2	PLUG COMPLETE 2-POLE	.1
220	Z026129-0	1	HARNESS ASSY., INTAKE MANIFOLD	.1
230	Z002092-0	1	PLUG COMPLETE 8-POLE	.1
240	Z002416-0	1	PLUG COMPLETE 3-POLE	.1
250	Z002417-0	1	PLUG COMPLETE 2-POLE	.1
260	Z002139-0	1	PLUG COMPLETE 3-POLE	.1
270	Z002208-0	1	PLUG COMPLETE 2-POLE	.1



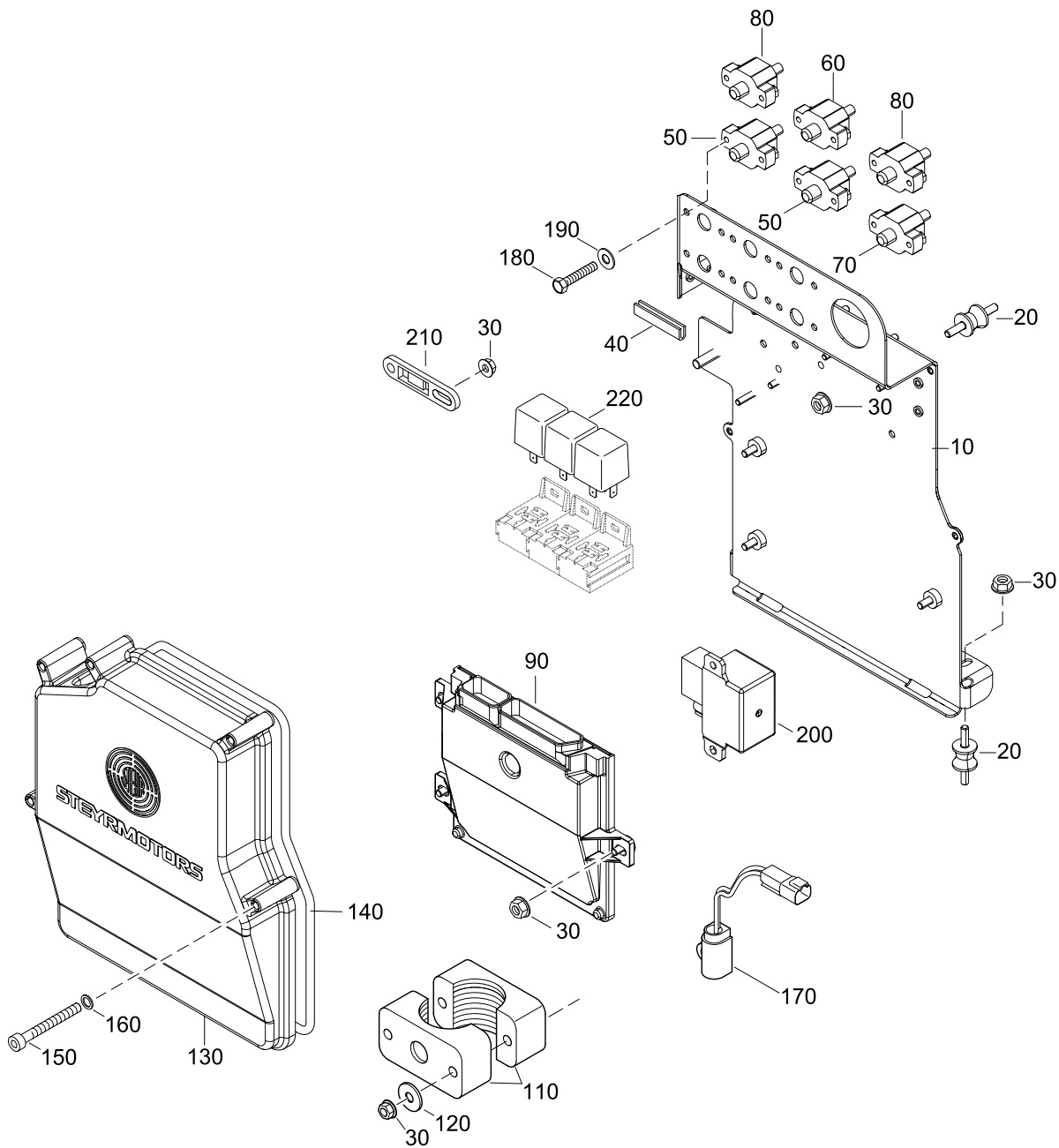


TA 0606

**SE196 E35
MARINE**

SECURETYSYSTEM, FUSES, ECU, E-BOX

06066284-6



SE196 E35
MARINE

06066284-6

[illegible]



TA 0607

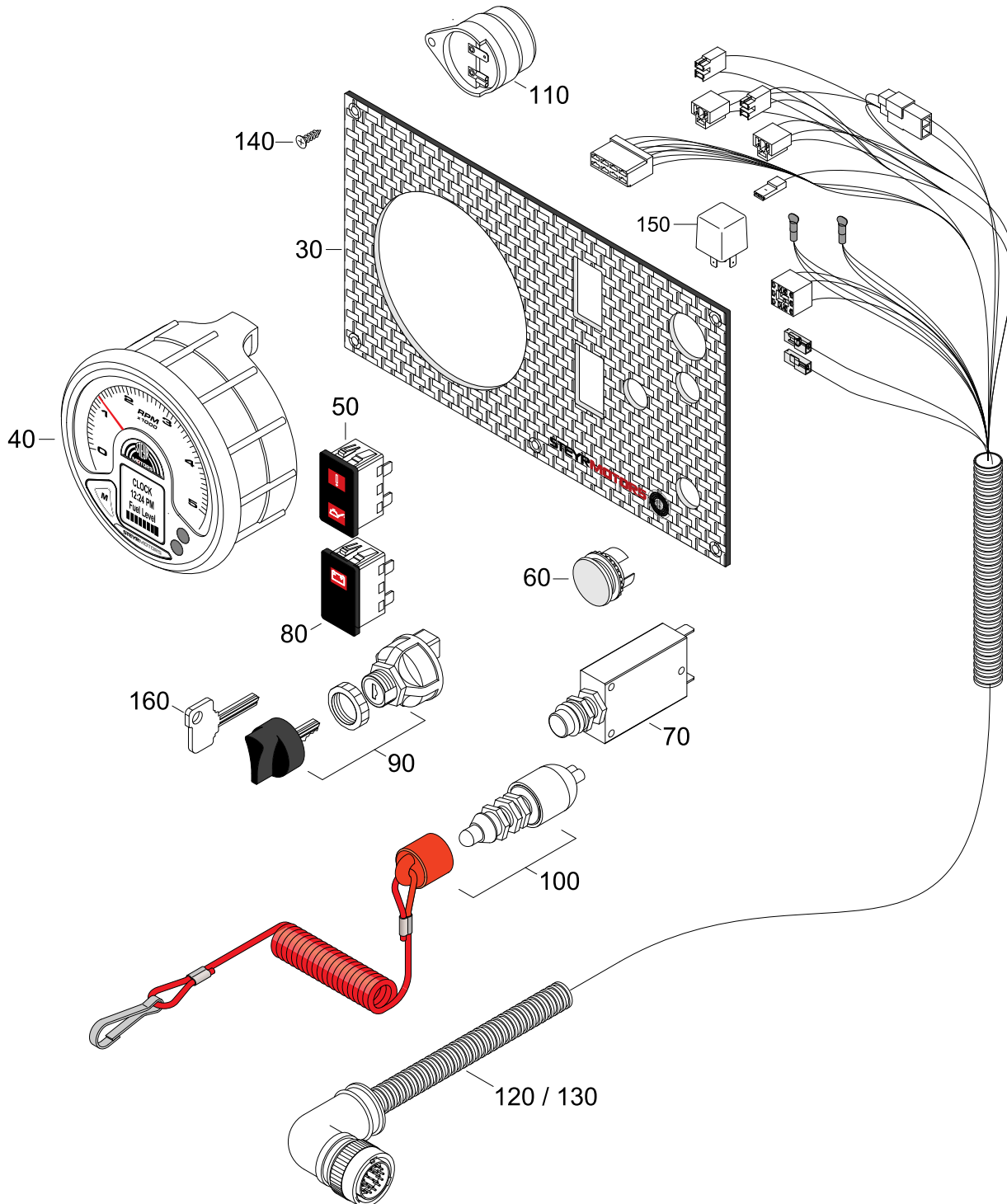
STEYRMOTORS
INNOVATION WITH LIGHTNESS



SE196 E35
MARINE

INSTRUMENTPANEL (2009 - 2013/08)

06072184-1



SE196 E35
MARINE

06072184-1

[illegible]



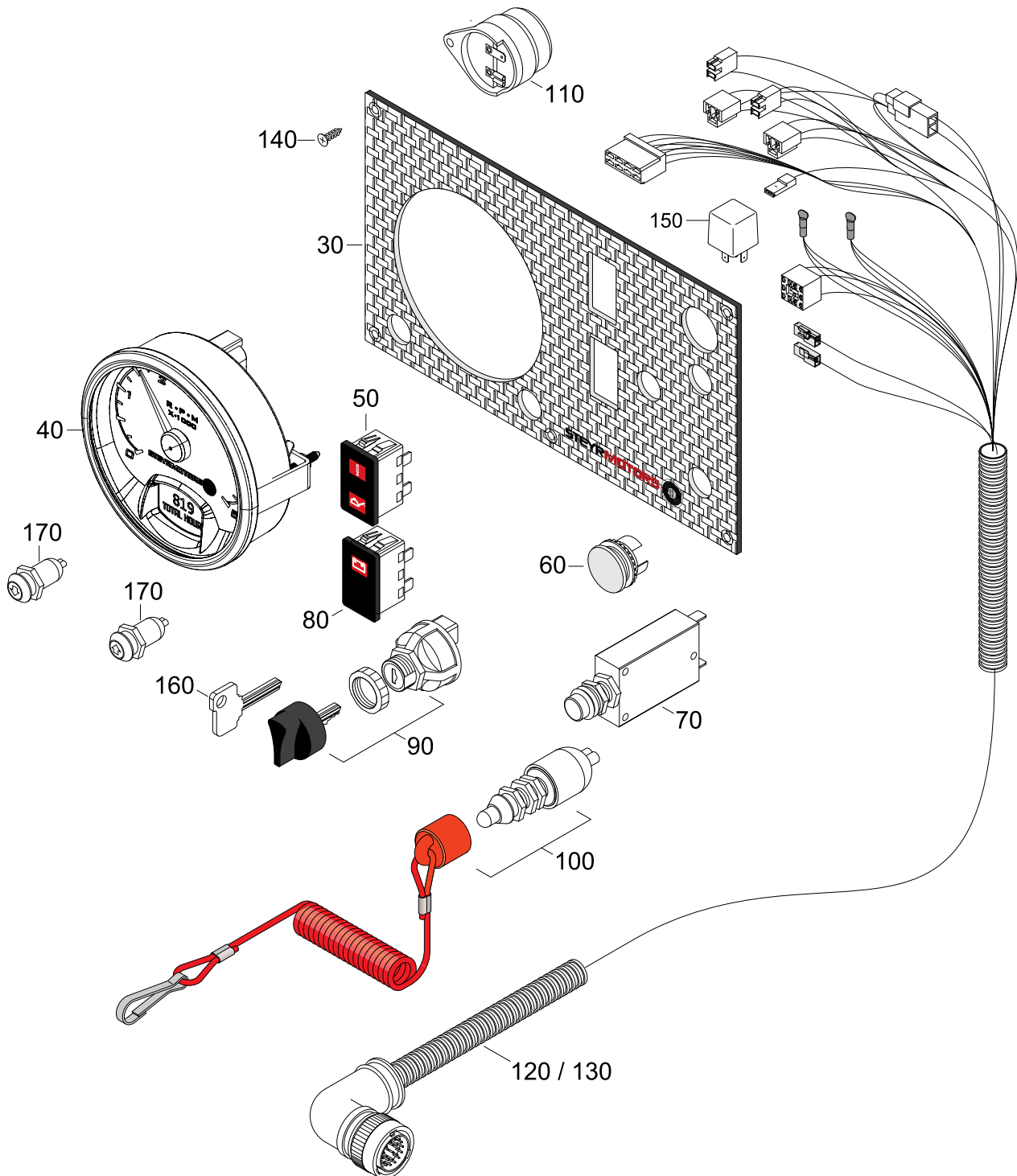
TA 0607



**SE196 E35
MARINE**

INSTRUMENTPANEL (FROM 2013/08 -->)

06072184-2



SE196 E35
MARINE

06072184-2

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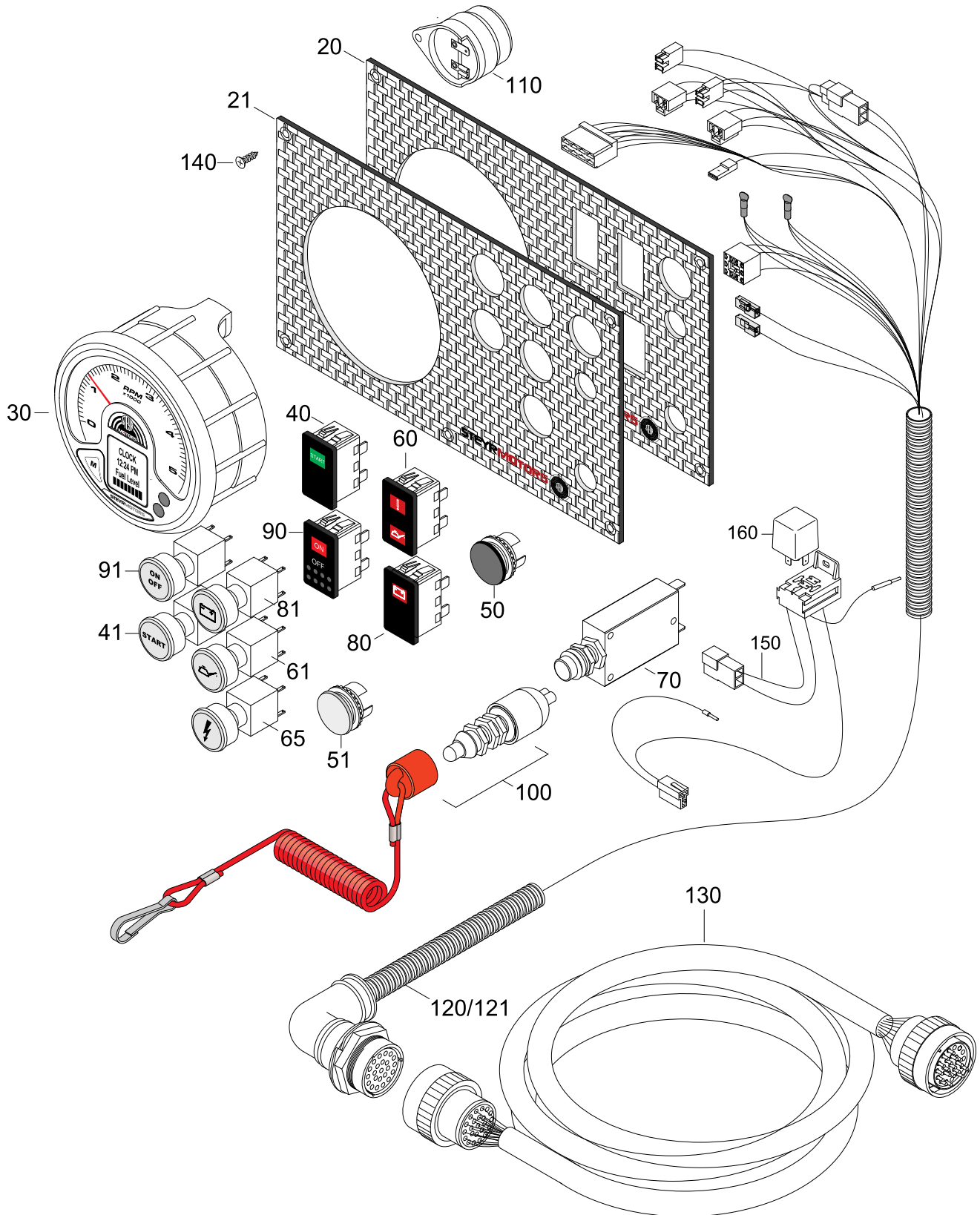
TA 0609



SE196 E35
MARINE

INSTRUMENTPANEL SOLAS (2009 - 2013/08)

06092184-1



SE196 E35 MARINE

06092184-1

Z011843-0 02





SE196 E35
MARINE

06092184-5

[illegible]



SE196 E35
MARINE

06106184-2

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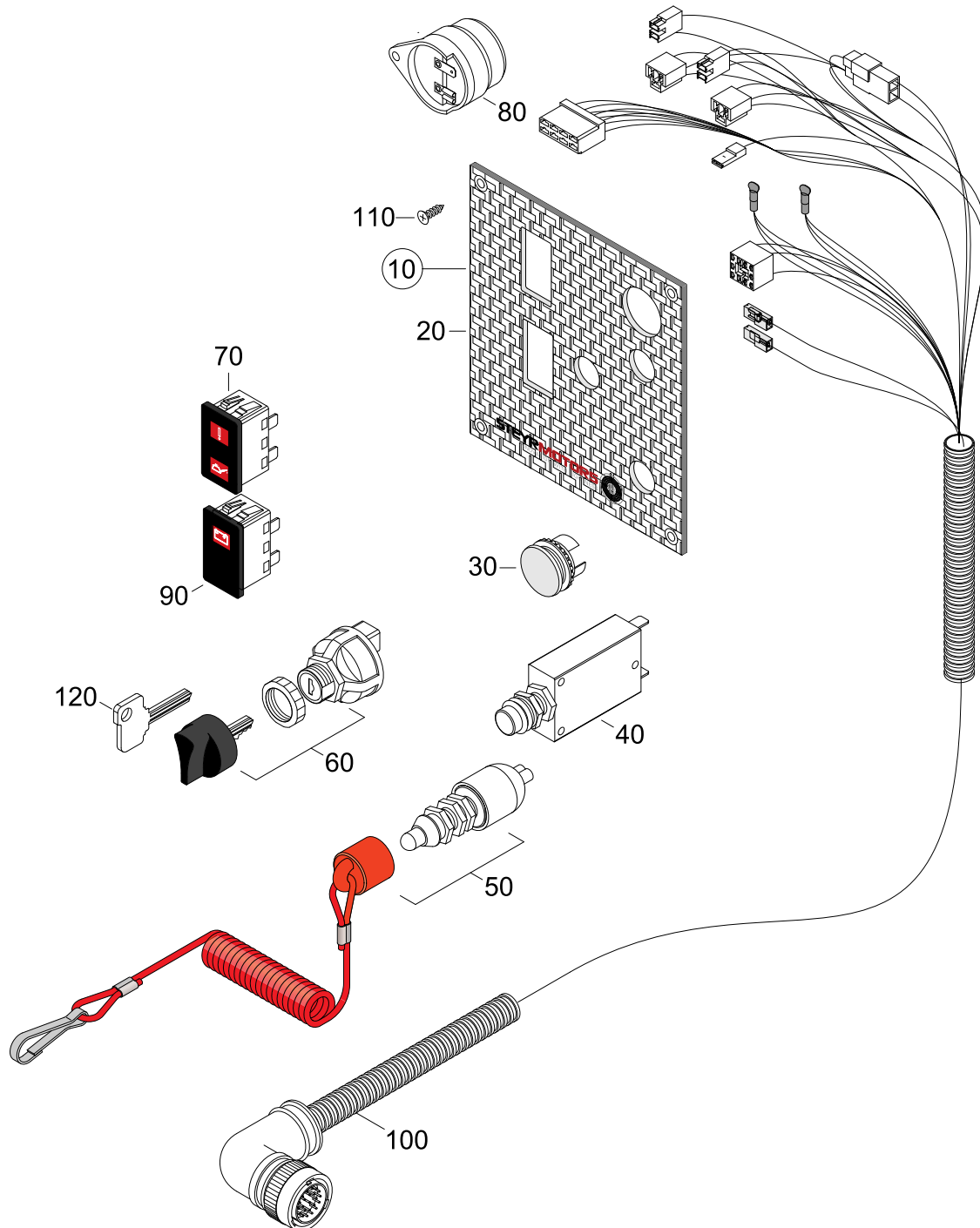
TA 0611



SE196 E35
MARINE

SWITCH PANEL FOR DISPLAY

06112184-1



SE196 E35
MARINE

06112184-1

[illegible]



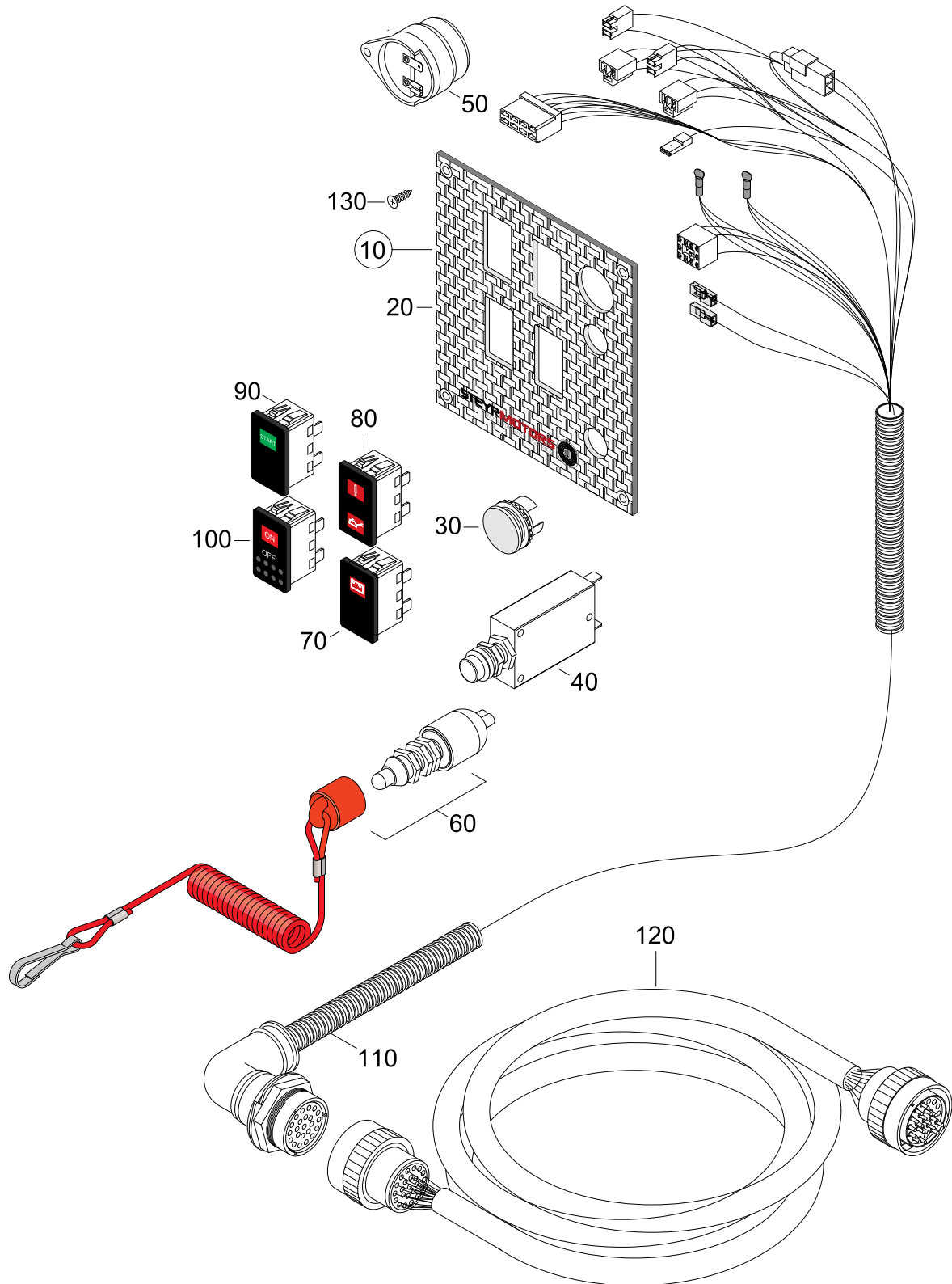
TA 0612



SE196 E35
MARINE

PUSH BUTTON PANEL SOLAS FOR DISPLAY

06122184-1



SE196 E35
MARINE

06122184-1

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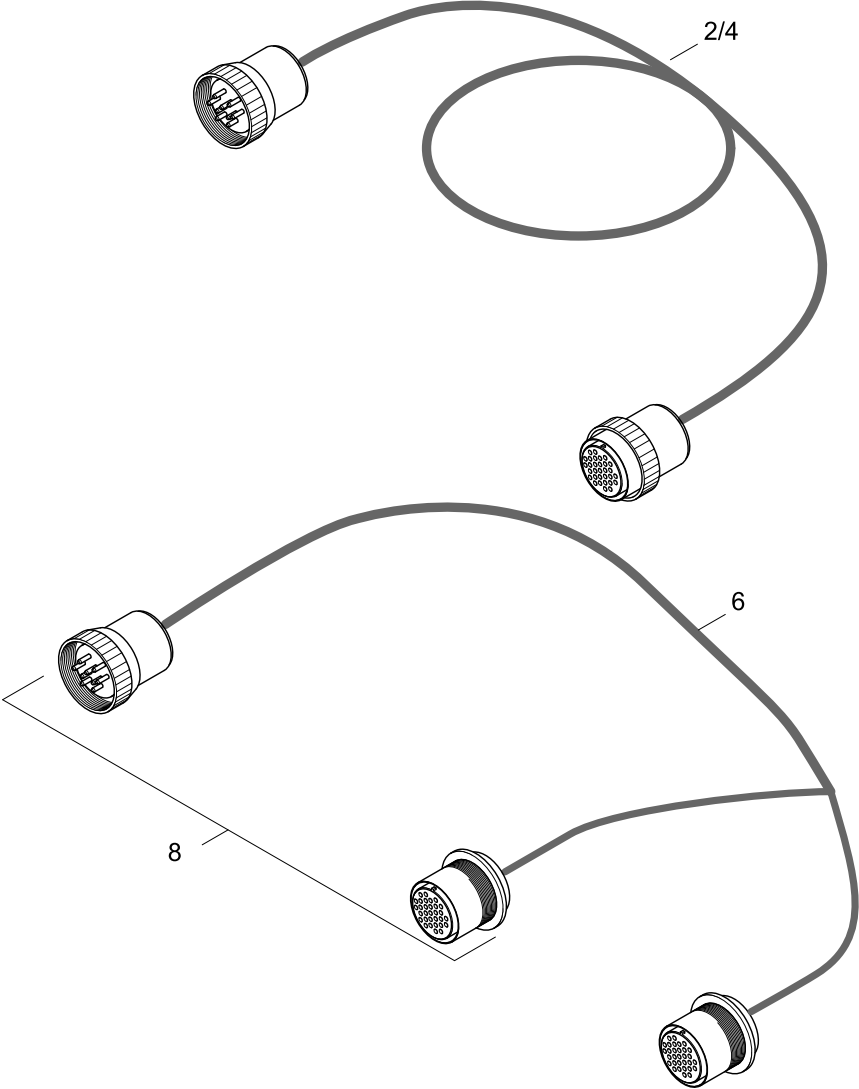


TA 0613

SE196 E35 MARINE	EXTENSION CABLE INSTRUMENTS
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06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL



EXTENSION CABLE INSTRUMENTS

SE196 E35
MARINE

06136184-0

[illegible]



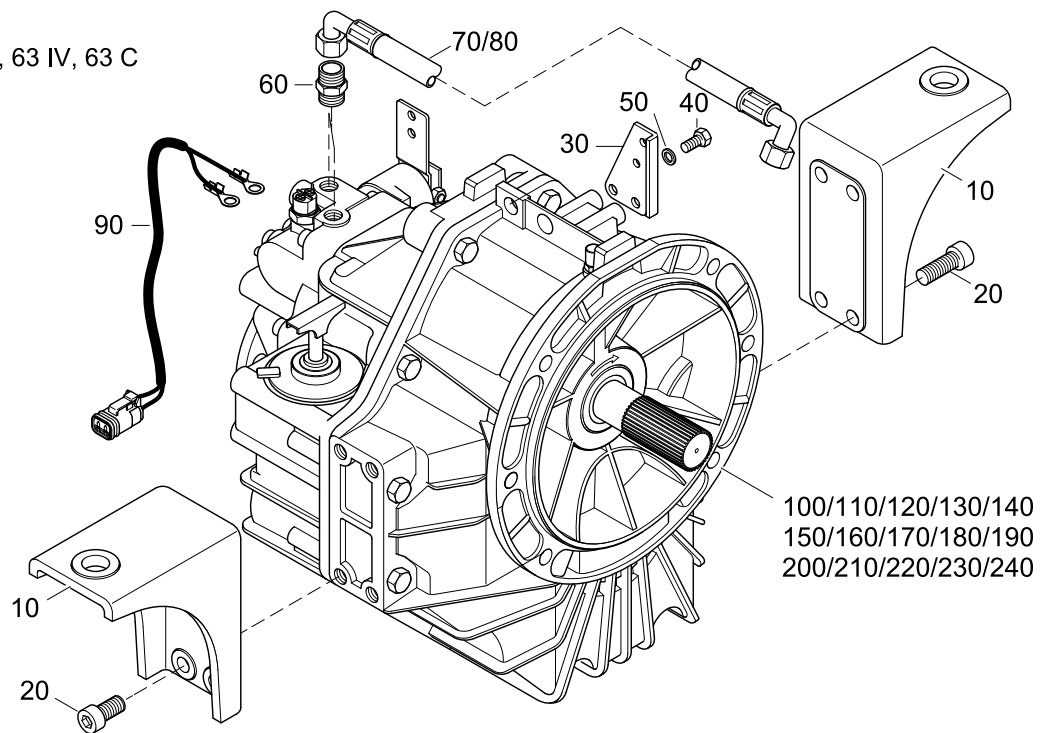
TA 0700

**SE196 E35
MARINE**

TRANSMISS., MOUNTING BRACKETS, PIPES

07006284-0

ZF 63, 63A, 63 IV, 63 C



SE196 E35
MARINE

07006284-0

[illegible]

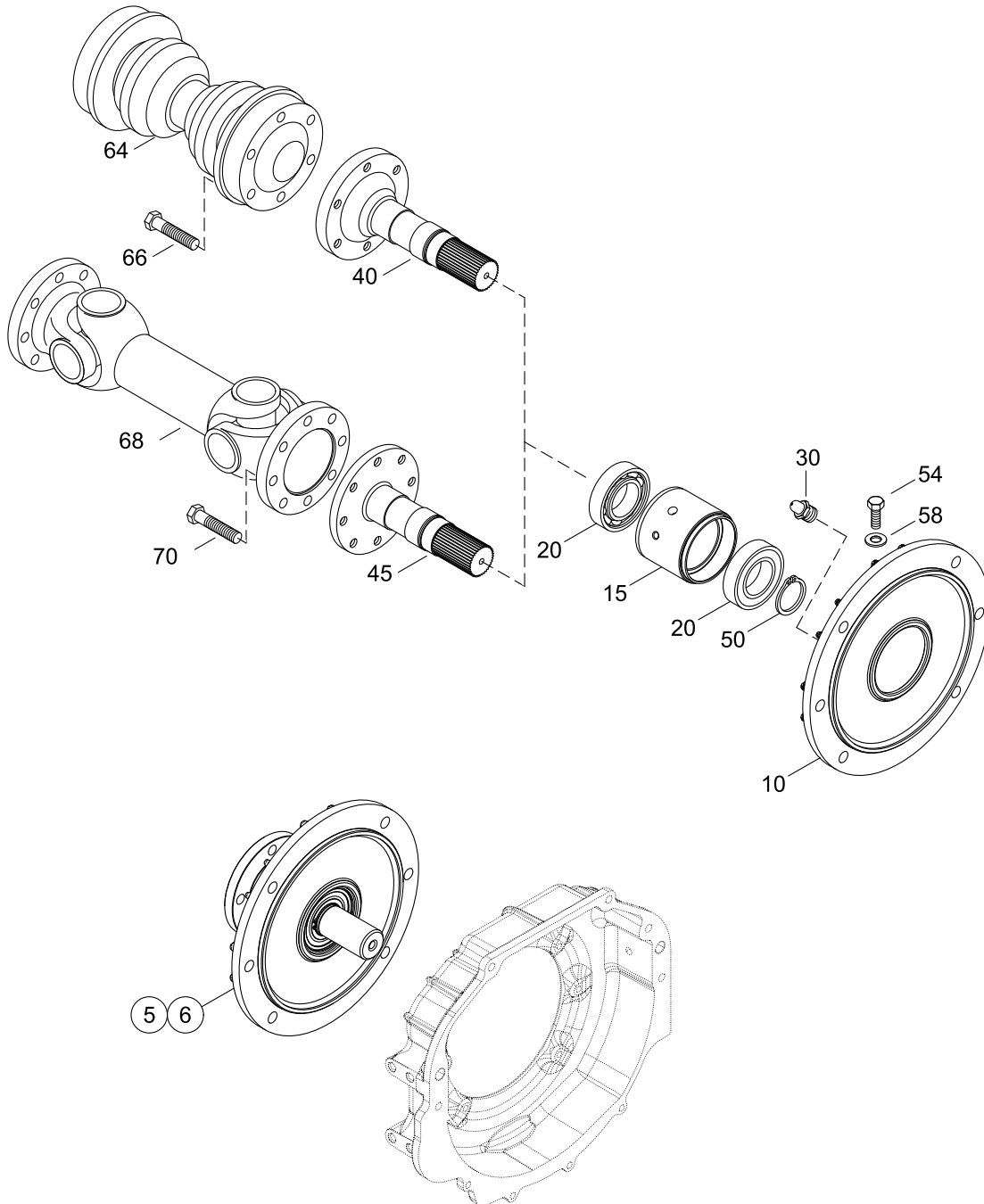


TA 0701

SE196 E35
MARINE

TRANSMISSION-SHAFT, PTO-SHAFT

07016184-0



ALU - HOUSING



SE196 E35
MARINE

07016184-0

[illegible]

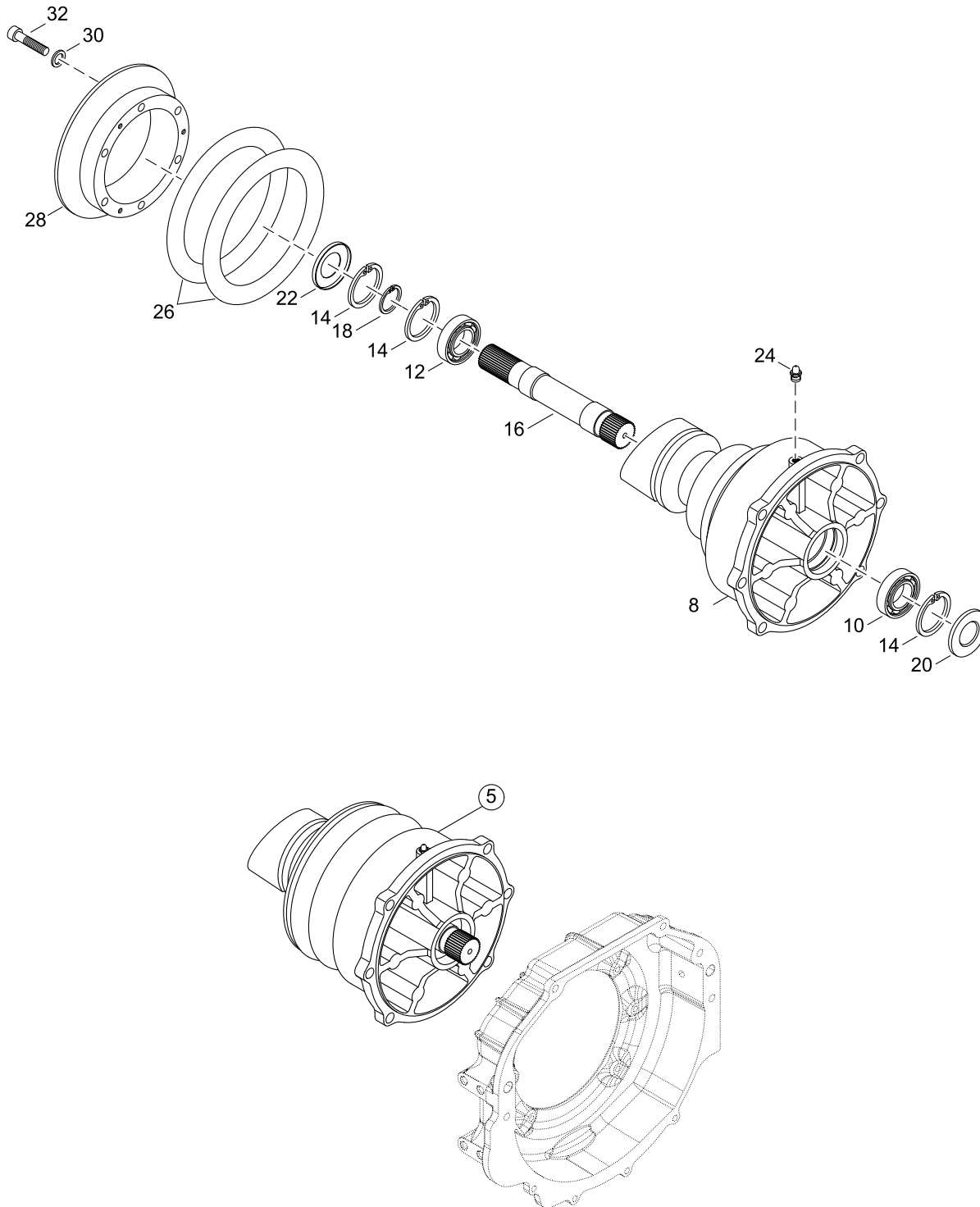


TA 0720

SE196 E35
MARINE

DRIVE ADAPTOR VOLVO STERNDRIVE

07206084-0



SE196 E35
MARINE

07206084-0

[illegible]

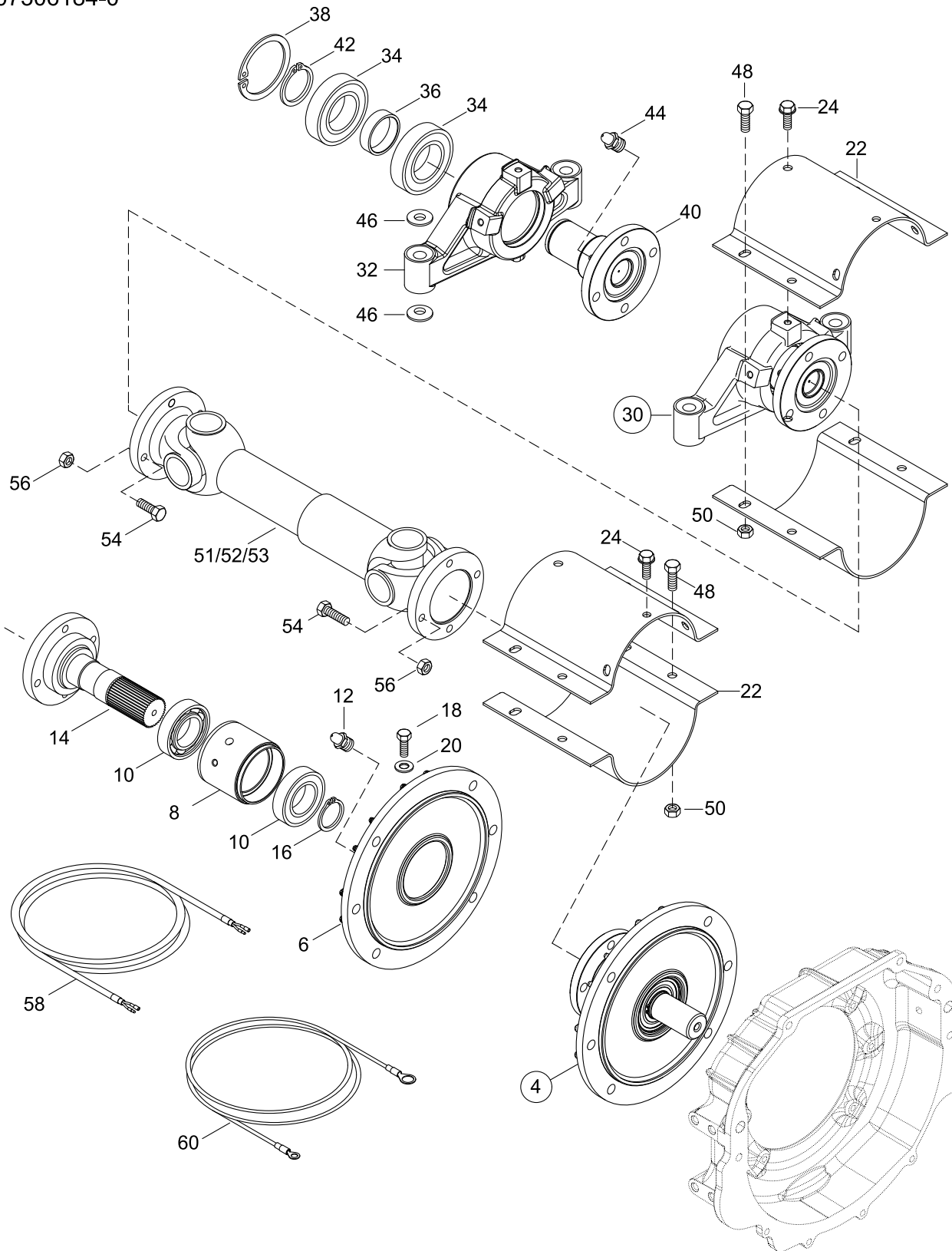


TA 0730

SE196 E35
MARINE

DRIVE SHAFT EXT. MERCURY STERNDRIVE

07306184-0





DRIVE SHAFT EXT. MERCURY STERNDRIVE

**SE196E35
MARINE**

07306184-0

Pos.	Part.-No.	Qty	Designation	Step
4	Z002116-0	1	ADAPTER SHAFT ASSY. - MERCURY (PAINTED)	.1
6	Z002117-0	1	ADAPTER HOUSING - PAINTED (ALU CASTING)	..2
8	2179328-0	1	BEARING RETAINER	..2
10	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..2
12	3963112-0	1	LUBRICATING NIPPLE DIN 71412-AM8x1-A3F	..2
14	2178814-2	1	ADAPTER SHAFT (MERCURY)	..2
16	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1,5	..2
18	3802442-0	2	HEX.HD.SCR. ISO 4017-M8x40-8.8-A2C	..2
20	O125134-0	2	WASHER LARGE	..2
22	2179273-0	4	COVER PLATE	.1
24	9000305-0	6	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.1
30	Z002118-0	1	BEARING BLOCK DRIVE SH. MERC. (PAINTED)	.1
32	Z002119-0	1	BEARING BLOCK DRIVE SH. MERC. (PAINTED)	..2
34	9000486-0	2	DEEP GROOVE BALL BEARING DIN 625-6209	..2
36	2179271-0	1	DISTANCE PLATE	..2
38	9000403-0	1	RETAINING RING BORE DIN 472-85x3	..2
40	Z002120-0	1	SHAFT-FLANGE DRIVE SHAFT MERC.	..2
42	3933350-0	1	RETAINING RING SHAFT DIN 471-45x1.75-BL	..2
44	3963112-0	1	LUBRICATING NIPPLE DIN 71412-AM8x1-A3F	..2
46	2179274-0	4	WASHER SPHERIC	.1
48	3802515-0	8	HEX.HD.SCR. ISO 4017-M10x20-8.8-A3C	.1
50	9000052-0	8	HEX.FLANGE NUT DIN 6927-M10-8-DAC	.1
51	Z002079-0	1	DRIVE SHAFT L=432mm & SCREWS	.1
52	Z002080-0	1	DRIVE SHAFT L=1000mm & SCREWS	.1
53	Z002081-0	1	DRIVE SHAFT L=1500mm & SCREWS	.1
54	9000066-0	8	HEX.HD.BOLT ISO 4017-M10x35-12.9	..2
56	9000052-0	8	HEX.FLANGE NUT DIN 6927-M10-8-DAC	..2
58	2179352-0	1	EXTENSION CABLE - TRIMSSENSOR 1,5m	.1
60	2179353-0	1	GROUND WIRE FLYW.HSG-TRANSOM 1,8m	.1



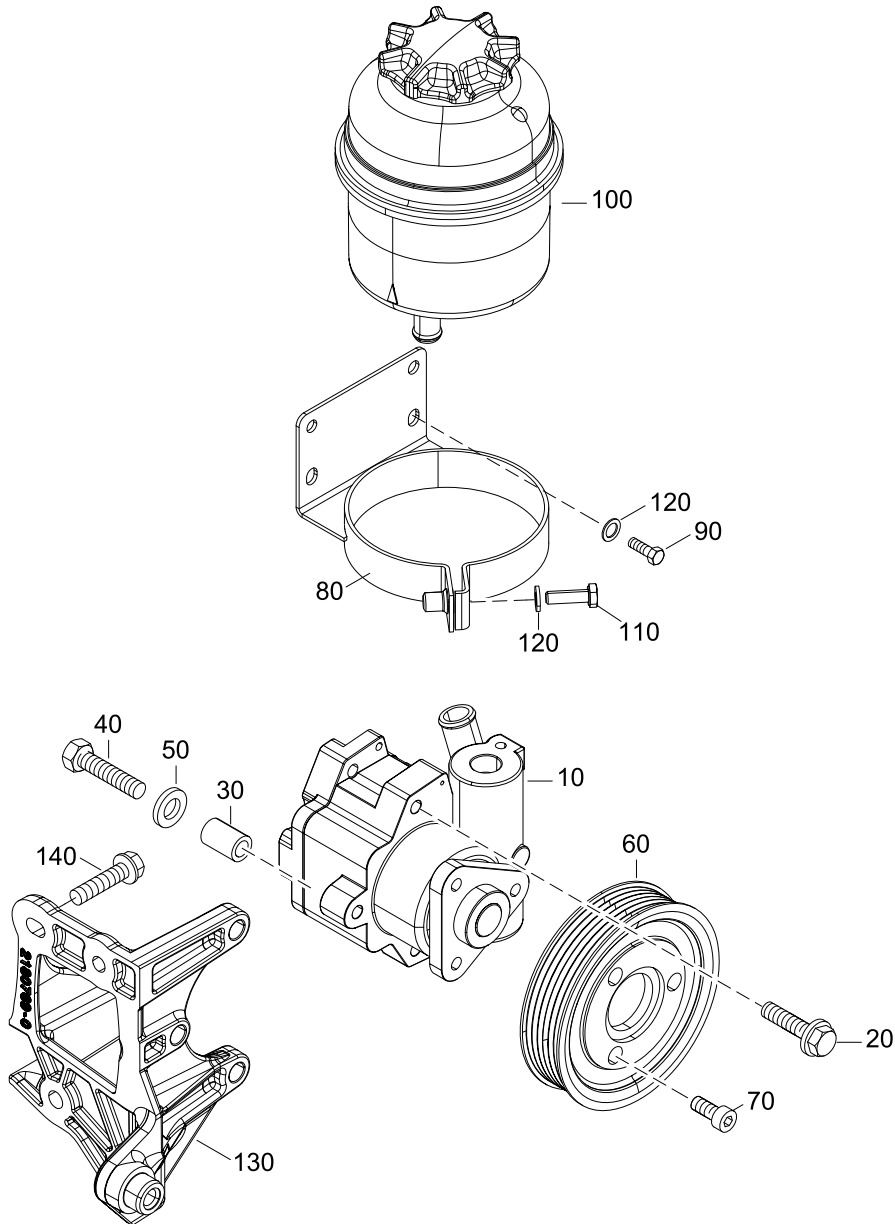


TA 1408

SE196 E35
MARINE

HYDRAULIC PUMP

14086284-0



SE196 E35
MARINE

14086284-0

[illegible]

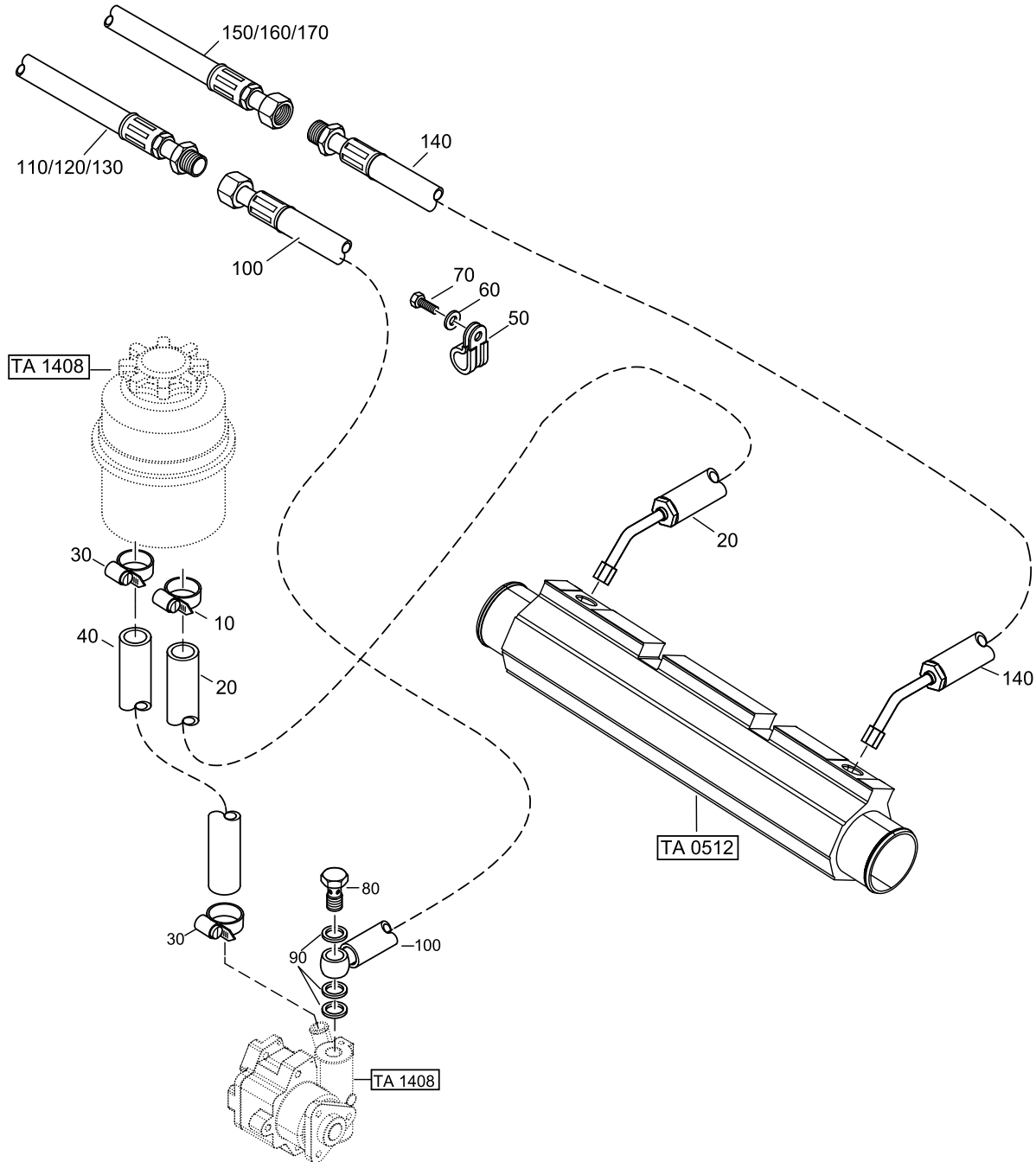


TA 1409

SE196 E35
MARINE

HYDRAULIC PIPES

14096284-0



SE196 E35
MARINE

14096284-0

[illegible]



SE196 E35
MARINE

22076284-0

[illegible]



TA 4000

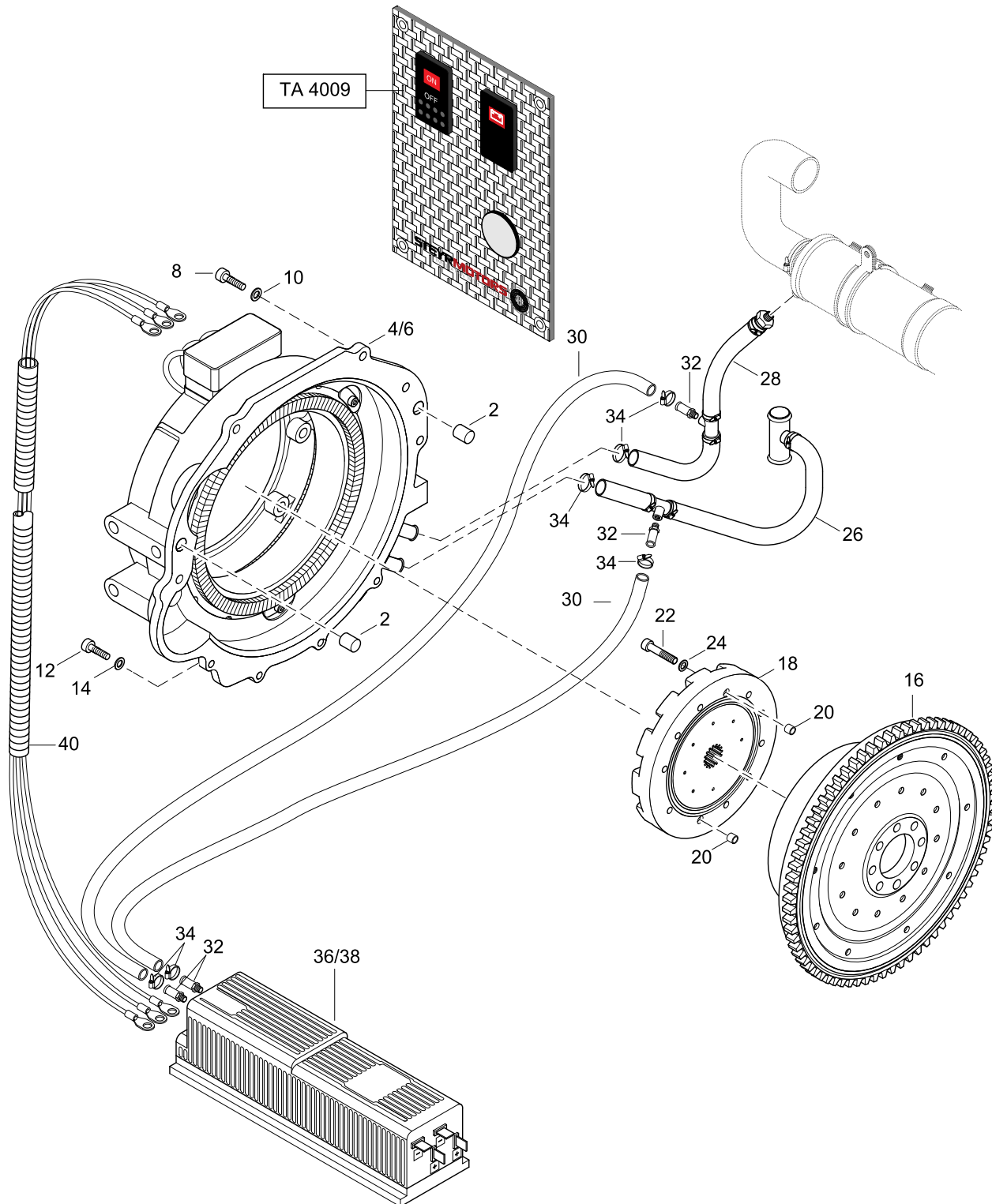
STEYRMOTORS
INNOVATION WITH LIGHTNESS



SE196 E35
MARINE

INTEGR. FLYWHEELGENERATOR (IFG)
(RAW WATER COOLING)

40006284-0



SE196 E35
MARINE

40006284-0

[illegible]





IFG DUAL CIRCUIT COOLING

SE196E35
MARINE

40006284-1

Pos.	Part.-No.	Qty	Designation	Step
10	2181082-0	1	BRACKET, DUAL CIRCUIT COOLING EXTERN	.1
20	2180164-0	1	WATER COOLER	.1
50	2181084-0	1	STRAIGHT SWIVEL FITT. 1/2 BARB-1/2 NPTF	.1
60	2181086-0	1	ELBOW SWIVEL FITTING 5/8 BARB - 1/2 NPTF	.1
70	500071	1	IMPELLER PUMP ASSY.	.1
100	2180219-1	2	SCREW-IN SOCKET 1/2-13	.1
110	2180219-0	2	SCREW-IN SOCKET 1/2-13	.1
120	500072	1	CONNECTION BLOCK ASSY.	.1
122	2180148-0	4	SCREW-IN SOCKET 3/8-13	..2
124	2180148-1	2	SCREW-IN SOCKET 3/8-16	..2
126	2200947-0	1	HOSE NIPPLE	..2
140	2181078-0	1	PIPE	.1
150	2181079-0	1	MOLDED HOSE	.1
160	2181080-0	1	MOULDED HOSE, COOLING WATER	.1
170	2181081-0	1	HOSE 16x52,5	.1
180	9000879-0	2	PIPE CLAMP RSGU1.22/15-W5	.1
200	2177753-0	14	HOSE CLAMP 16-25/9	.1
210	2177464-0	3	CLAMP 20-32/12	.1
220	2180378-0	1	EXPANSION TANK	.1
230	2180383-0	1	BRACKET EXPANSION TANK	.1
240	2179300-3	6	COOLANT HOSE DI=13 / L=2000	.1
250	2180634-0	1	HOSE COOLANT 20x2000	.1
260	2174679-1	1	COOLANT HOSE	.1
270	2040095-1	1	PIPE ENGINE-COOLANT 32/13	.1
280	2180581-0	1	HARNESS ASSY. IFG DUAL CIRCUIT COOLING	.1
290	2180596-0	1	PROGRAMMED RELAIS	.1
300	2174405-0	2	HOSE CLAMP 10-16/7,5	.1
310	2174406-0	2	HOSE CLAMP 25-40/9	.1



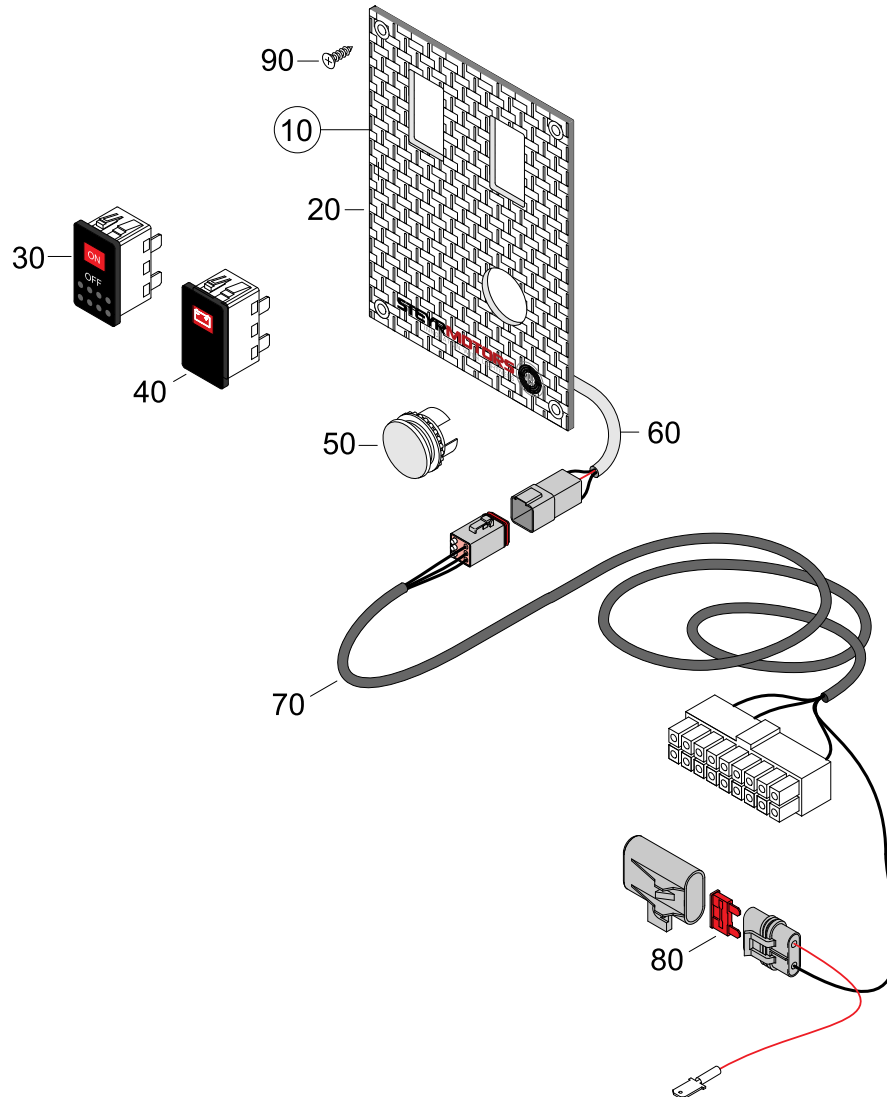


TA 4009

SE196 E35
MARINE

PUSH BUTTON PANEL „IFG“

40096184-1



SE196 E35
MARINE

40096184-1

[illegible]



TA 4100

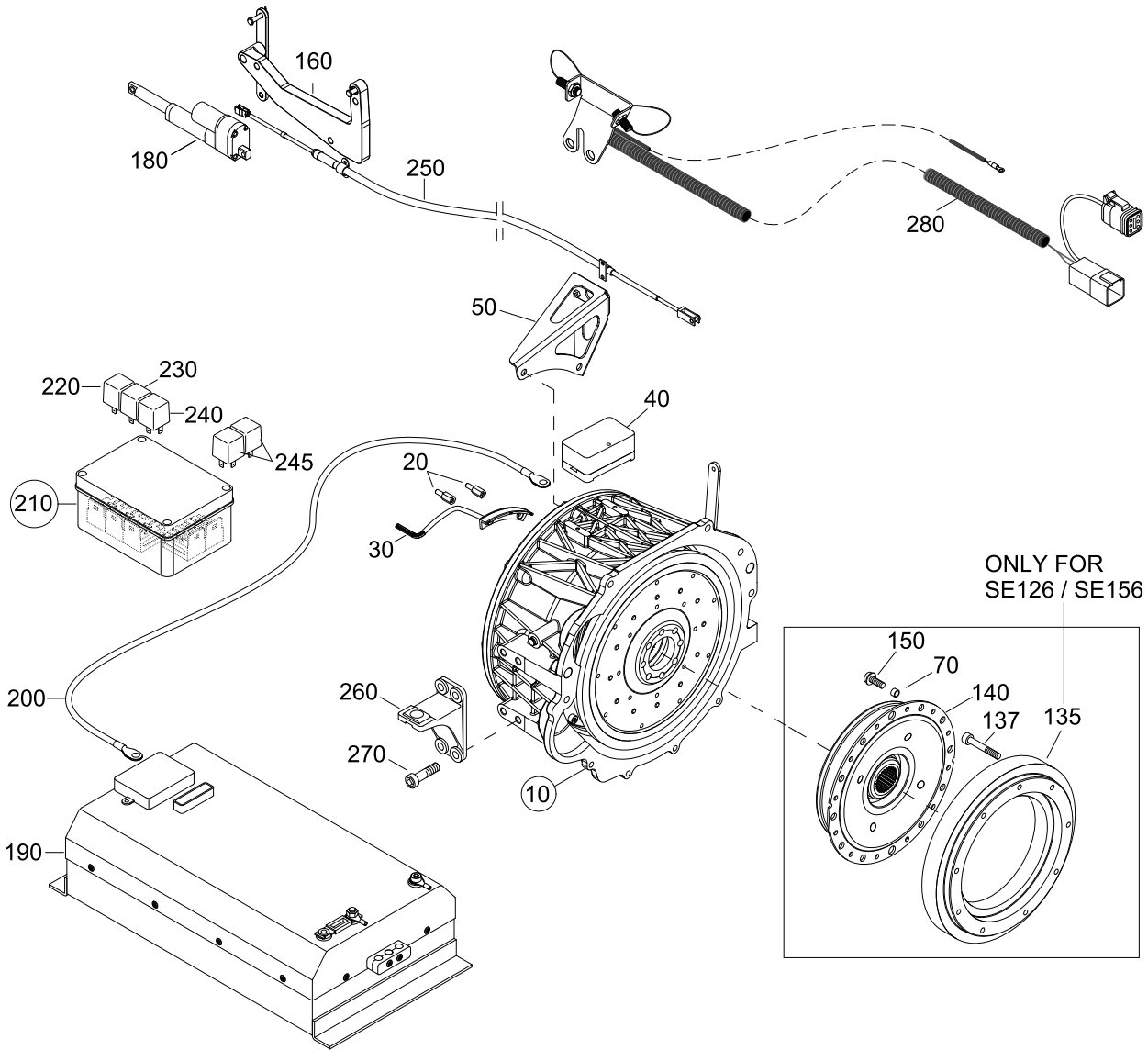
STEYRMOTORS
INNOVATION WITH LIGHTNESS



**SE196 E35
MARINE**

HYBRID STAGE I

41006284-0



SE196 E35
MARINE

41006284-0

Z011843-0_02



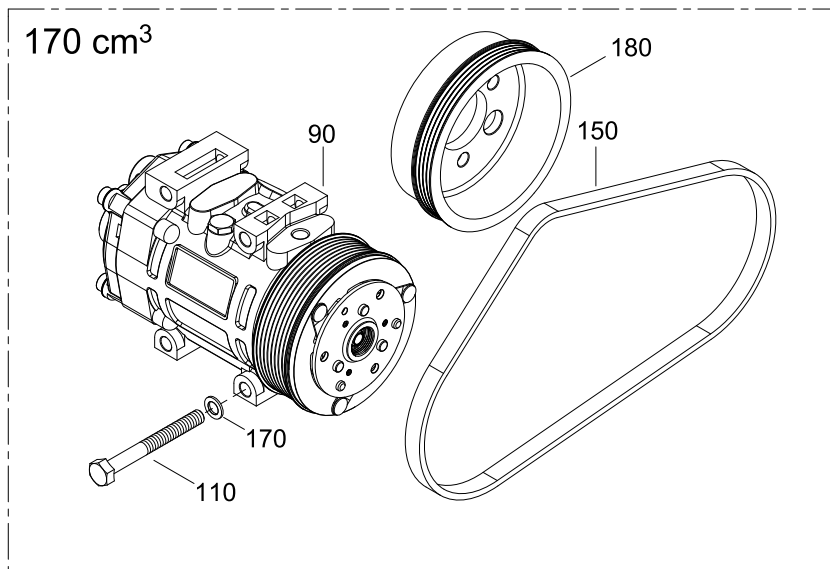
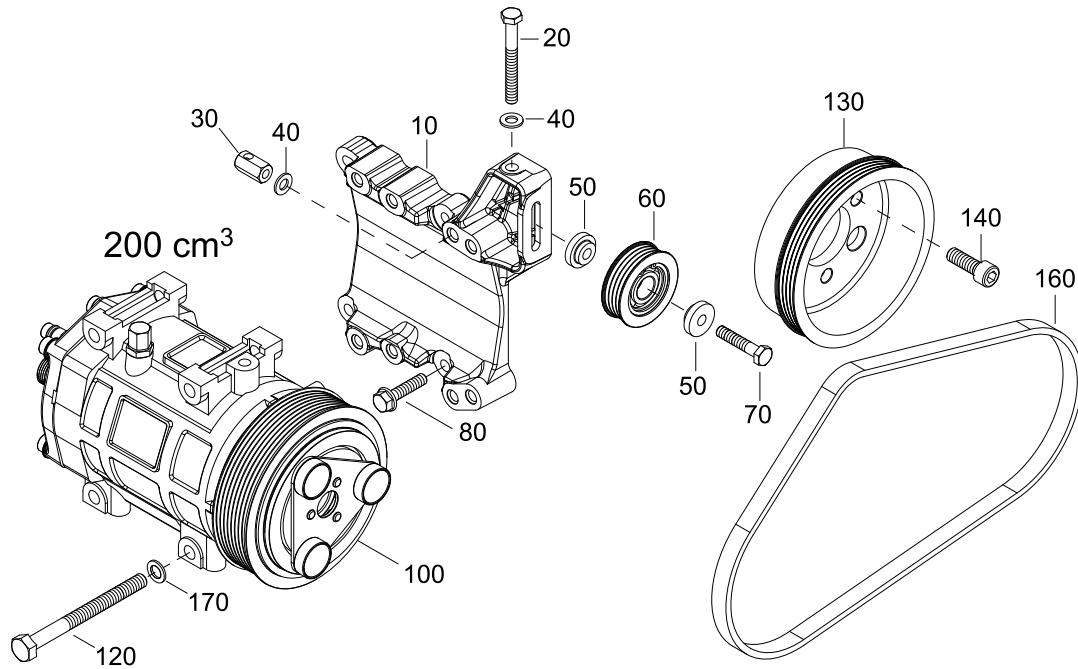


TA 5200

SE196 E35
MARINE

AIR CONDITIONING & DRIVE

52006284-0



SE196 E35
MARINE

52006284-0

[illegible]

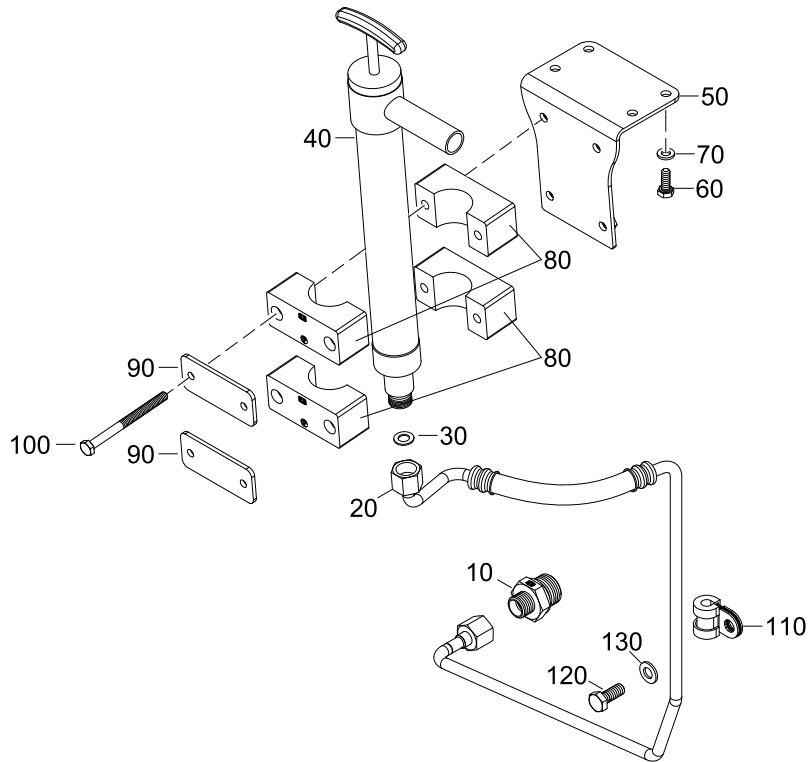


TA 5520

**SE196 E35
MARINE**

OIL DRAIN PUMP

55206284-0



SE196 E35
MARINE

55206284-0

[illegible]

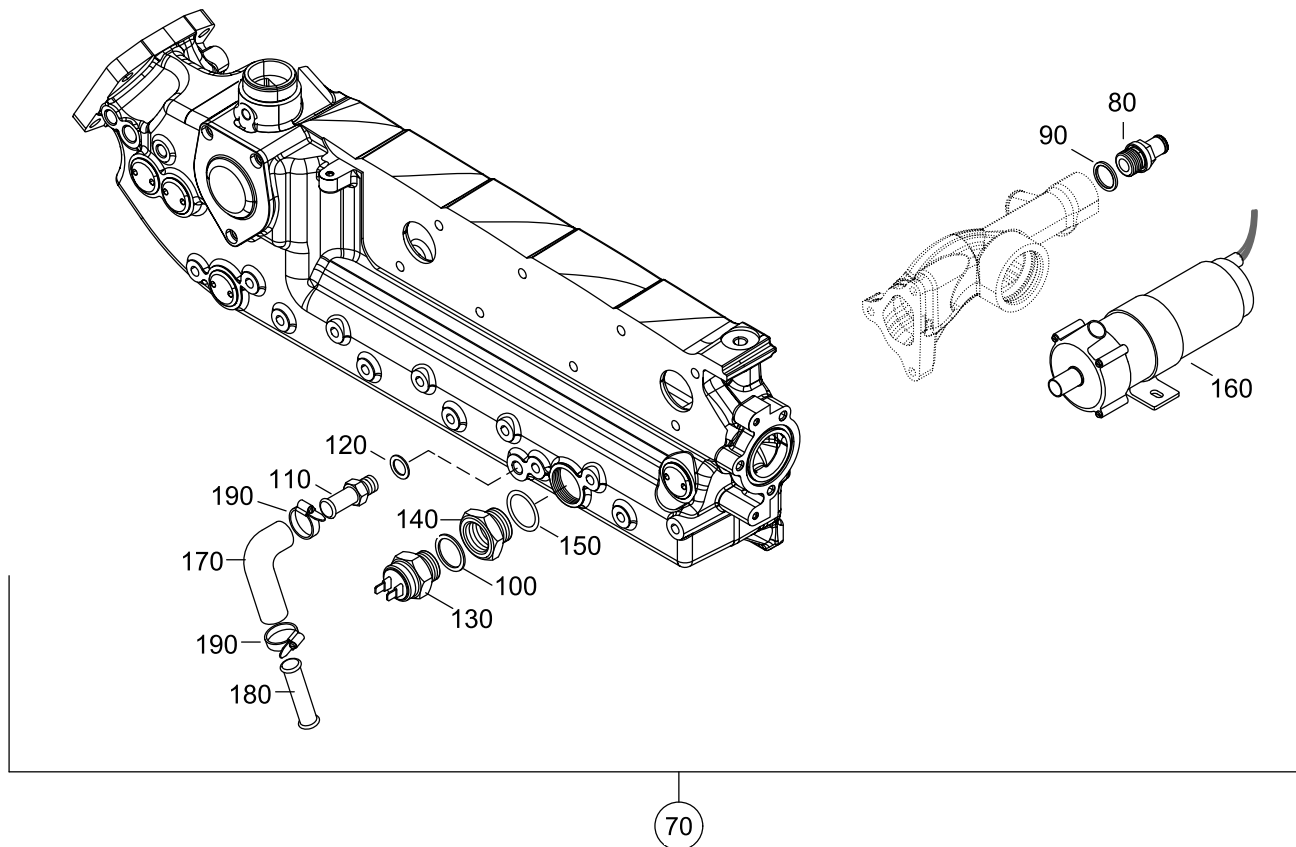


TA 6012

SE196 E35
MARINE

HEATING UNIT, CIRCULATION PUMP

60126284-0



SE196 E35
MARINE

60126284-0

[illegible]